

**SERVIS BAL**













O B A L Y

# KATALOG KONSTRUKCÍ FEFCO

**FEFCO**  
European Federation of  
Corrugated Board Manufacturers



# 1. Použité symboly

	(plná čára)	vnější obrys obalu, linie řezu
	(dvojitá plná čára)	vyseknutá štěrbina
	(přerušovaná čára)	linka ohybu (ohyb dovnitř)
	(čerchovaná čára)	linka ohybu (ohyb ven)
	(dvojitá přerušovaná,	dvojitá linka ohybu
	nebo čerchovaná čára)	(ohyb dovnitř, nebo ven)
		perforace pro odtržení
	(tečkovaná čára)	perforace
		neostrá hrana přířezu
		lepící páska
 (nebo) 		sešito drátem

## 2. Rozměry obalů

### Symboly:

L	délka	tj. delší rozměr měřený na straně, kde se obal otevírá
B	šířka	tj. kratší rozměr měřený na straně, kde se obal otevírá
H	výška	tj. vzdálenost mezi horní hranou na straně, kde se obal otevírá, a spodní hranou obalu
/h	(za lomítkem)	přesah odnímatelného víka anebo dna
/o	(za lomítkem)	přesah klop přes sebe

Pro měření a uvádění rozměrů obalů platí tato pravidla:

- rozměry se uvádějí v mm
- rozměry se uvádějí v pořadí L x B x H, nebo L x B x H/h, nebo L x B x H/o
- uvádějí se vnitřní rozměry obalů, měřené za standardních klimatických podmínek na rozloženém obalu .

### Příklady:

**FEFCO 0201**                      315 x 235 x 185 mm  
- běžná klopová krabice uvedené délky, šířky a výšky, bez přesahu klop

**FEFCO 0202**                      315 x 235 x 185/40 mm  
- klopová krabice s přesahem klop 40 mm přes sebe

**FEFCO 0307**                      315 x 235 x 185/40 mm  
- dvoudílná krabice spodek / víko s ouškovými zámkami, víko přesahuje 40 mm přes horní hranu spodku

**FEFCO 0330**                      315 x 235 x 185/185 mm  
- dvoudílná samosvorná skládačka spodek / víko, přesah víka přes celou výšku spodku



### 3. Kódy konstrukcí obalů, rozdělení do konstrukčních skupin

Číselné kódy základních konstrukcí obalů jsou vždy 4místné a začínají nulou. Výrobci mohou 4místný kód doplnit svým 3místným číselným označením (odděleno pomlčkou), které může vyjadřovat číslo výkresu, odkaz na položku knihovny CAD/CAM apod.

V řadě případů základní kódy nepostačují k označení konstrukce obalu. Pak lze kombinovat různé typy kódů. Označení v takovém případě zahrnuje obě nebo všechny použité standardní konstrukce, které se udávají v pořadí shora.

#### Příklady:

**FEFCO** 0713/0715, tj. horní uzávěr jako 0713, dno jako 0715

**FEFCO** 0215/0216, tj. víko jako 0215, dno jako 0216

Na druhé pozici základního 4místného kódu je číslice označující širší konstrukční skupinu.

#### Význam číslic na 2. pozici:

- 2 – klopové krabice, většinou z jednoho, někdy (přesahuje-li délka přířezu pracovní šířku výrobní linky) ze dvou přířezů, lepené nebo šité, opatřené klopami nahoře i dole. Dodávají se rozložené.
- 3 – dvou nebo vícedílné obaly (většinou spodek - víko, nebo dno - tělo - víko), lepené, šité nebo samosvorné, uzavírají se nasunutím víka, nebo dna a víka na spodek nebo tělo obalu.
- 4 – převážně nelepené, nesešíváné obaly (často označované jako tvarové výseky). Jsou tvořeny převážně jedním přířezem a uzavírají se zejména pomocí různě konstrukčně řešených zámků. Součástí konstrukce obalu mohou být např. otvory pro jeho snadné uchopení, odtrhovací okénka apod.
- 5 – obaly ze dvou nebo více dílů, které se zasouvají do sebe. Tato skupina obsahuje i přebaly pro jiné typy konstrukcí.
- 6 – obaly sestávající ze dvou bočnic a těla. Před použitím vyžadují sešití.
- 7 – vícebodově (3x až 6x) lepené skládací obaly, vyrobené většinou z jednoho přířezu, dodávají se rozložené a lze je snadno složit.
- 9 – vnitřní vybavení obalů

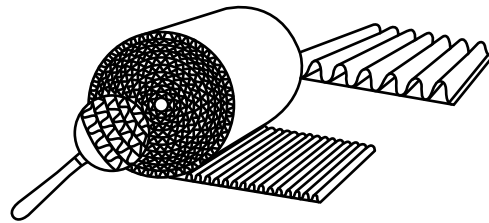
Protože vývoj obalů neustále pokračuje, tento katalog samozřejmě nemůže postihnout vyčerpávajícím způsobem všechny možnosti konstrukce obalů z vlnitých lepenek. Specifické potřeby zákazníků je proto možno řešit vývojem individuálních konstrukcí obalů, obsahujících nestandardní prvky.



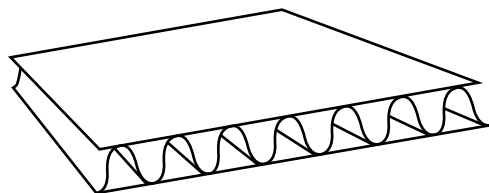
# 0100

- ▲ **Commercial rolls and sheets**
- ▲ **Bobines, feuilles ou plaques commerciales.**
- ▲ **Handelsübliche Rollen und Tafeln**
- ▲ **Bobine e fogli pronti per vendita**
- ▲ **Rollos y planchas comerciales**

## 0100



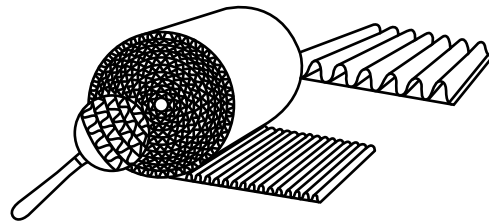
## 0110



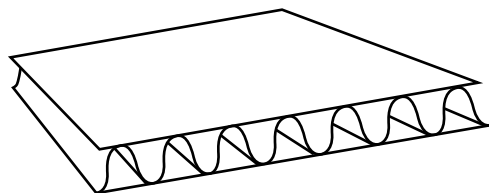
# 0100

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## 0100



## 0110





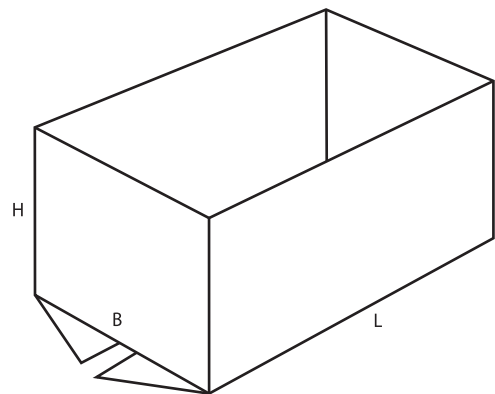
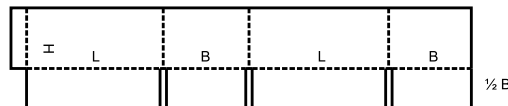
# 0200

- ▲ **Slotted-type boxes** consist of basically one piece with a glued, stitched or taped manufacturers joint and top and bottom flaps. They are shipped flat, ready to use and require closing using the flaps provided.
- ▲ **Caisses à rabats**, d'une seule pièce, avec joint d'assemblage collé, agrafé ou à bande gommée. Elles sont livrées à plat, prêtes à l'emploi et nécessitent d'être fermées.
- ▲ **Faltschachteln (Faltkisten)** bestehen in der Regel aus einem Stück mit einer durch Laschenklebung, Drahtheftung bzw. Klebestreifen verbundenen Fabrikante sowie Deckel- und Bodenklappen. Sie werden flach zusammengefaltet versandt, sind

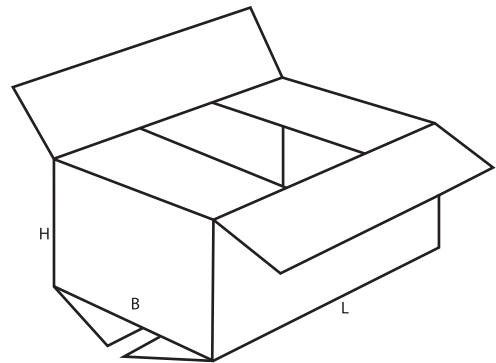
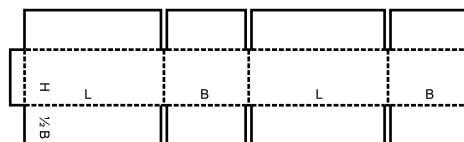
gebrauchsfertig und werden anhand der Klappen verschlossen.

- ▲ **Case a falde**: Scatole americane costruite in un singolo pezzo base con la giunta incollata, cucita o nastrata e con falde superiori e inferiori. Sono consegnate stese, pronte da utilizzare e richiedono chiusura tramite le apposite falde.
- ▲ **Cajas de tipo ranurado**: consisten básicamente en una pieza con juntas de fabricación encolada, cosida o pegada con cinta y solapas superiores e inferiores. Se despachan extendidas en un plano, listas para su uso y se cierran utilizando las solapas superiores e inferiores.

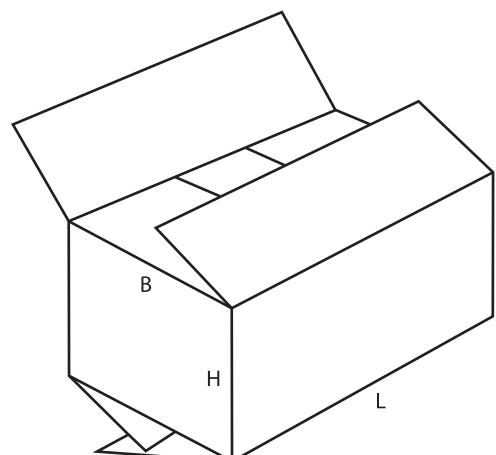
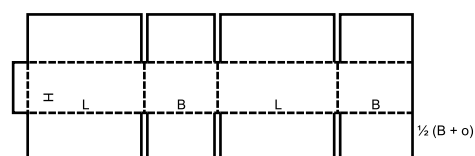
## 0200 M/A



## 0201 M/A

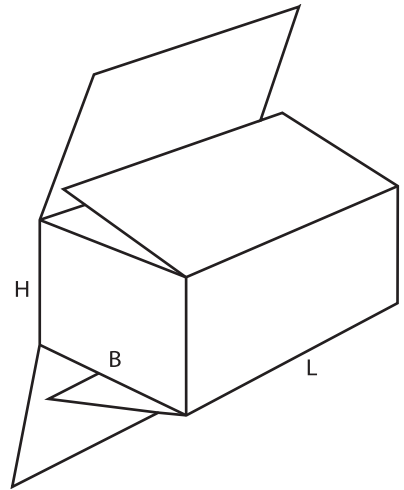
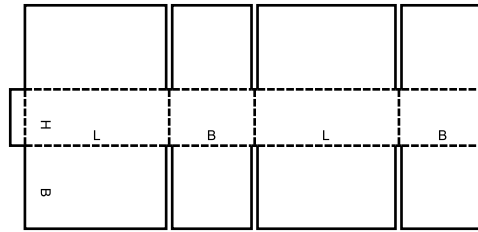


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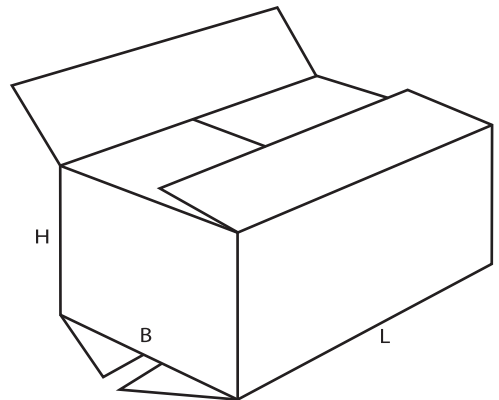
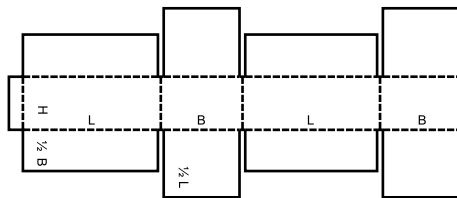
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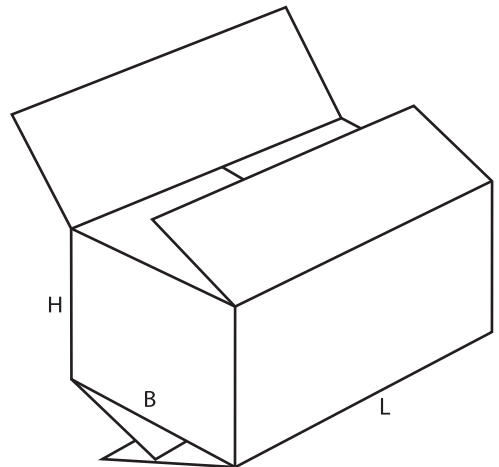
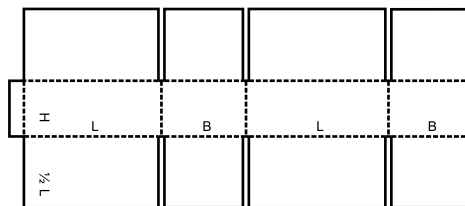
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M/A



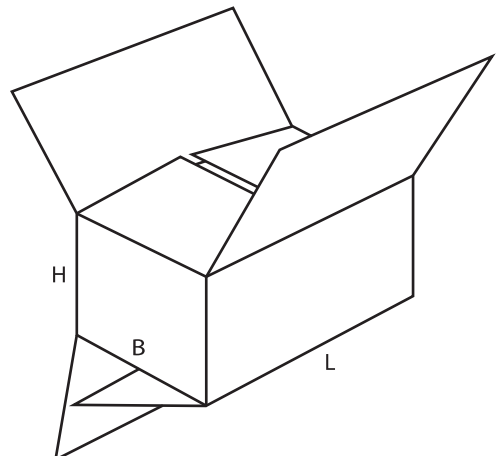
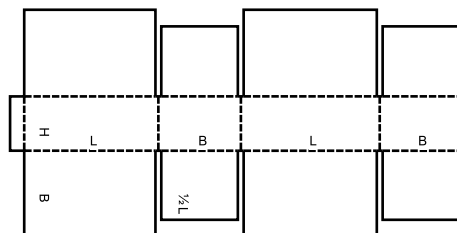
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0206

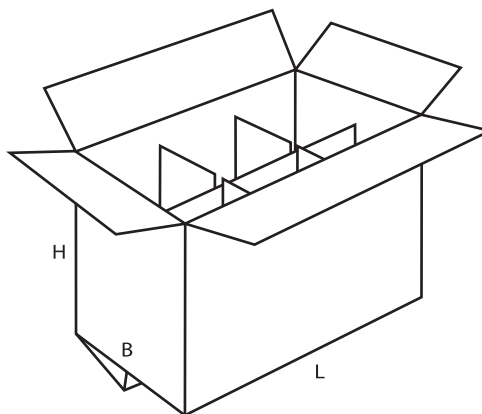
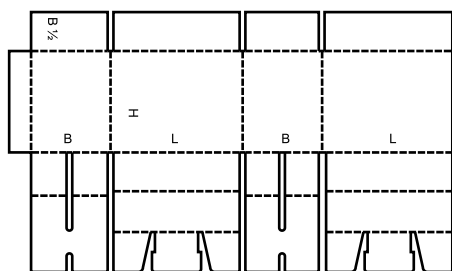
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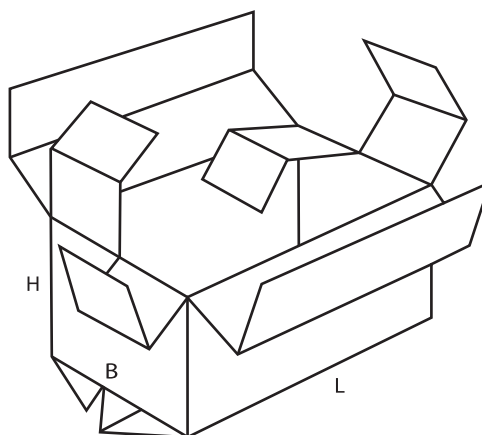
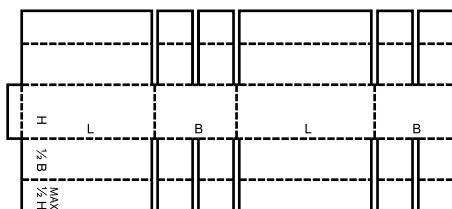
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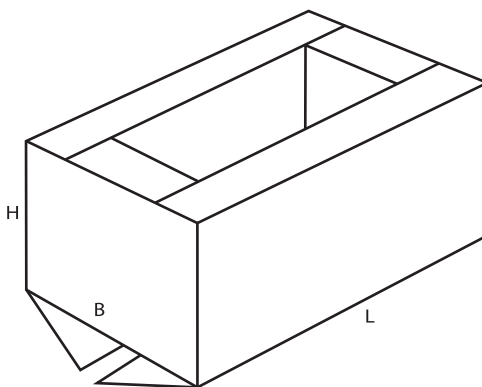
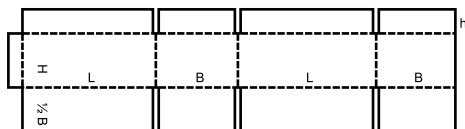
0208

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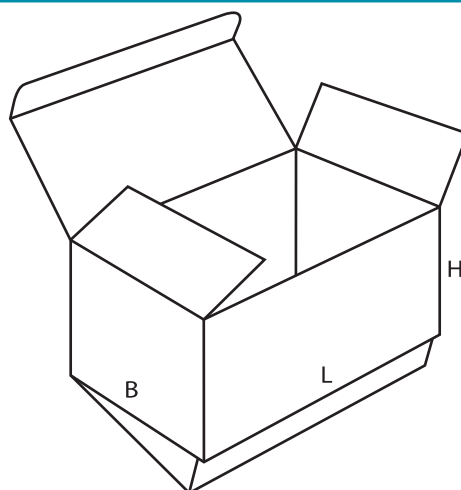
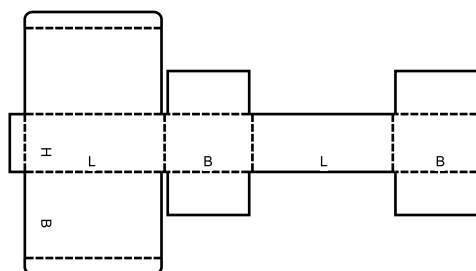
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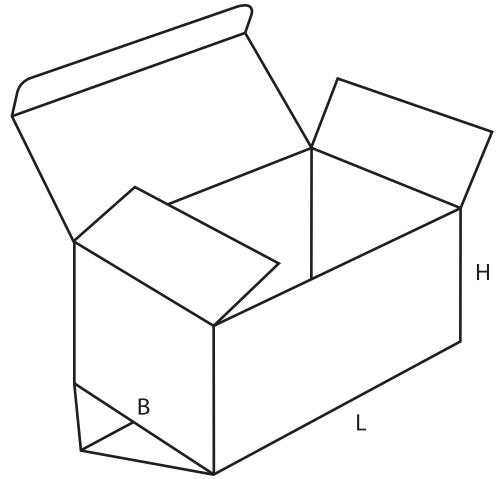
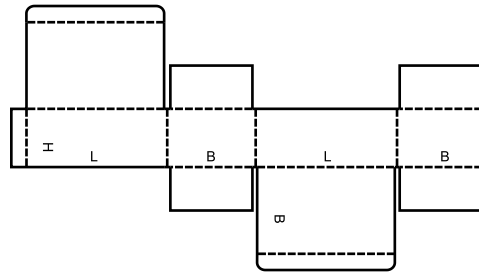
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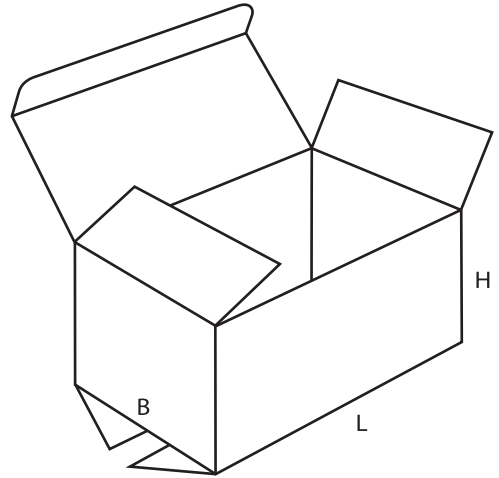
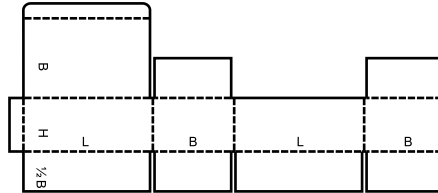
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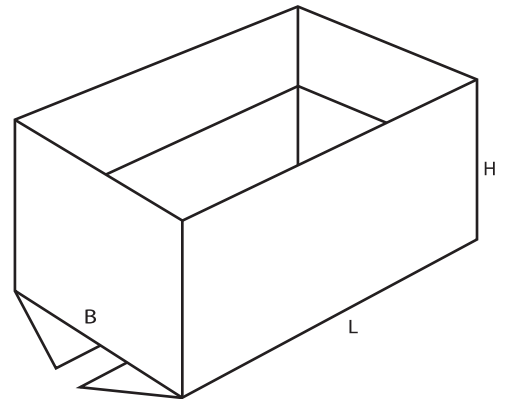
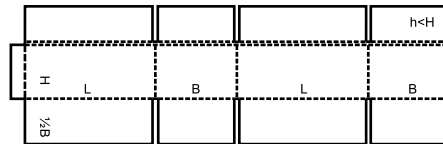
0212

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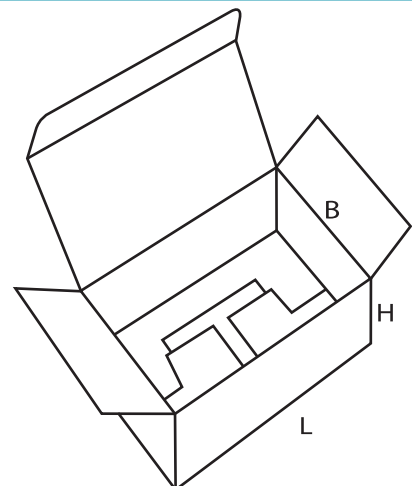
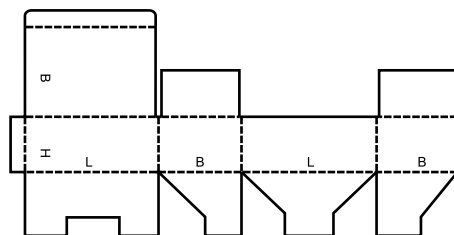
0214

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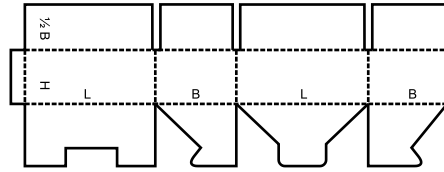


0215

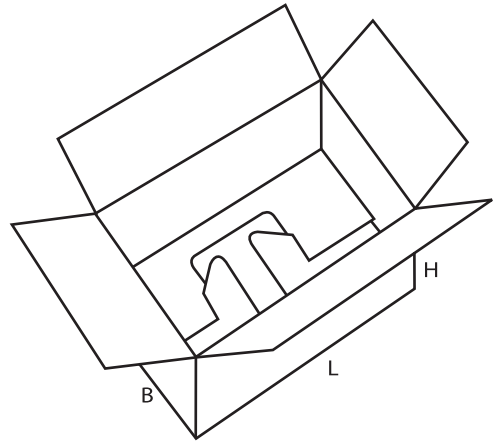
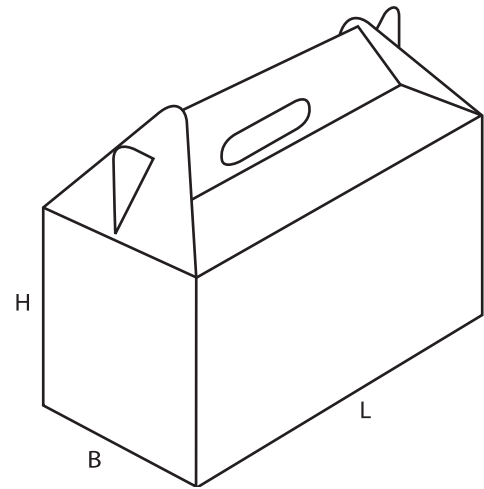
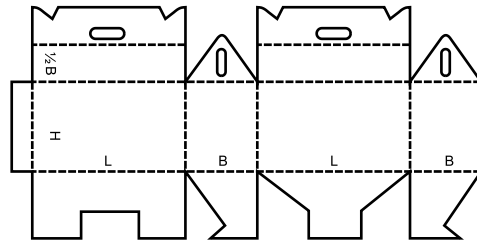
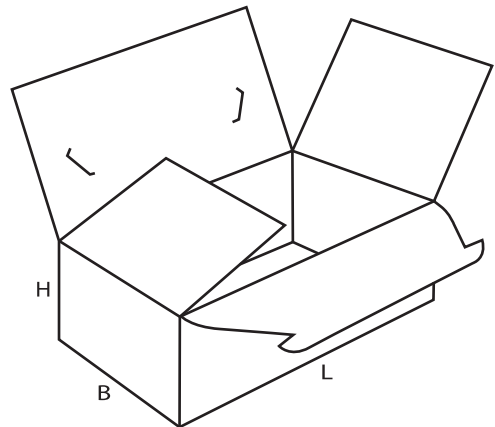
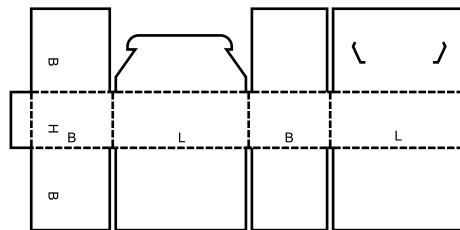
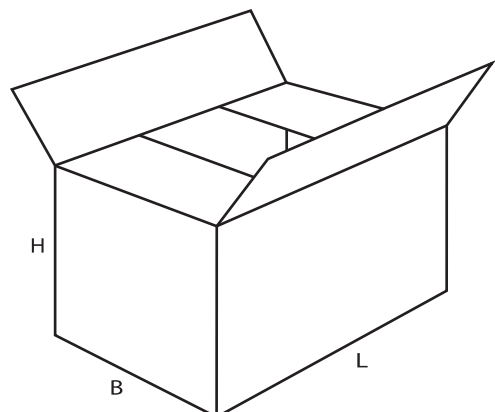
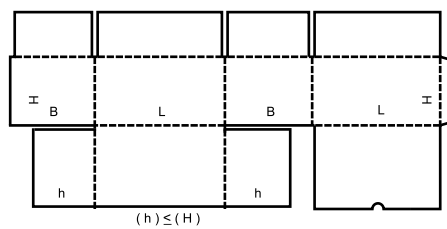
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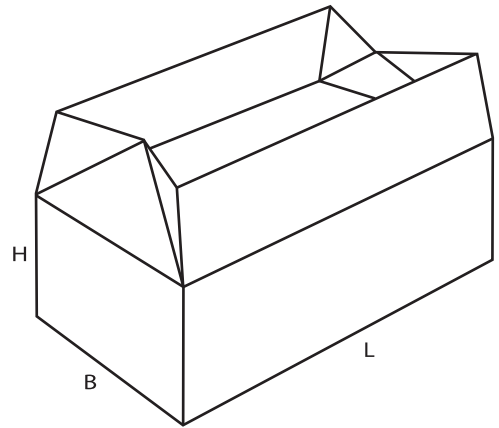
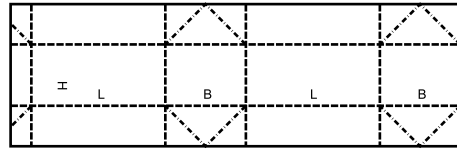
**0216****M**

closure of top can be automated  
 la fermeture du dessus peut être automatisée  
 Derverschluss des aufsatzes kann automatisiert werden

**0217****M****0218****M****0225****M**

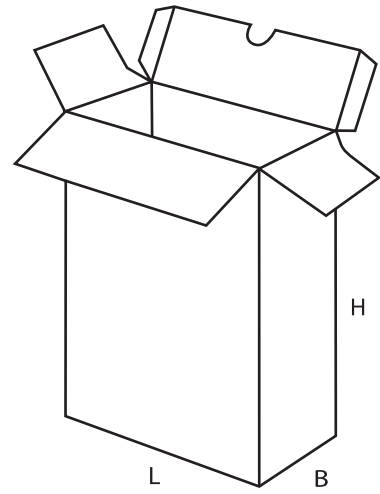
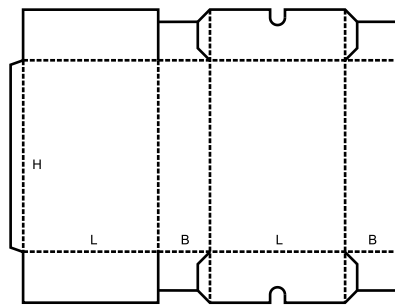
0226

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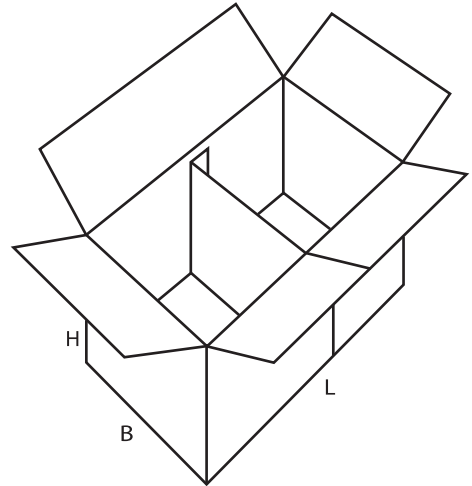
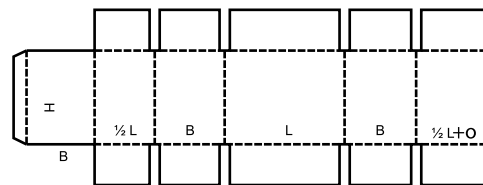
0227

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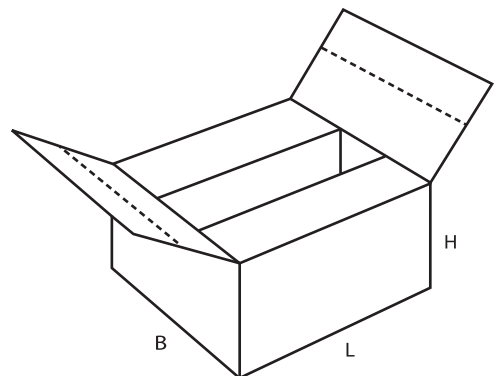
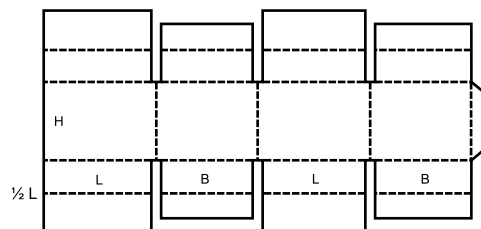
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0229

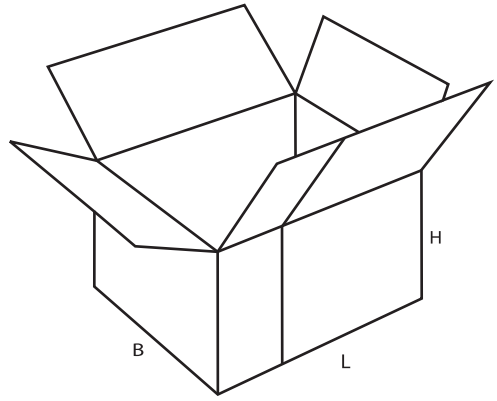
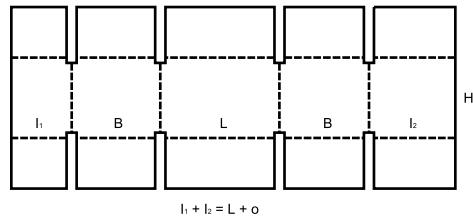
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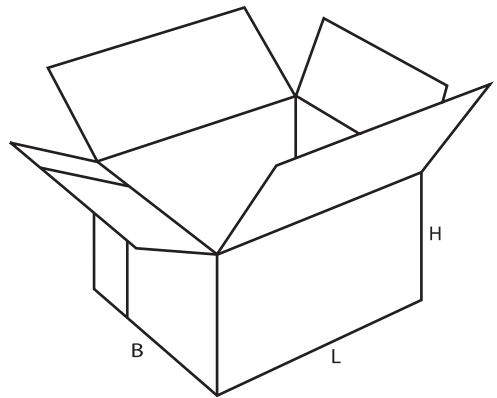
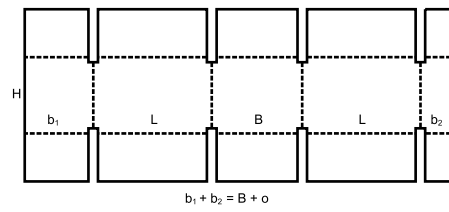
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0231

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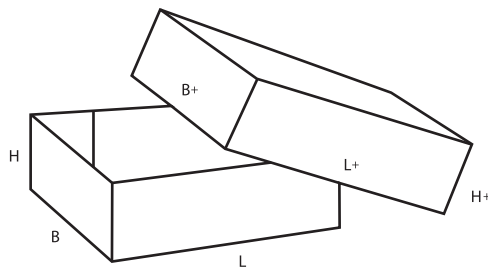
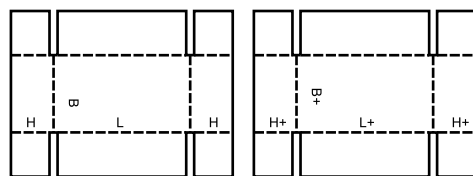
# 0300

- ▲ **Telescope-type** boxes consist of more than one piece and are characterised by a lid and/or bottom telescoping over the body of the box.
- ▲ **Caisses télescopiques** constituées par plus d'une pièce et caractérisées par un couvercle et/ou un fond séparé se glissant sur le corps de la caisse.
- ▲ **Deckelschachteln (Stülp-schachteln)** bestehen aus zwei oder mehr Teilen. Ein Oberteil (Deckel) wird über ein Unterteil (Boden) gestülpt oder beide über einen Rumpf.

- ▲ **Casse telescopiche:** Scatole telescopiche costituite da più di un componente e caratterizzate da un coperchio e/o fondo che scorre esternamente al corpo della scatola.
- ▲ **Cajas telescópicas:** fabricada con más de una pieza, se caracterizan por una tapa y/o fondo que se desliza sobre el cuerpo de la caja.

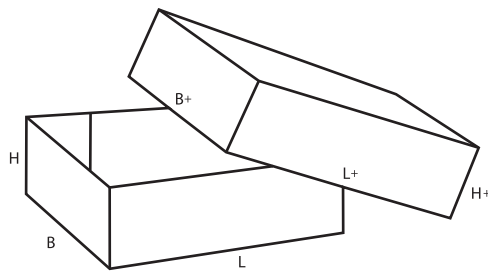
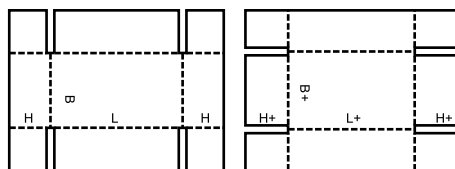
## 0300

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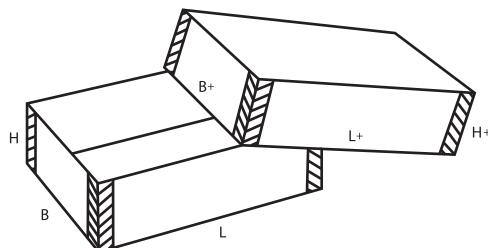
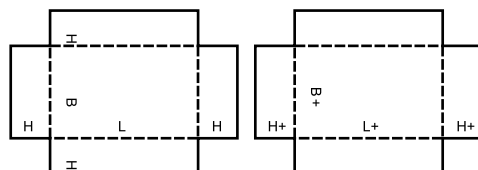
## 0301

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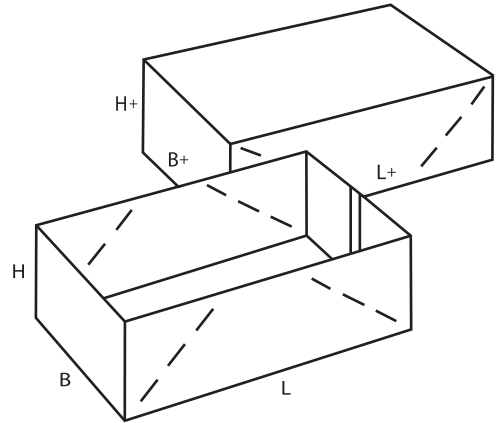
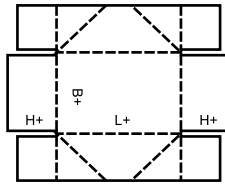
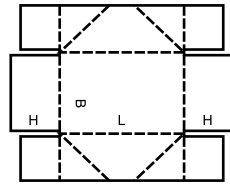
## 0302

M



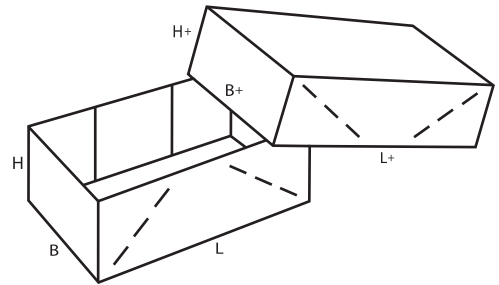
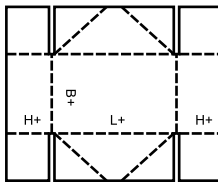
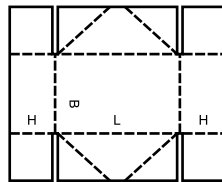
0303

M



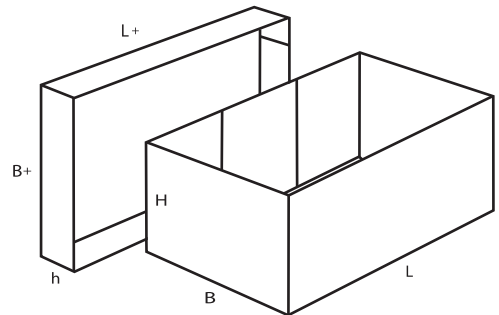
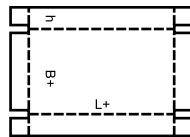
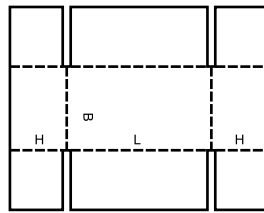
0304

M



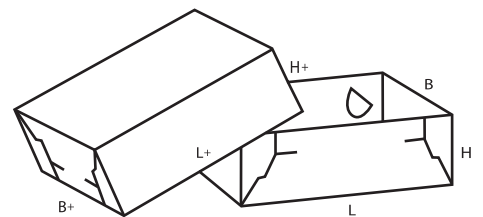
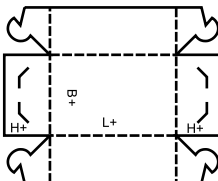
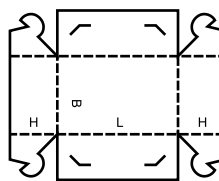
0306

M/A



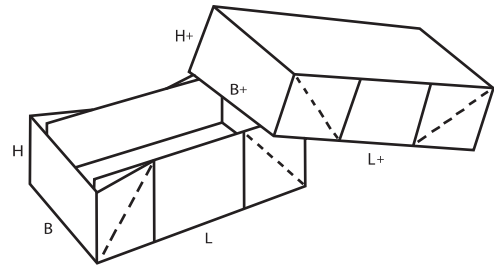
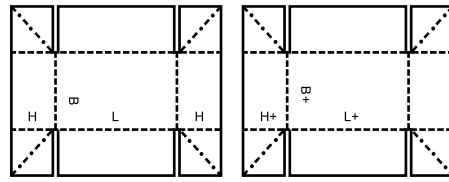
0307

M



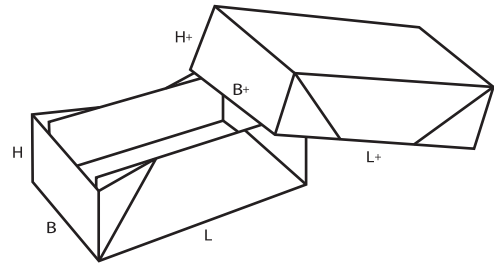
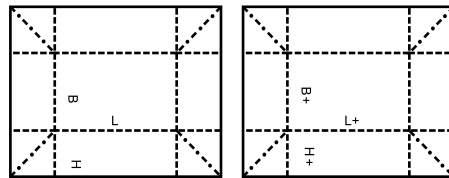
0308

M



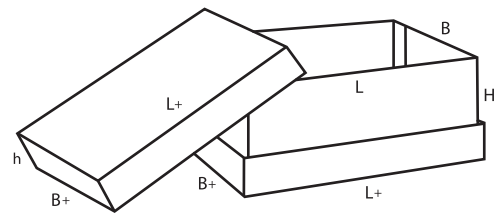
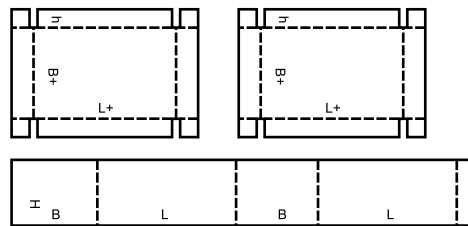
0309

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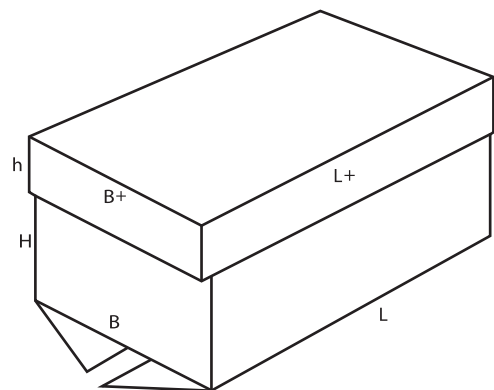
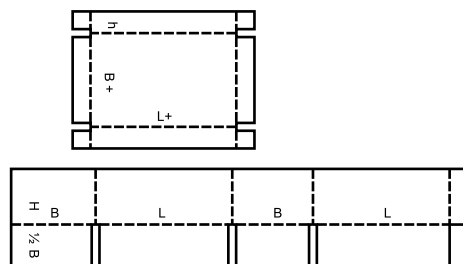
0310

M+A



0312

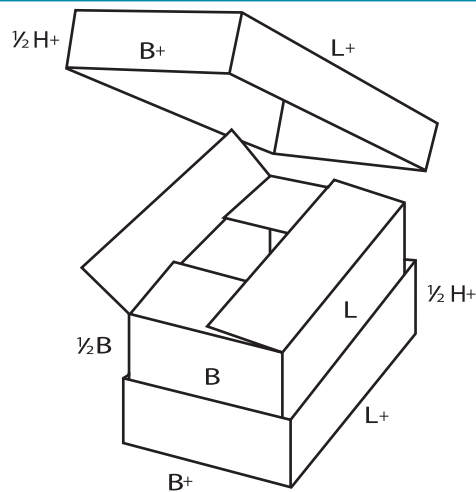
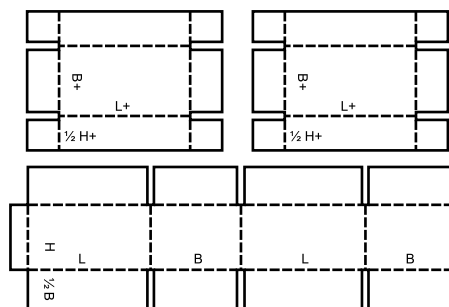
M/A





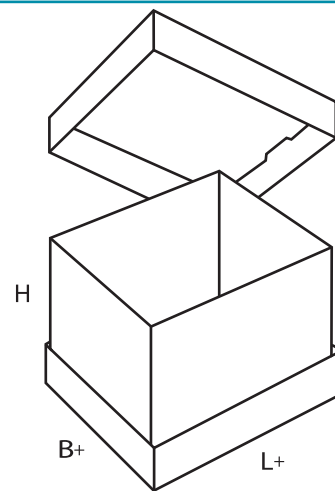
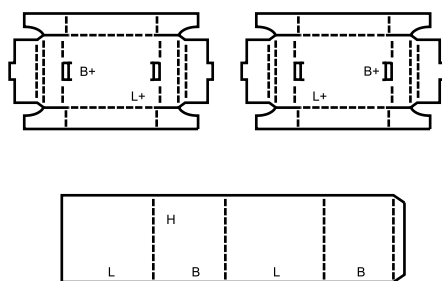
0313

M/A



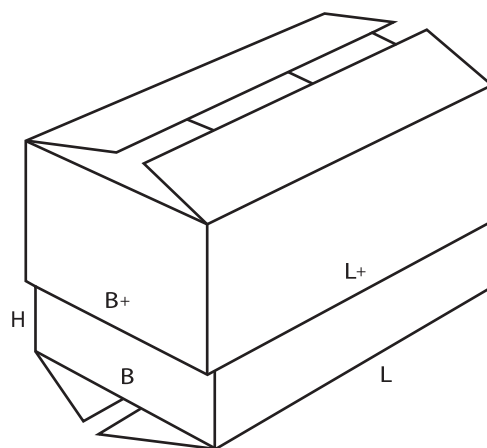
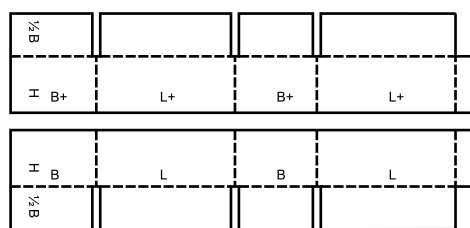
0314

M



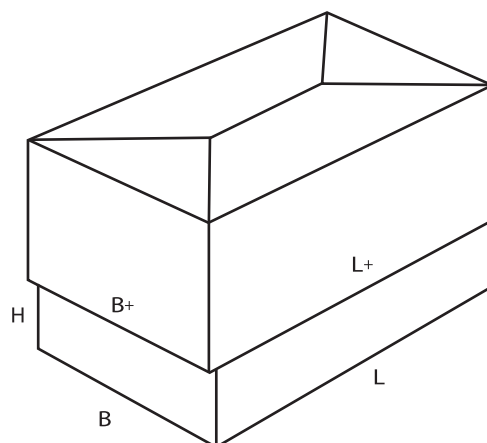
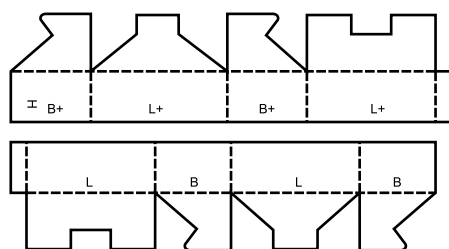
0320

M/A



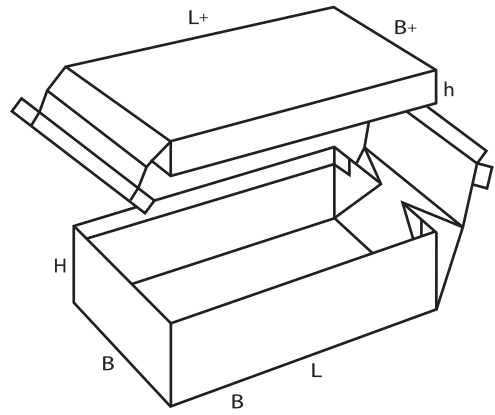
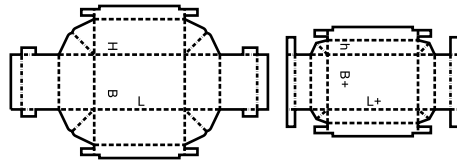
0321

M



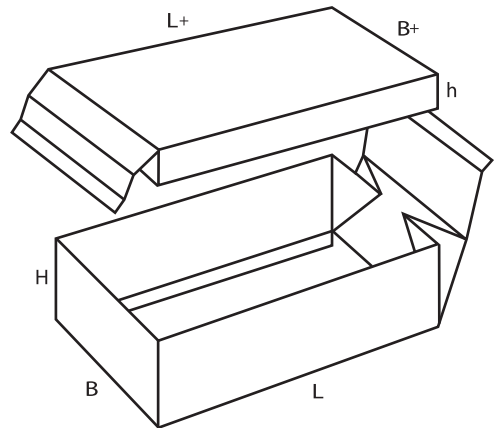
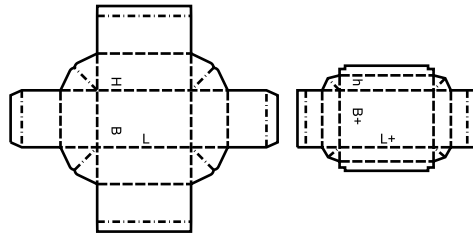
0322

M



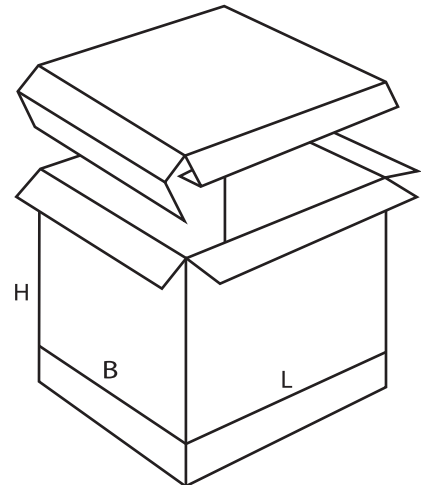
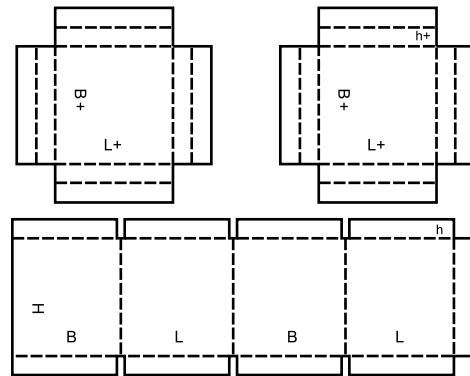
0323

M



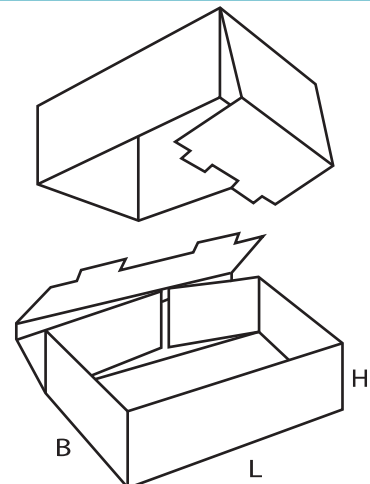
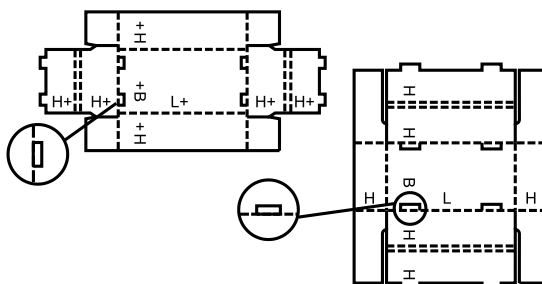
0325

A



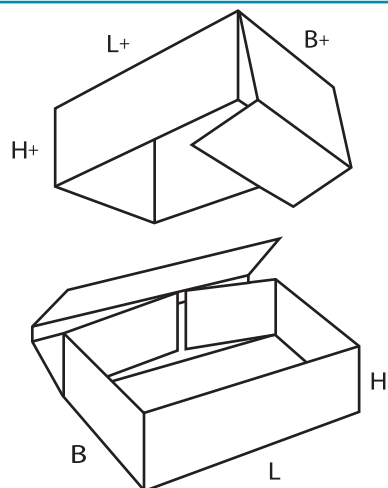
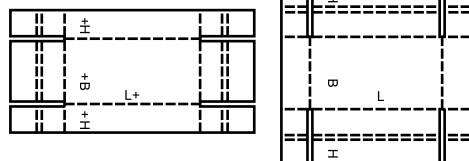
0330

M/A



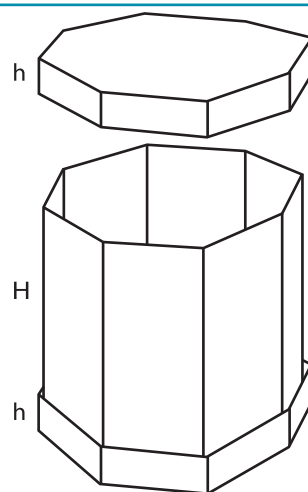
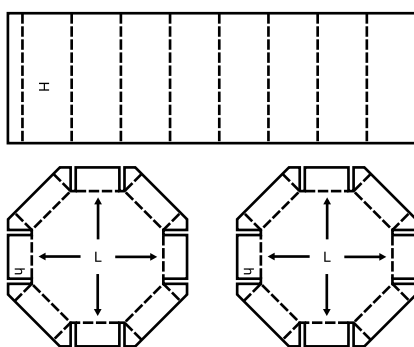
0331

M/A



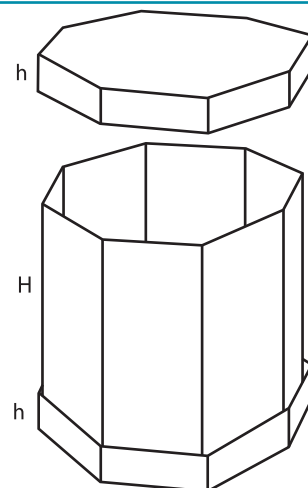
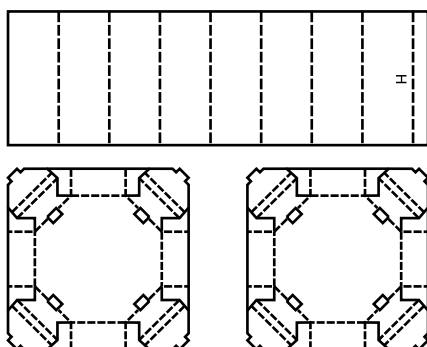
0350

M



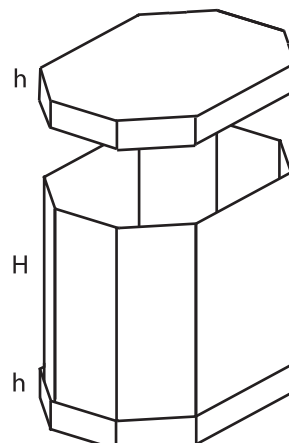
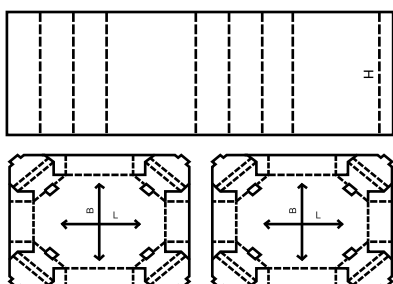
0351

M/A



0352

M/A



# 0400

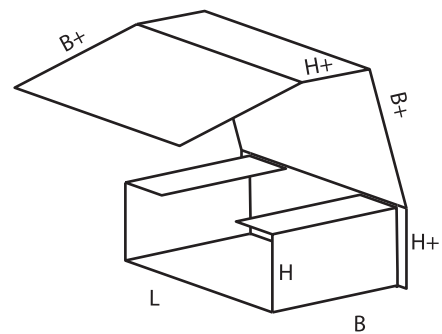
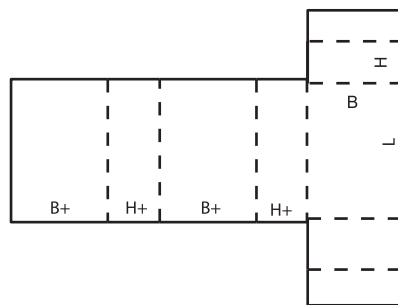
- Folder-type boxes** and trays usually consist of only one piece of board. The bottom of the box is hinged to form two or all side walls and the cover. Locking tabs, handles, display panels etc., can be incorporated in some designs.
- Enveloppes et plateaux** en général constitués d'une seule pièce, montés sans agrafage ni bande gommée, et pouvant comporter des éléments de verrouillage, d'encliquetage, et des poignées.
- Falzhüllen und Trays** bestehen im allgemeinen aus einem Zuschnitt. Zwei oder alle Seitenwände und der Deckel sind am Boden angelenkt. Sperrvorrichtungen, Handgriffe, Verkaufsteller usw. können bei dieser

Ausführungsart mit vorgesehen werden.

- Scatole pieghevoli e vassoi:** Contenitori e vassoi formati normalmente dalla piegatura di un pezzo di cartone. Il fondo del contenitore è delimitato da pieghe in modo da formare due o tutti i pannelli laterali ed il pannello superiore. In certi modelli possono essere incorporati delle linguette di chiusura, delle maniglie, dei pannelli da espositori ecc.
- Cajas plegables y bandejas:** son en general de una única pieza de cartón ondulado. El fondo de la caja se pliega para formar dos, o todas las paredes laterales, y la tapa. Pueden incorporarse al diseño elementos de cierre, asas, paneles expositores, etc.

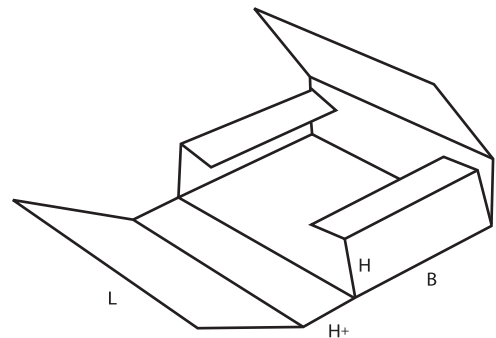
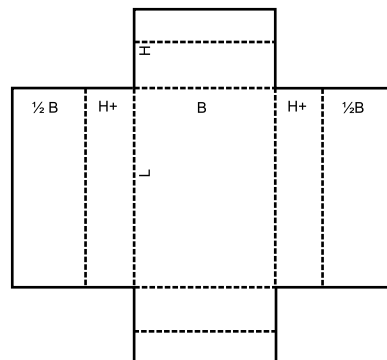
0400

M



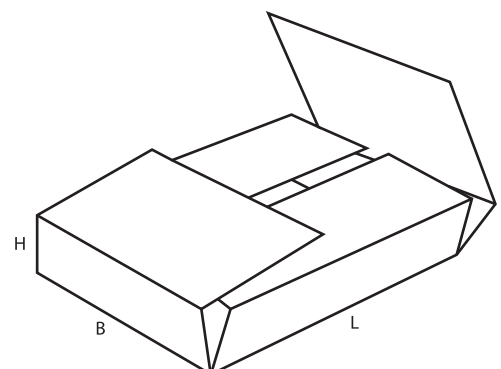
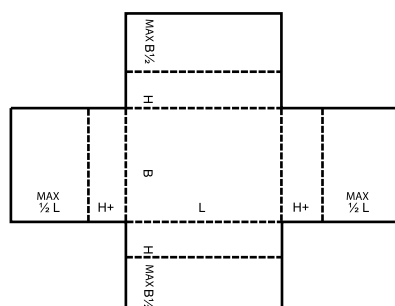
0401

M



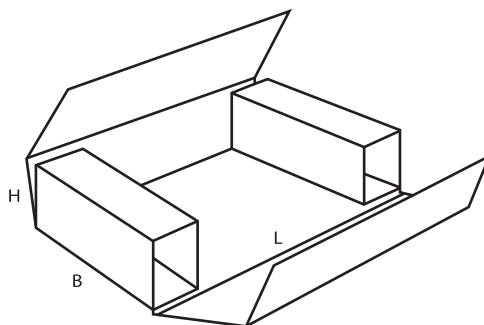
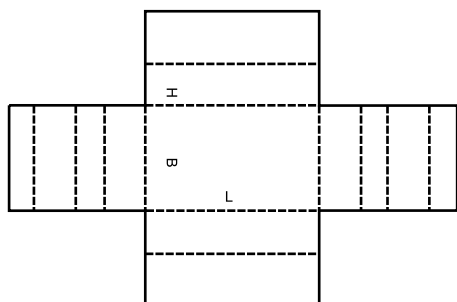
0402

M



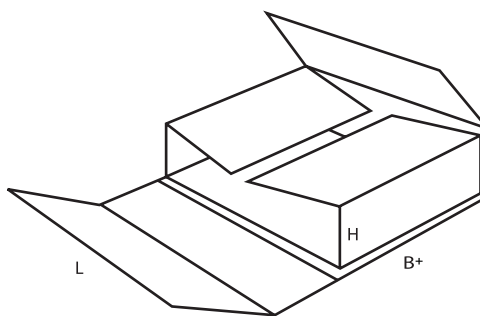
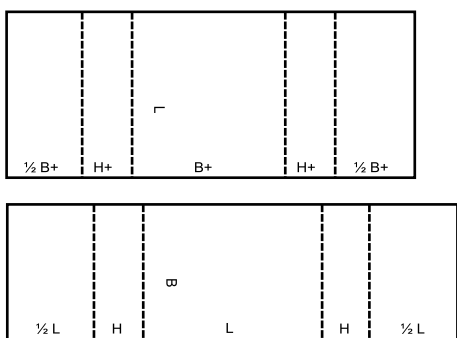
0403

M



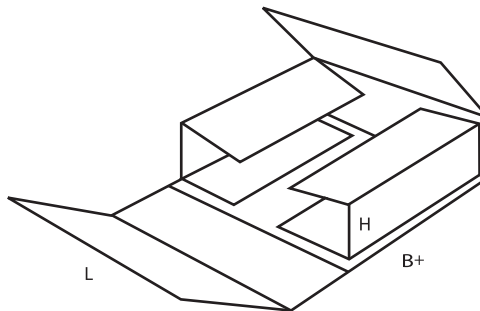
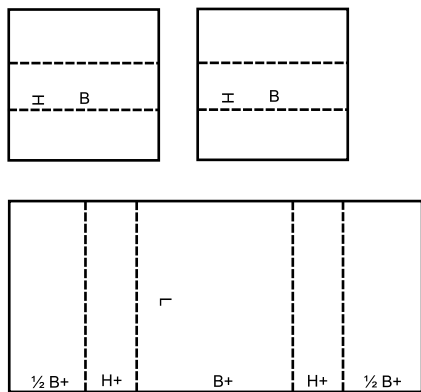
0404

M



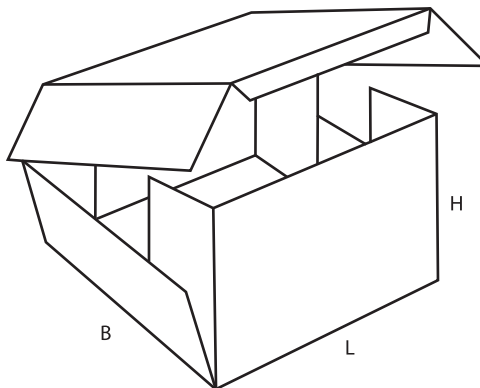
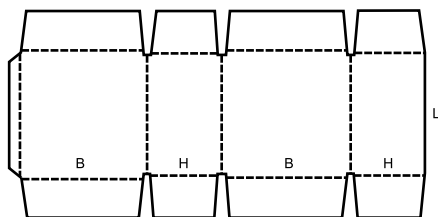
0405

M



0406

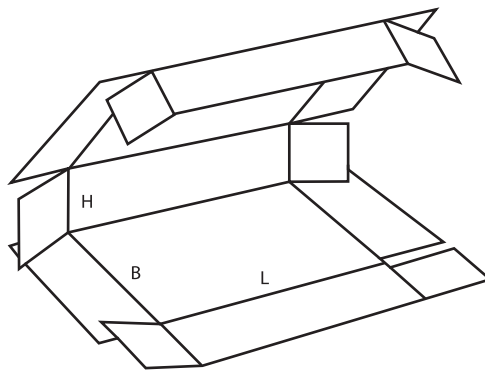
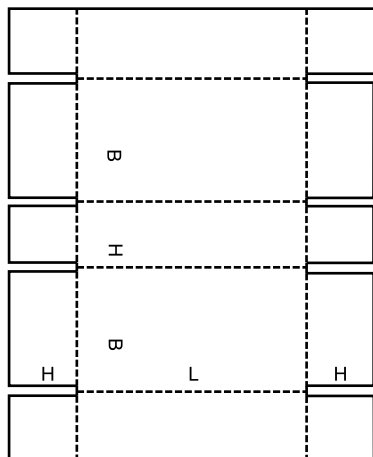
A





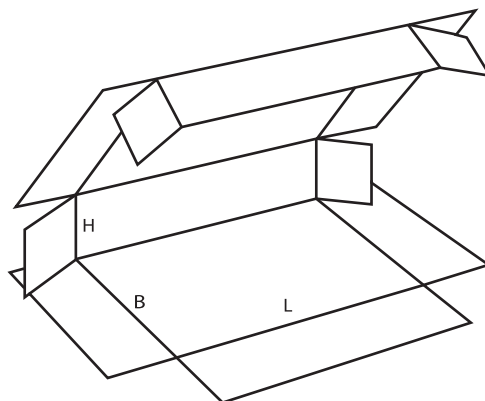
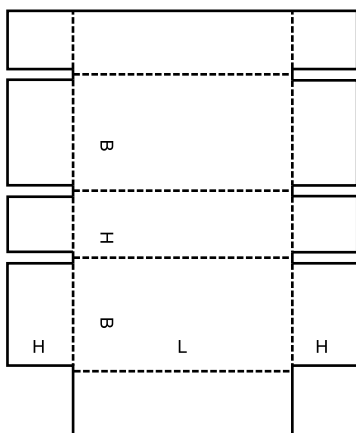
0409

M



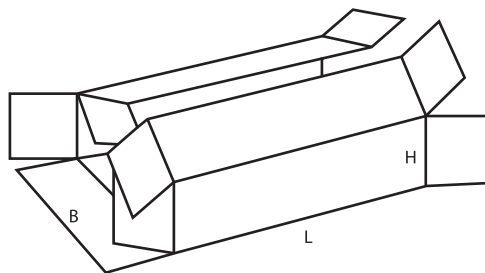
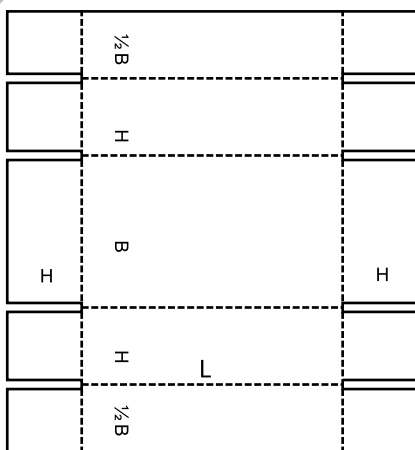
0410

M/A



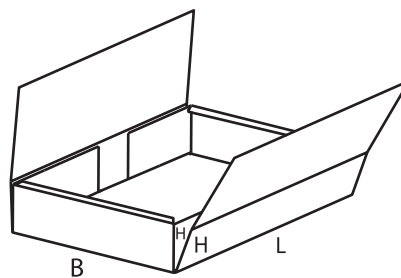
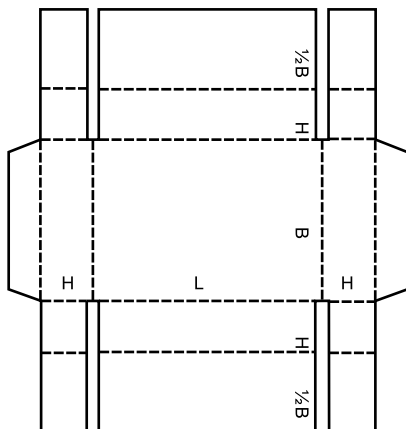
0411

M/A



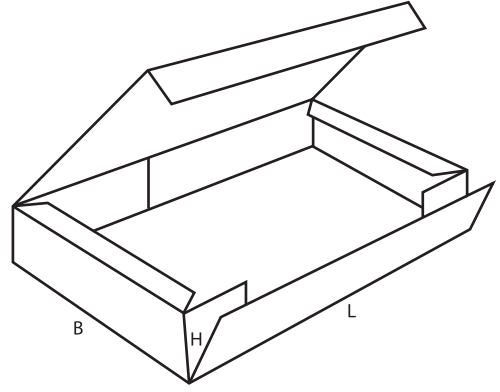
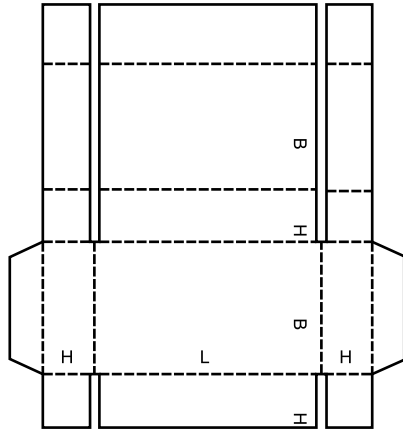
0412

M



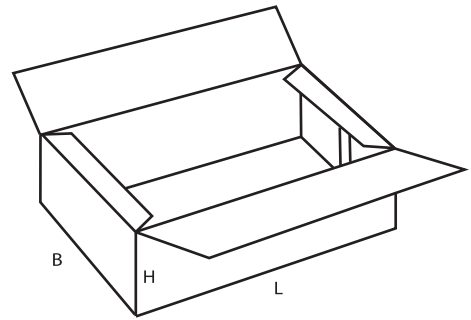
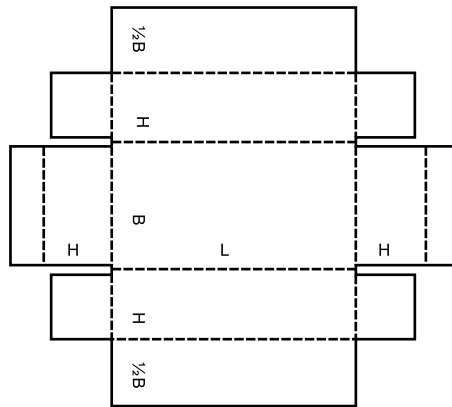
0413

M/A



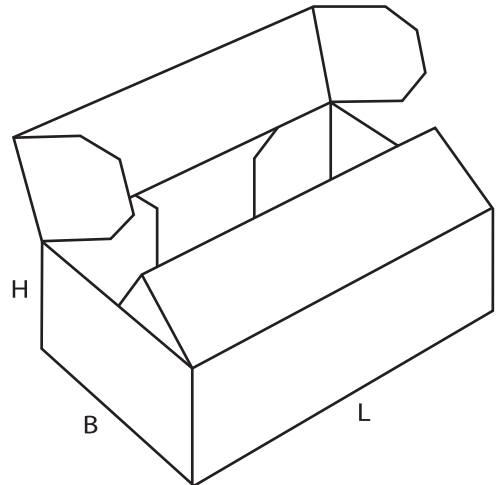
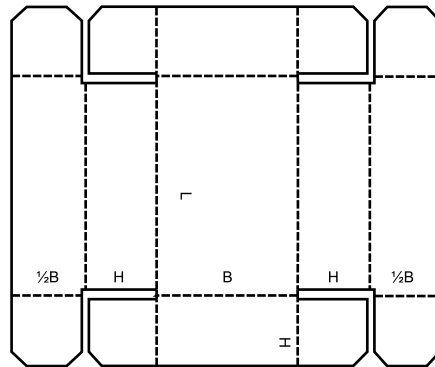
0415

M/A



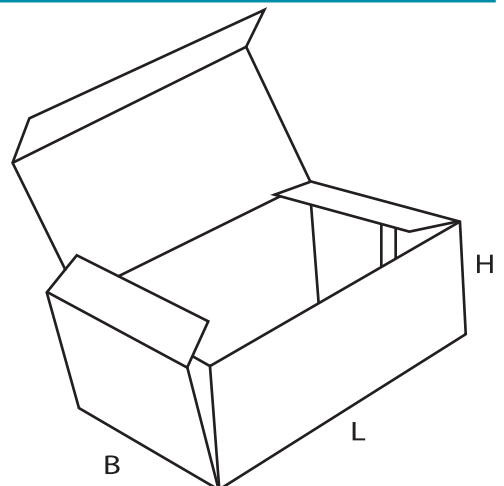
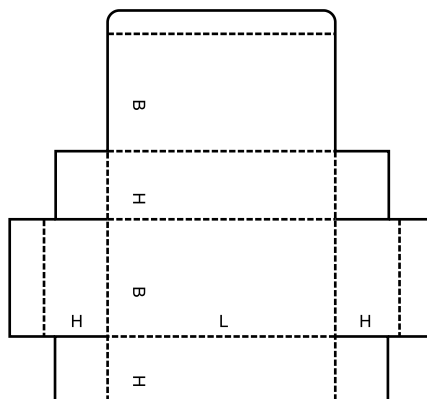
0416

M



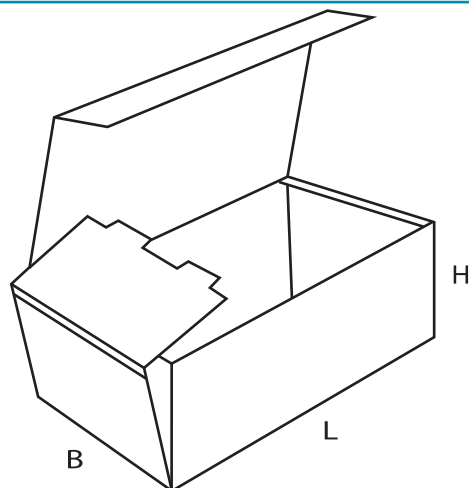
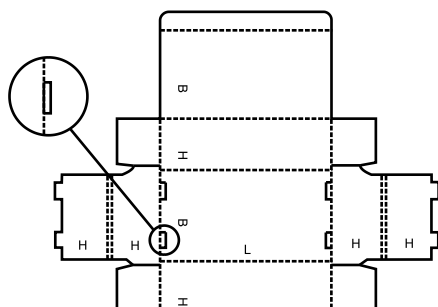
0420

M/A



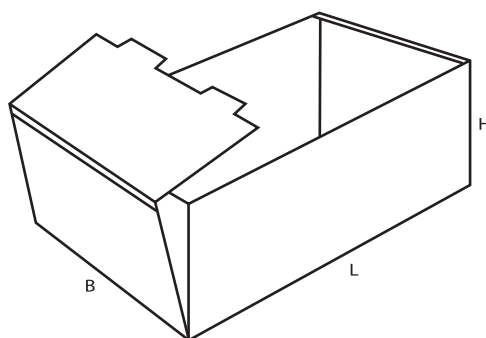
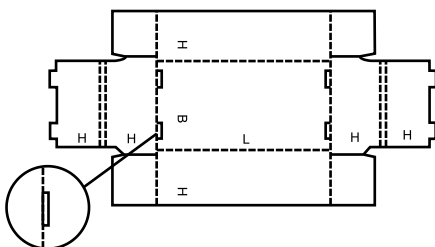
0421

M/A



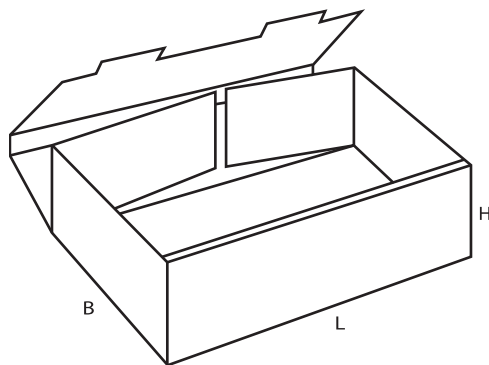
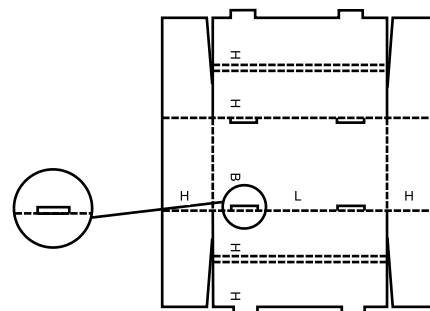
0422

M/A



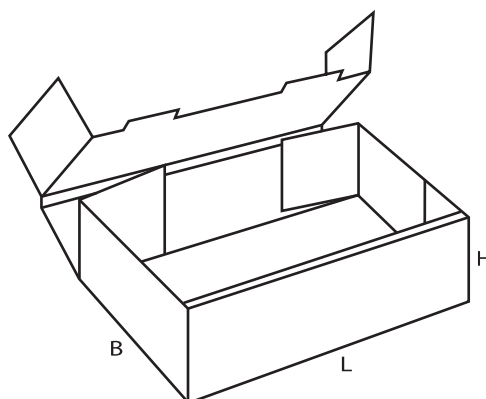
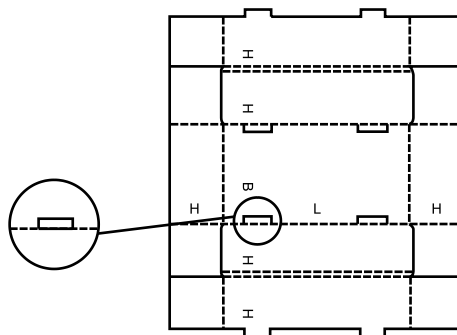
0423

M/A



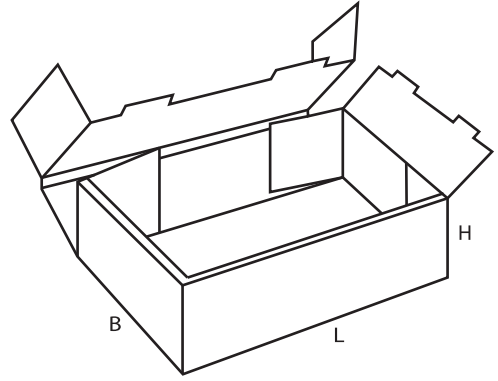
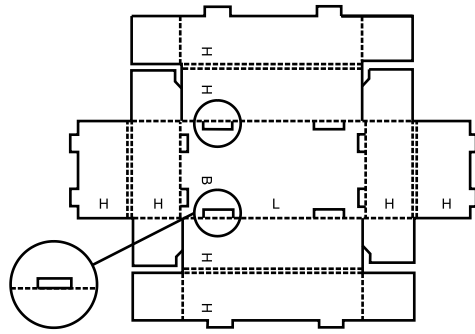
0424

M/A



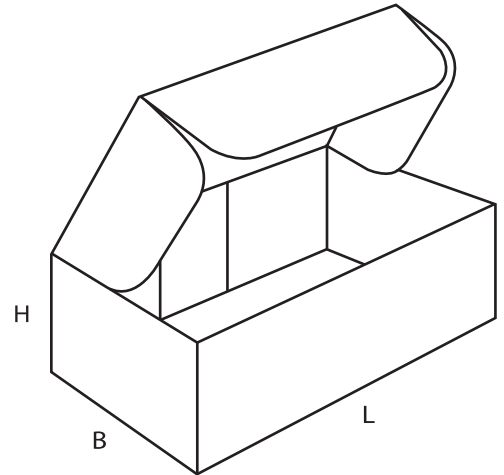
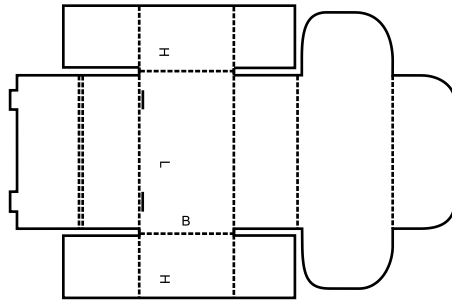
0425

M/A



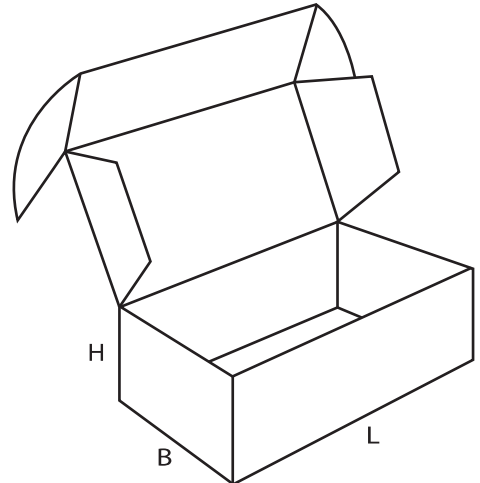
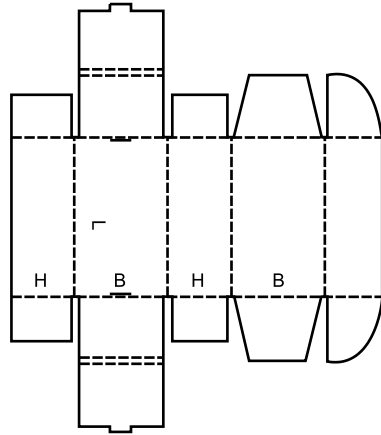
0426

M



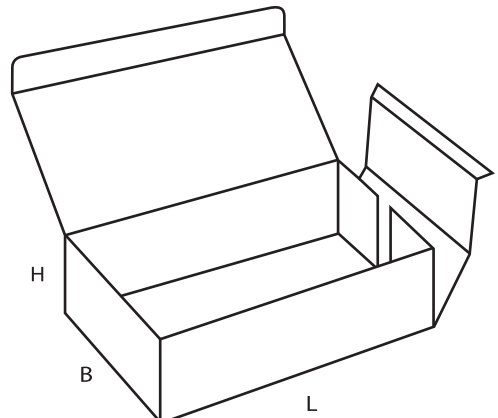
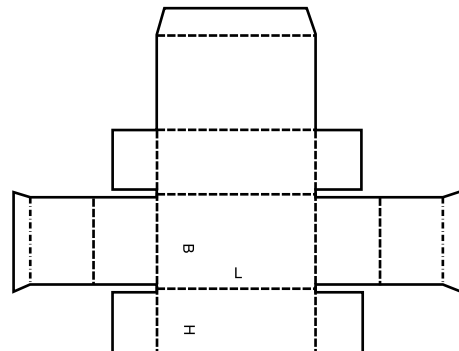
0427

M



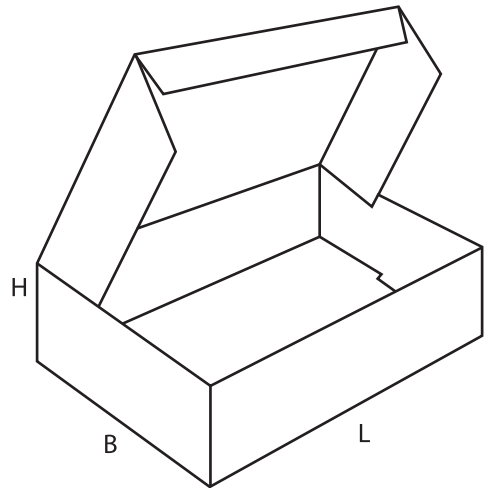
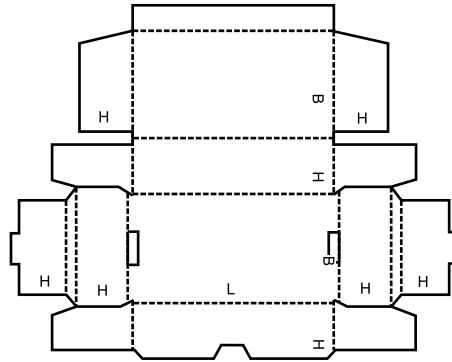
0428

M



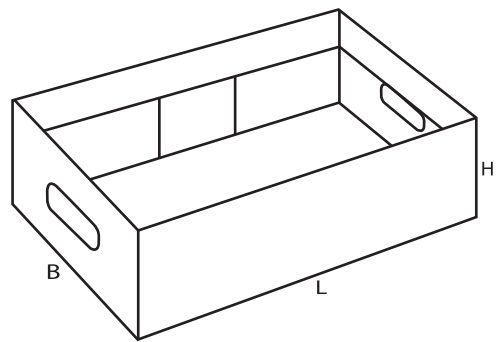
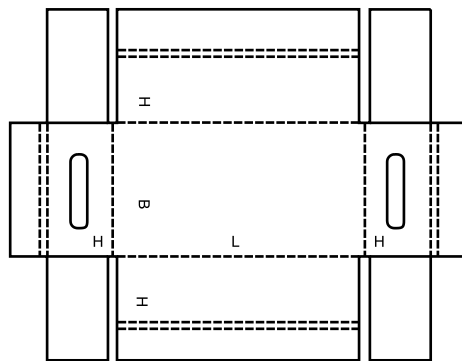
0429

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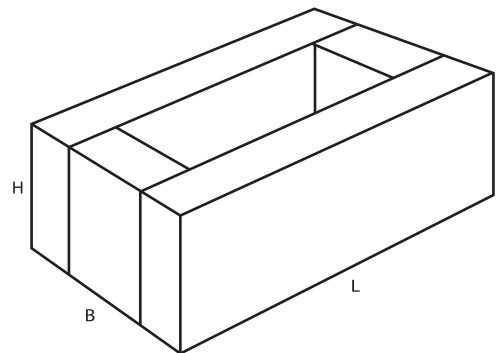
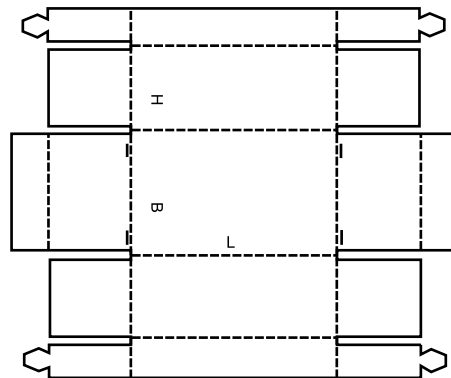
0430

M/A



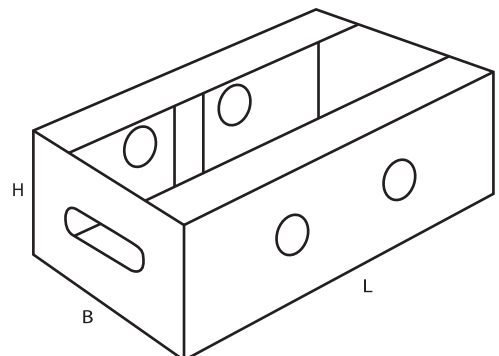
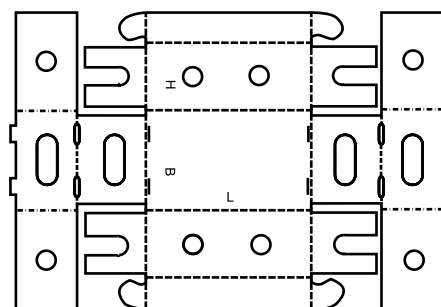
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M



0432

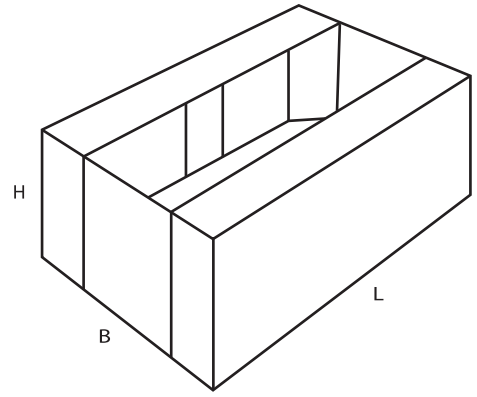
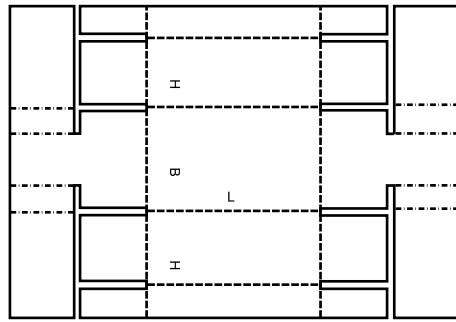
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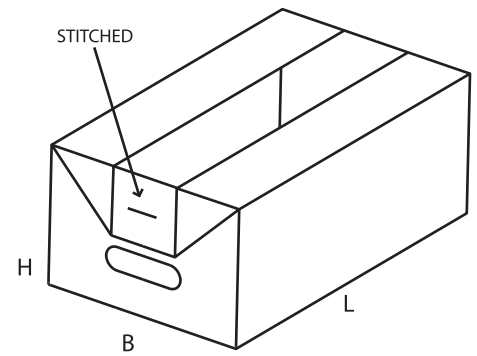
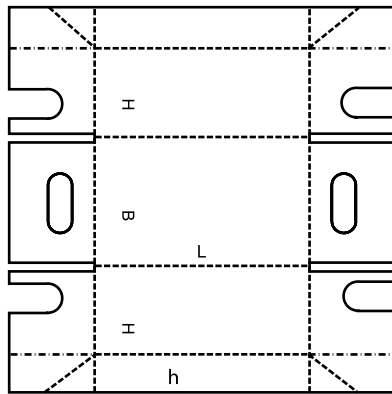
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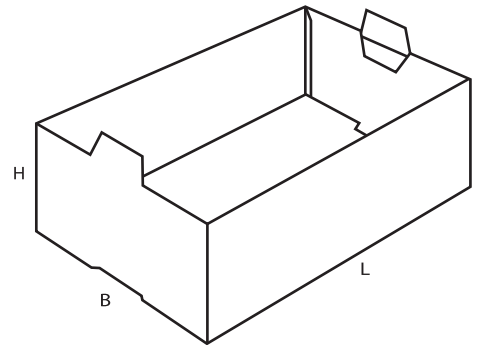
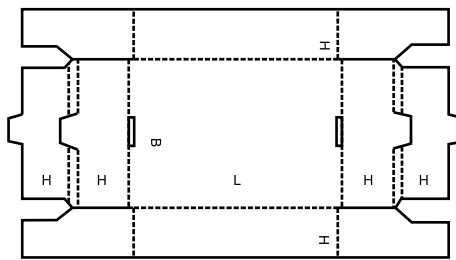
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M



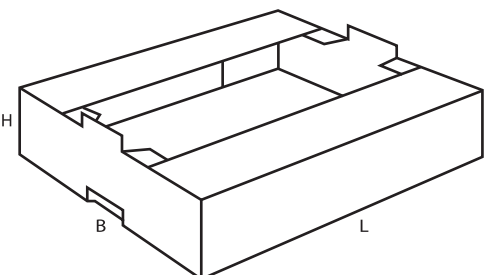
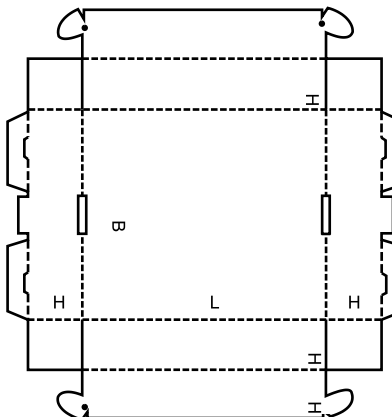
0435

M/A



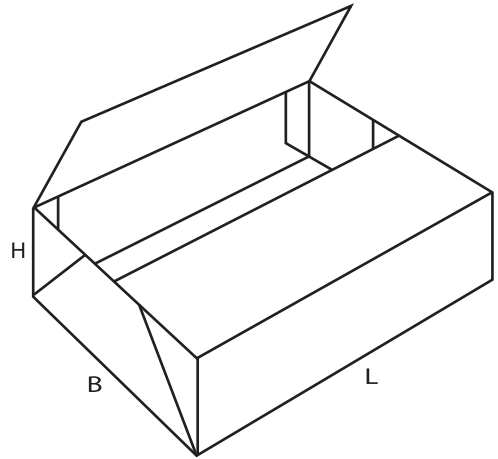
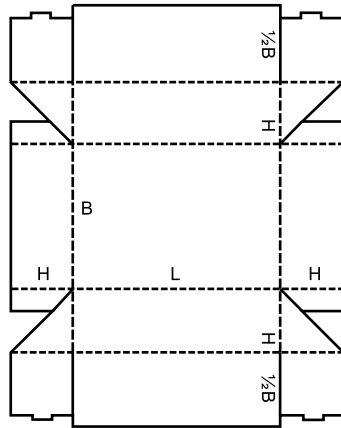
0436

M



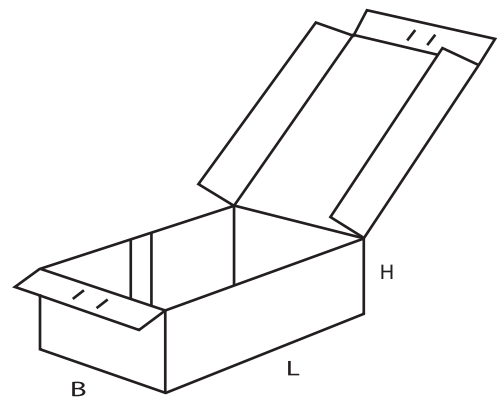
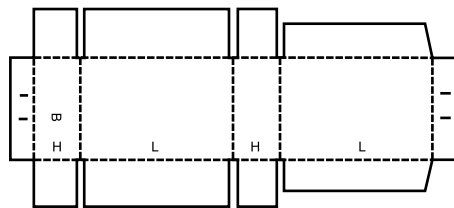
0437

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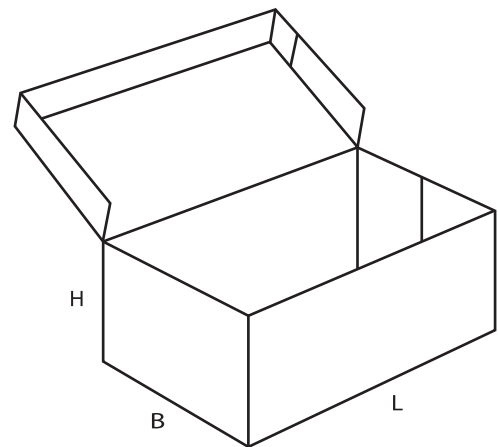
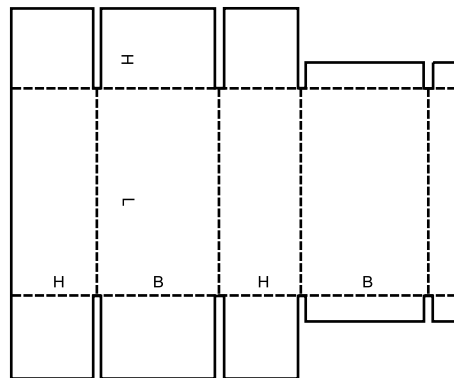
0440

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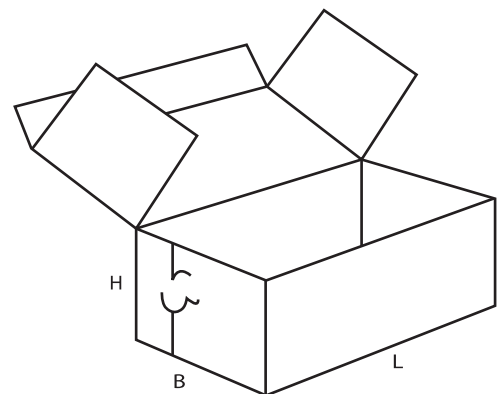
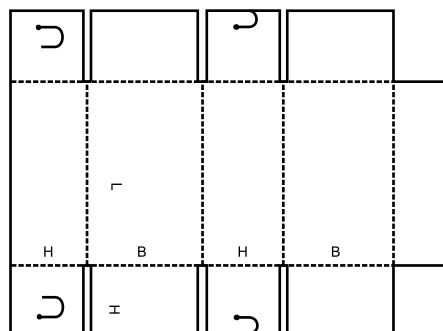
0441

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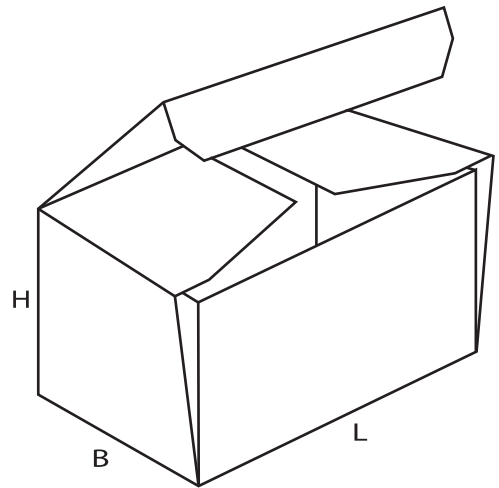
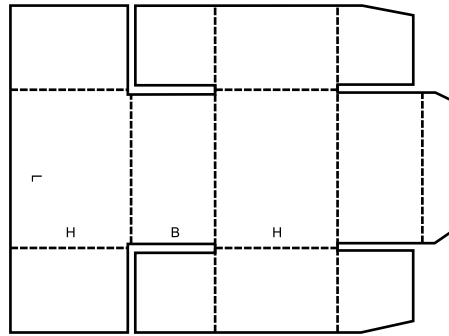
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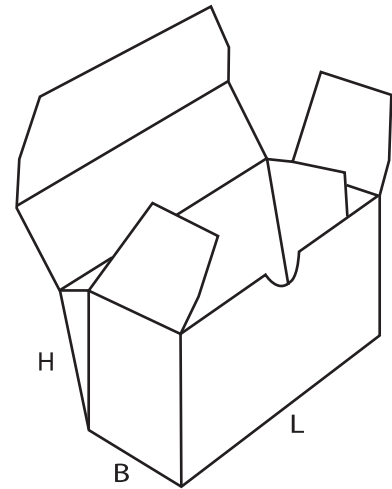
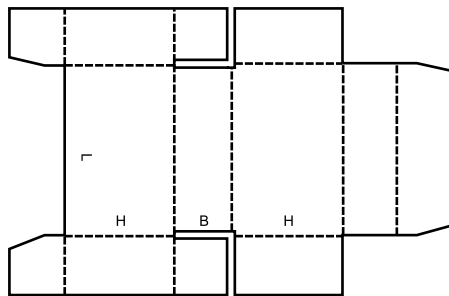
0443

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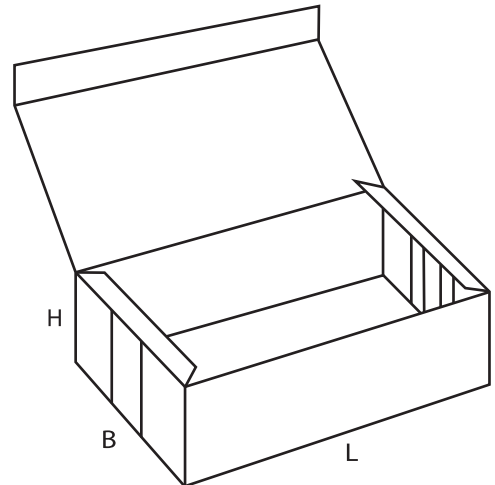
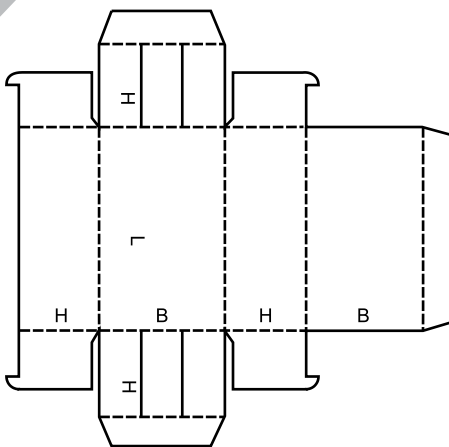
0444

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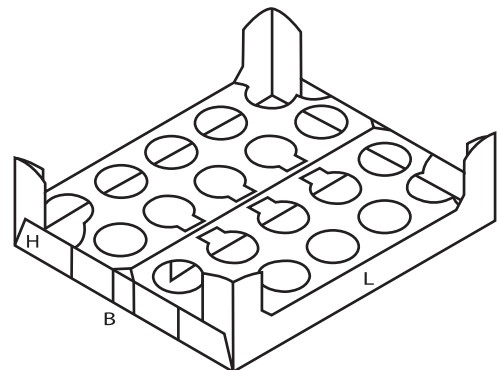
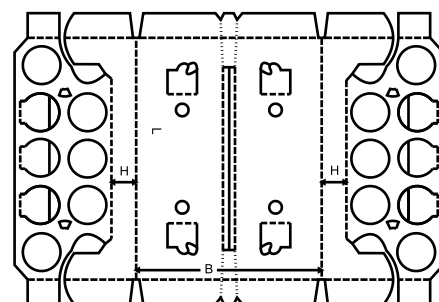
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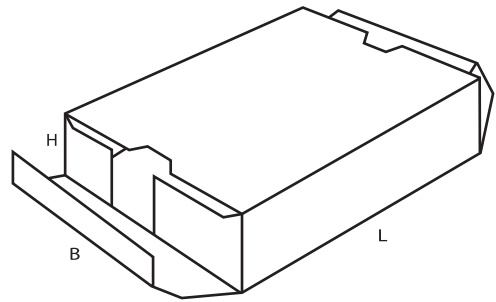
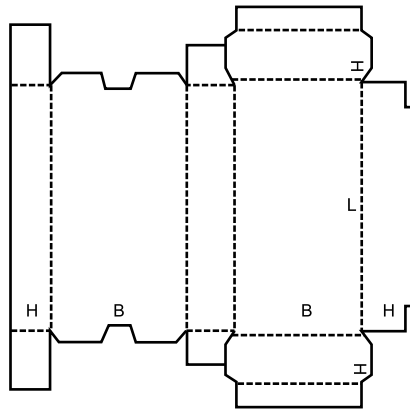
0446

A



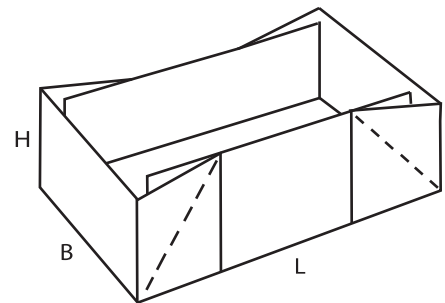
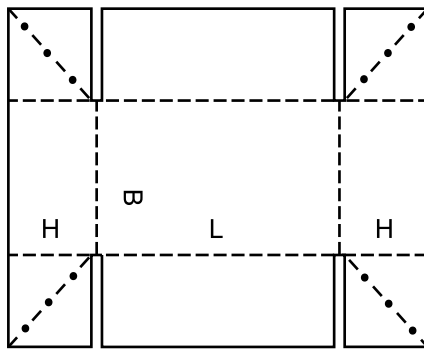
0447

M



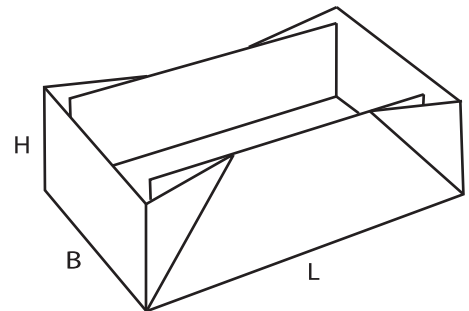
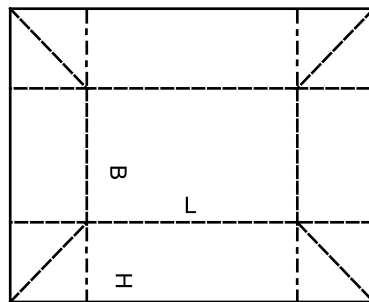
0448

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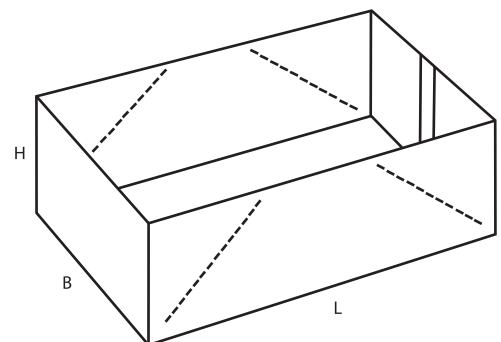
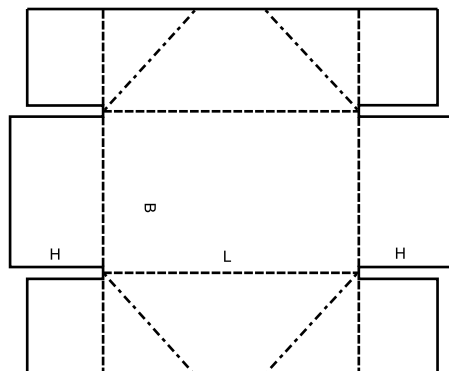
0449

M



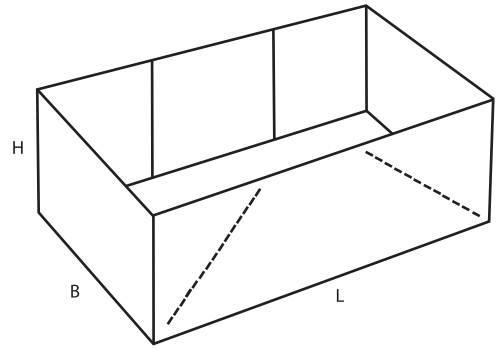
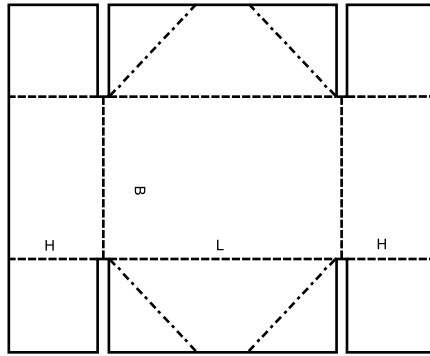
0450

M



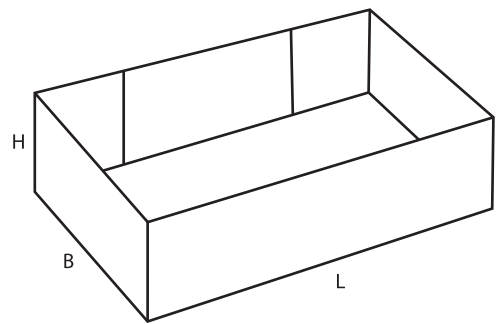
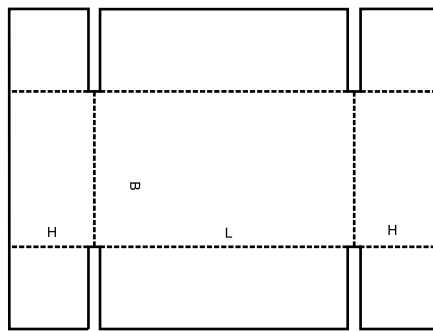
0451

M



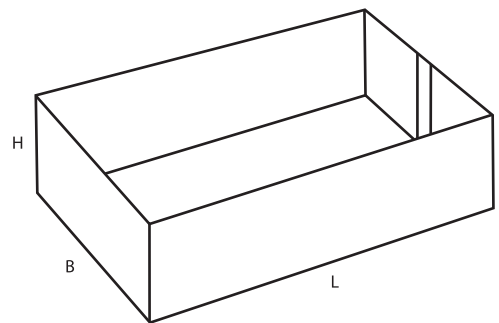
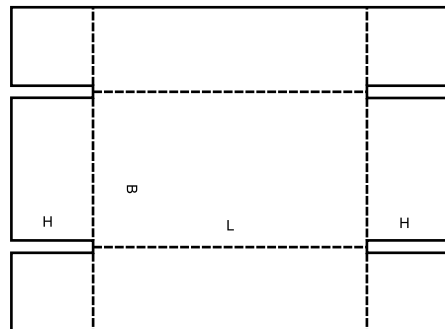
0452

A



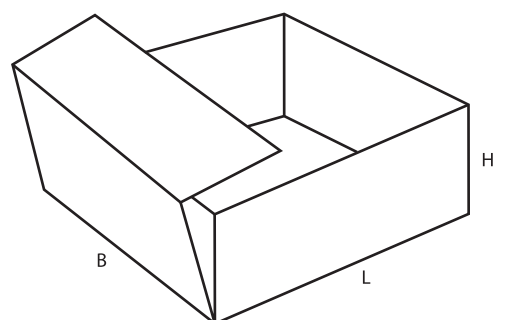
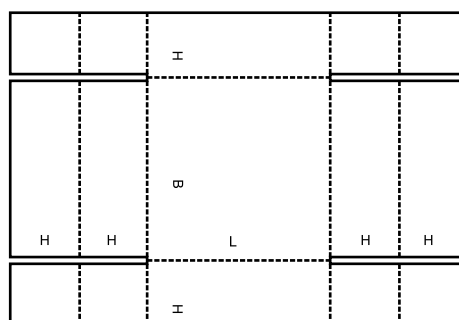
0453

A



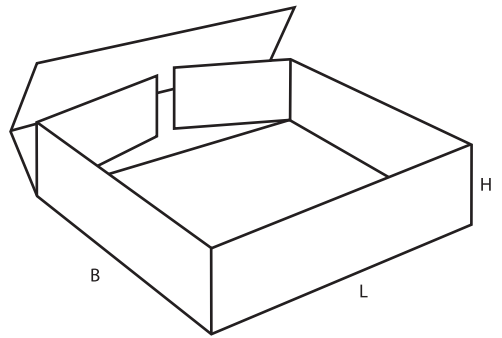
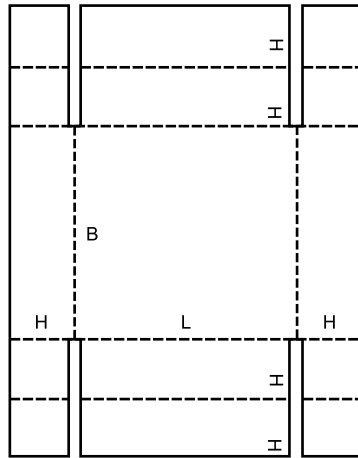
0454

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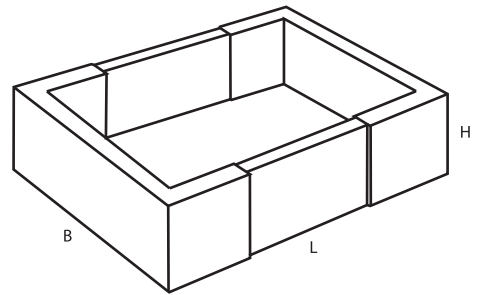
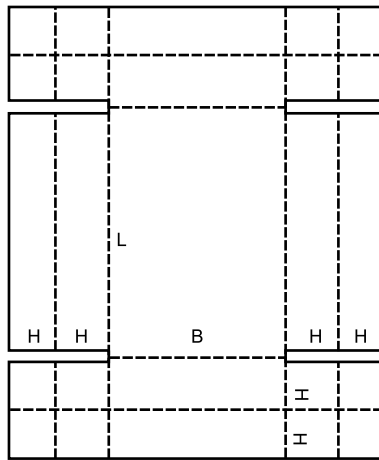
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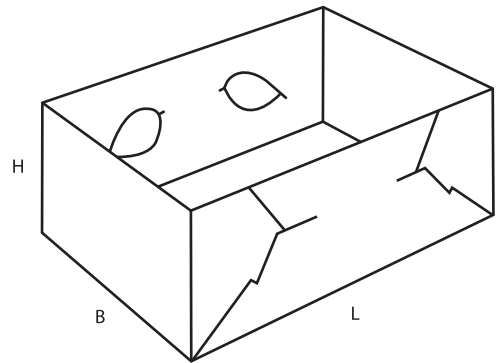
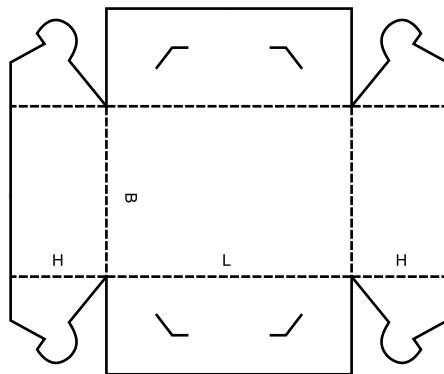
0456

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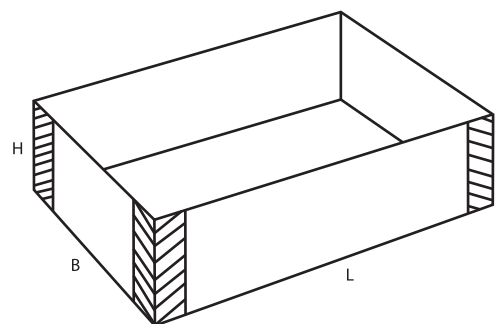
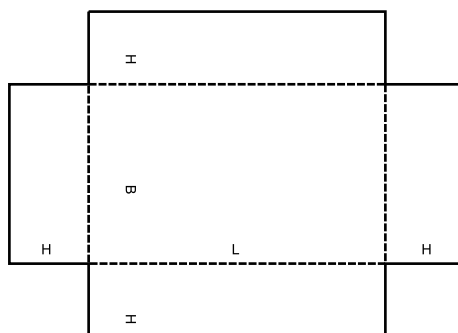
0457

M



0458

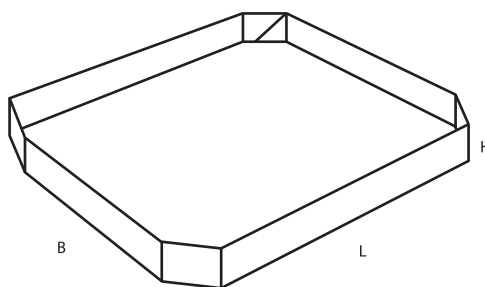
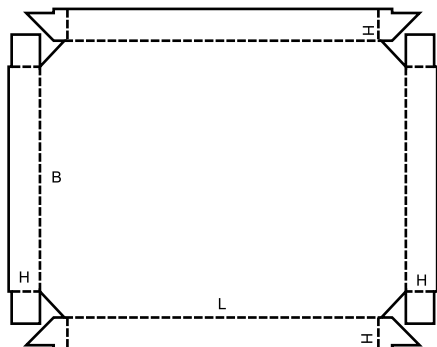
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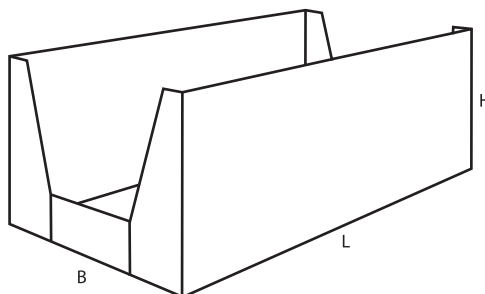
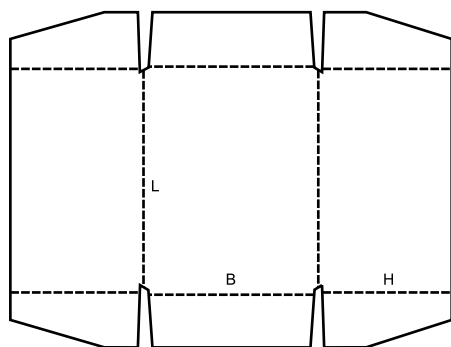
0459

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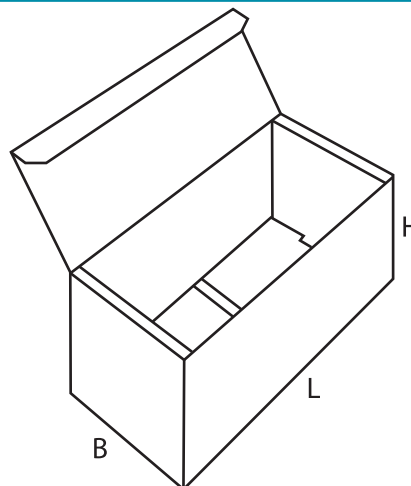
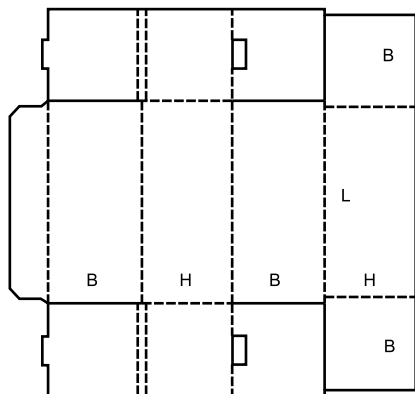
0460

A



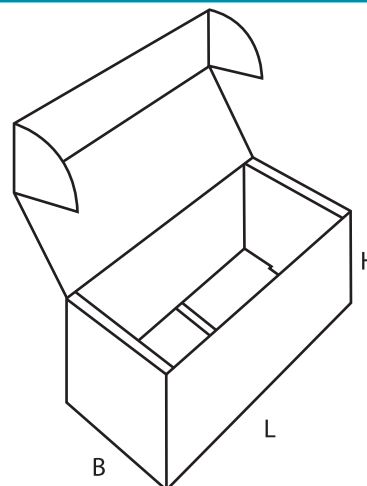
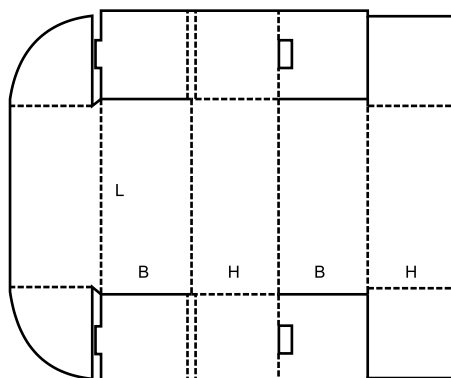
0470

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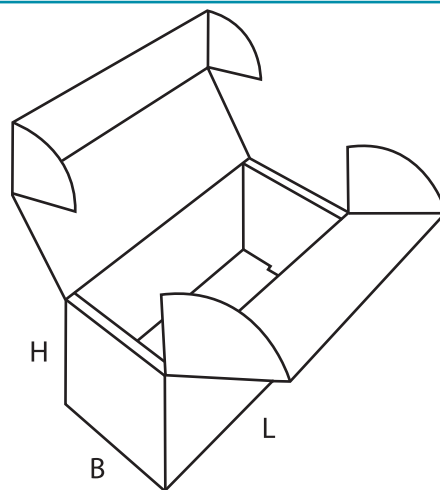
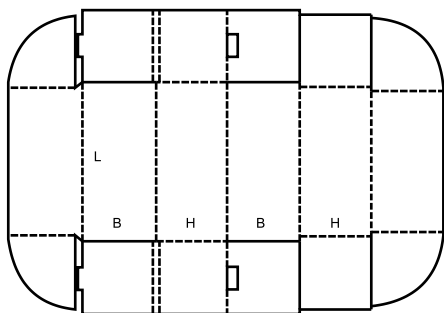
0471

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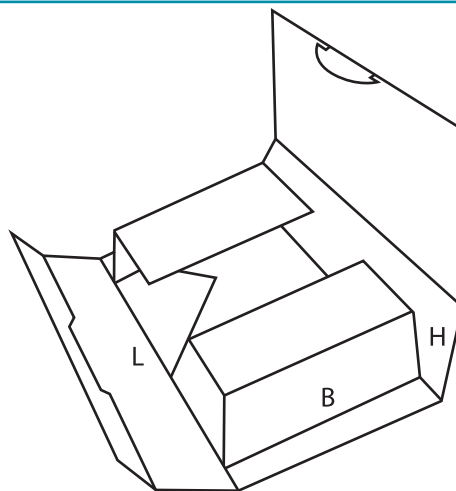
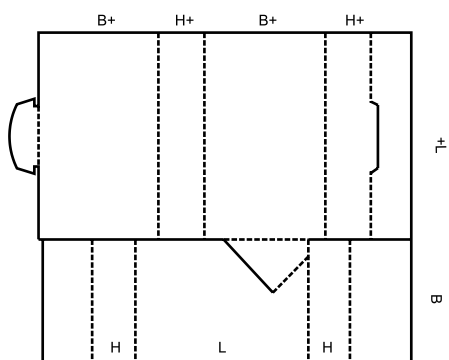
0472

M



0473

M



# 0500

▲ **Slide-type boxes** consist of several pieces of liners and sleeves sliding in different directions into each other. This group also includes outside sleeves for other cases.

▲ **Boîtes coulissantes** constituées par plusieurs manchons coulissants rentrant en différentes directions les uns dans les autres. Ce groupe comprend aussi les manchons extérieurs pour d'autres caisses.

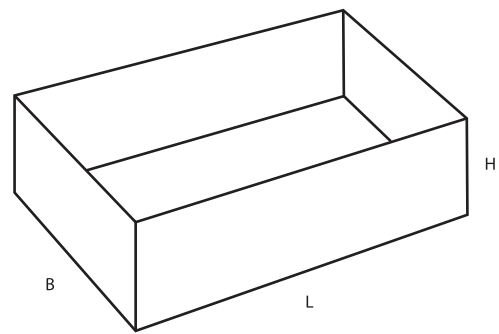
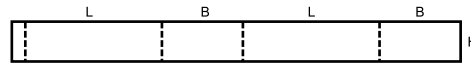
▲ **Schiebeschachteln (Gürtelschachteln)** bestehen aus mehreren in verschiedenen Richtungen ineinanderschließbaren Ringeinsätzen und Manschetten. Zu dieser Gruppe gehören auch Überschiebhülsen.

▲ **Scatole scorrevoli:** Contenitori telescopico composti da diversi pezzi che scorrono l'uno con l'altro. In questo gruppo sono incluse anche le fasce esterne per scatole.

▲ **Cajas de tipo deslizante:** constan de varias piezas de forros interiores y fundas que deslizan en diferentes direcciones uno dentro de otro. Este grupo incluye también fundas exteriores para otras cajas.

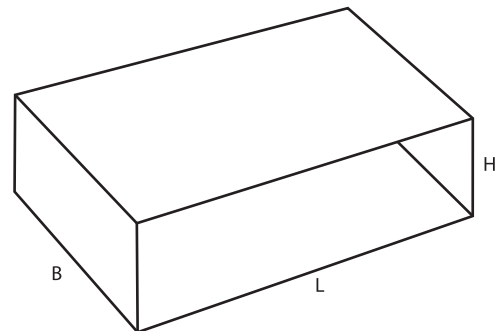
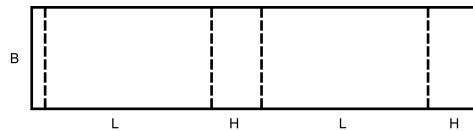
## 0501

M



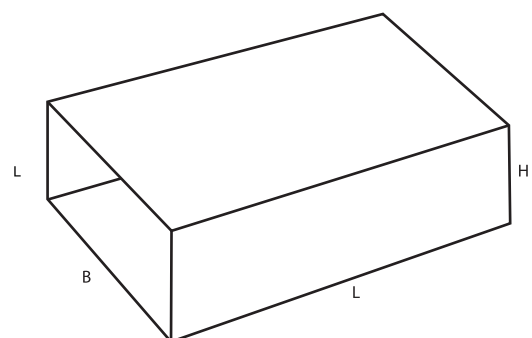
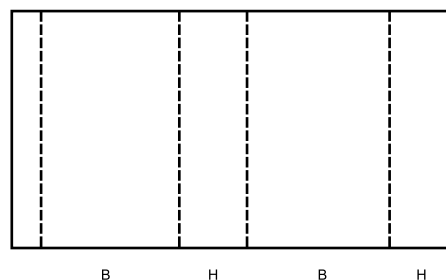
## 0502

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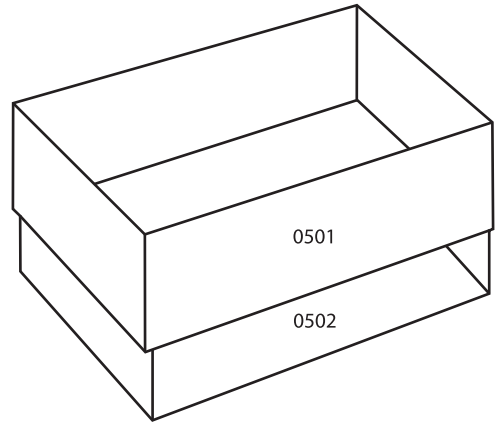
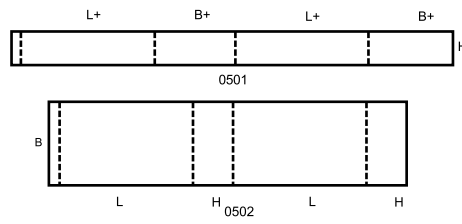
## 0503

M



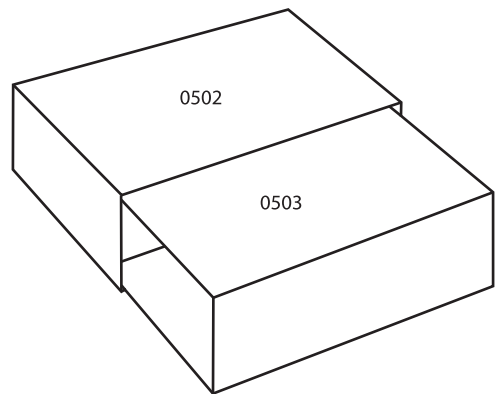
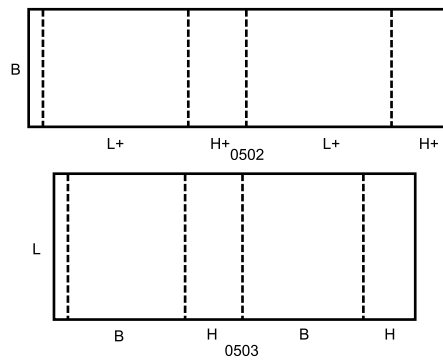
0504

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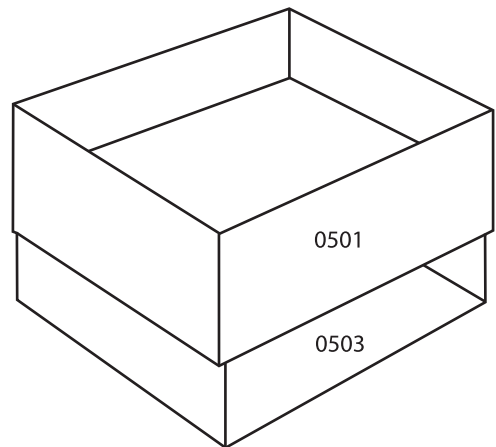
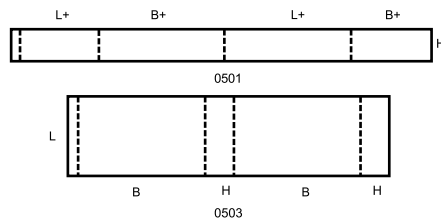
0505

M



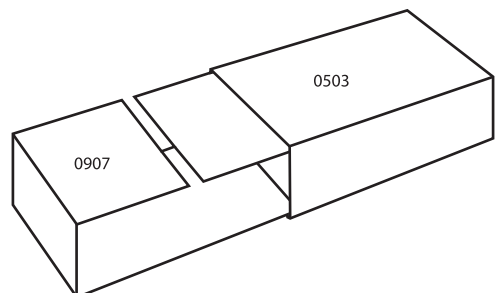
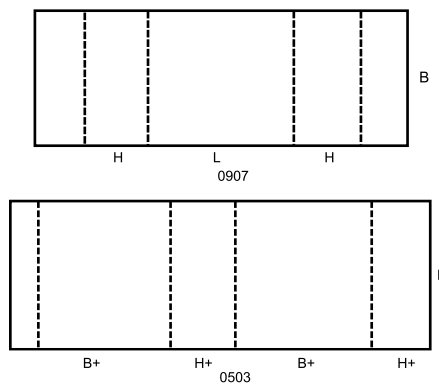
0507

M



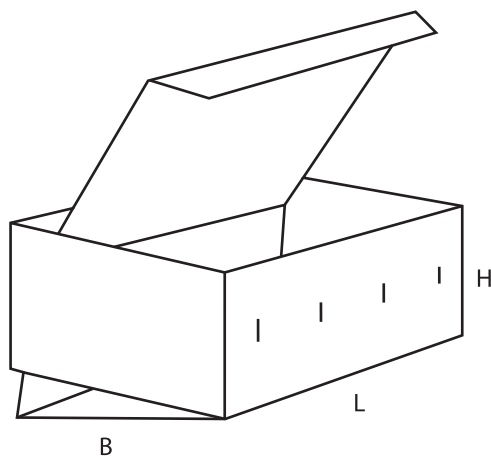
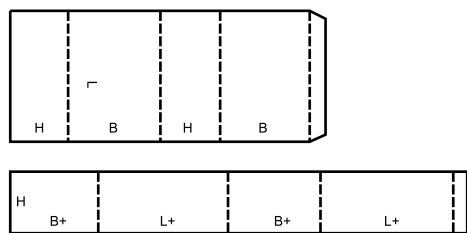
0509

M



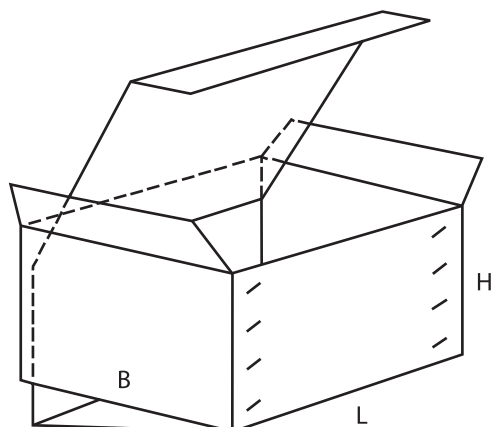
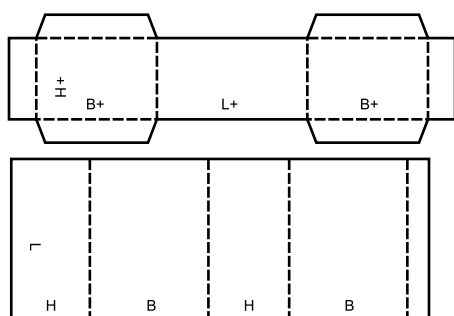
0510

M



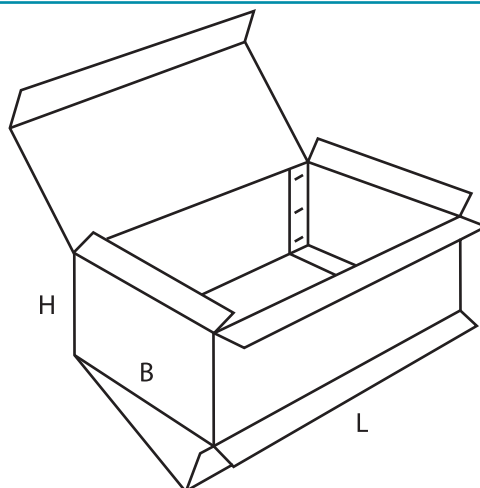
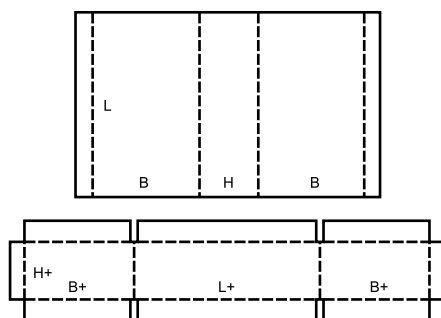
0511

M



0512

M



# 0600

▲ **Rigid-type boxes** consist of two separate end pieces and a body and require stitching or a similar operation before they can be used.

▲ **Caisses rigides** constituées de plusieurs pièces nécessitant un assemblage avant emploi.

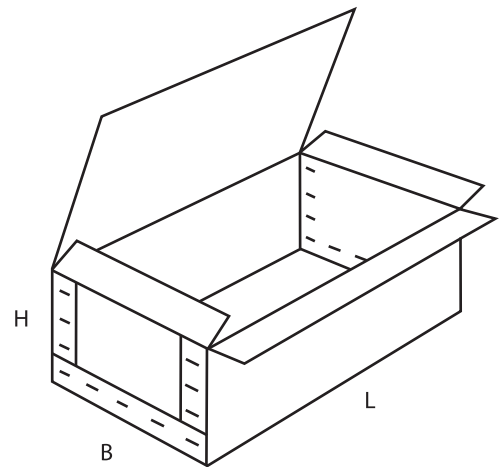
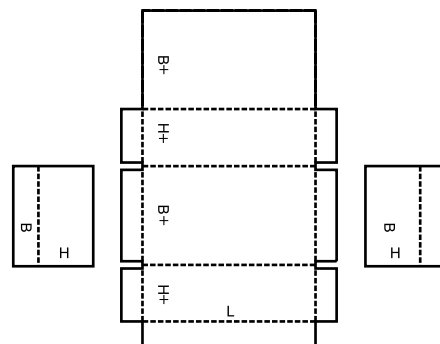
▲ **Formfeste Schachteln** bestehen in der Regel aus zwei Seitenteilen und einem Mittelteil, das Boden und Dekkel bildet. Diese Schachteln können als vorbereitete Zuschnitte geliefert werden und sind dann vom Verbraucher durch Drahtheftung zu verbinden.

▲ **Casse rigide:** Imballaggi rigidi composti da due pezzi laterali separati e un corpo, e richiedono una fase di cucitura o altro prima di essere utilizzati.

▲ **Cajas de tipo rígidas:** formadas por dos piezas separadas, para los extremos y un cuerpo; requieren un grapado u otra operación similar antes de que puedan utilizarse.

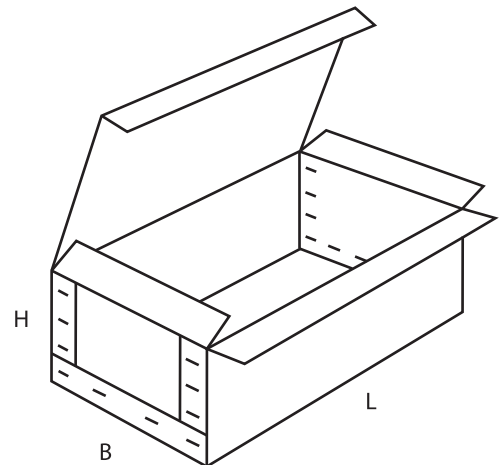
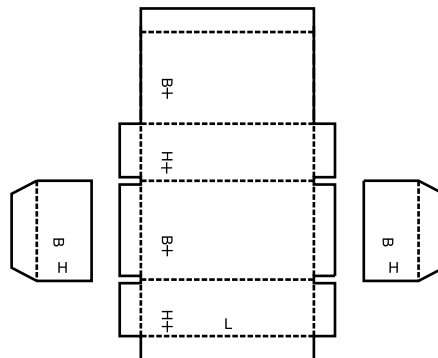
## 0601

A



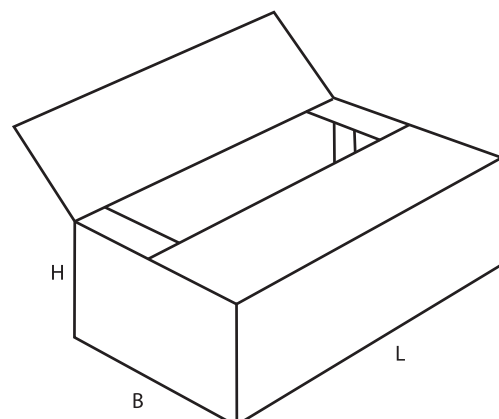
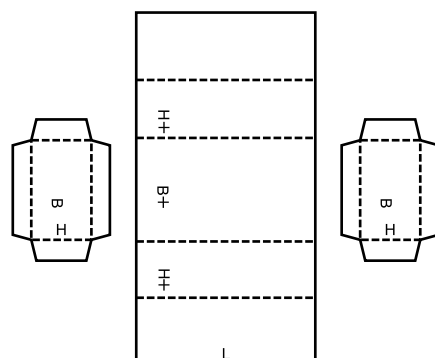
## 0602

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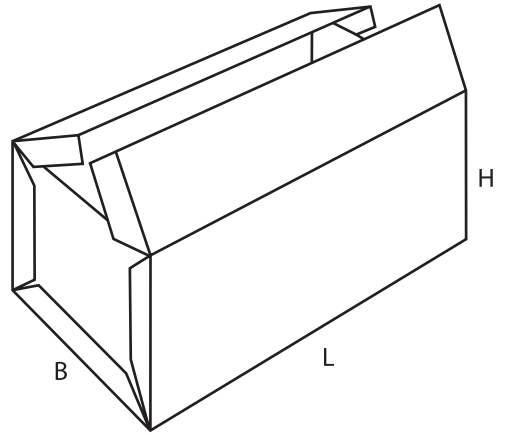
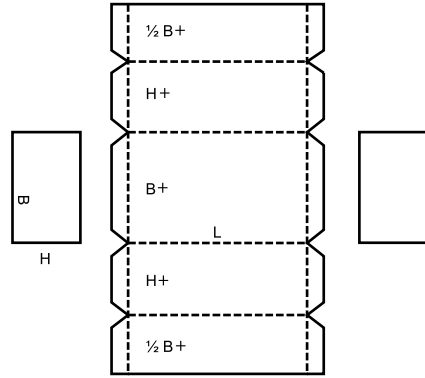
## 0605

A



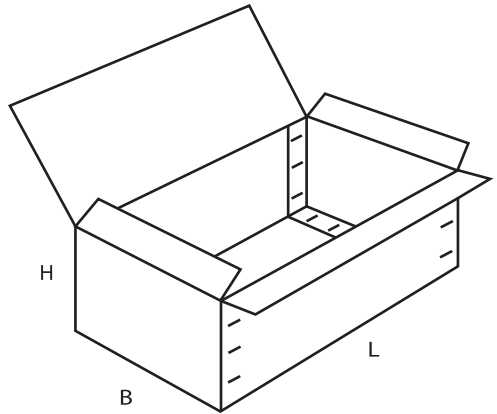
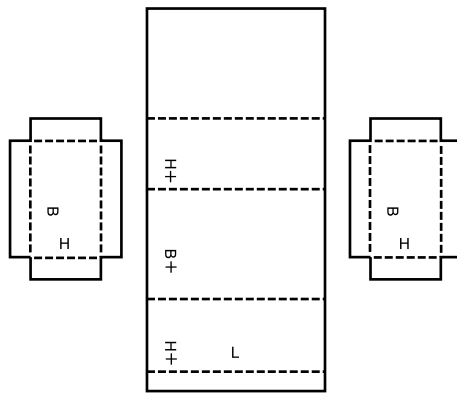
0606

A



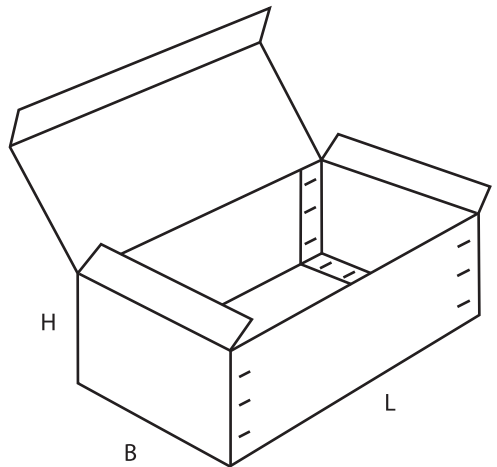
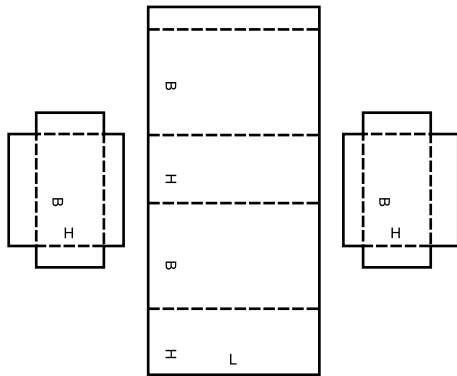
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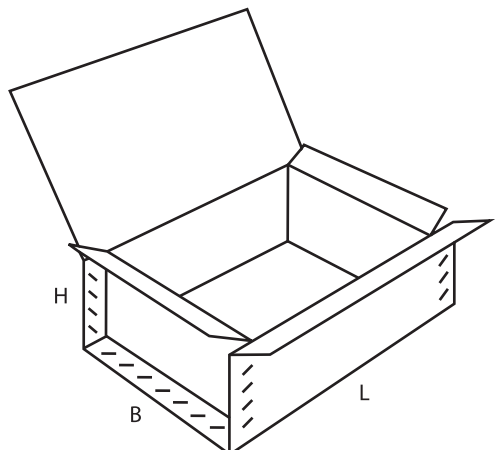
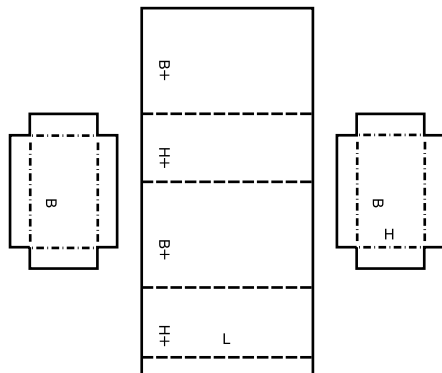
0608

A



0610

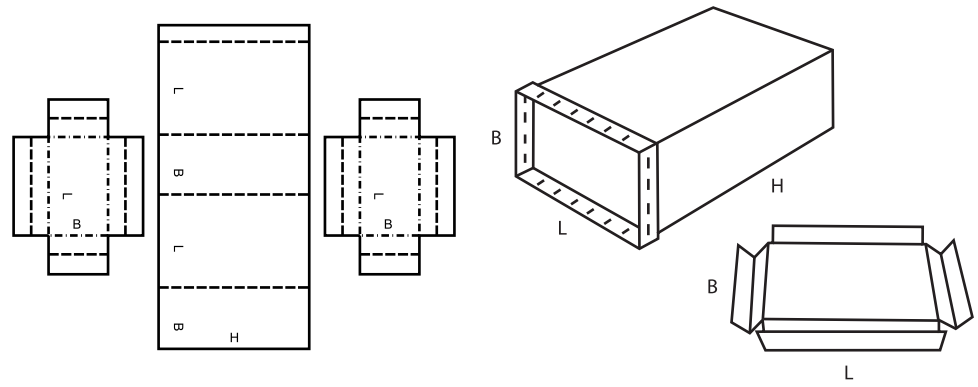
M/A





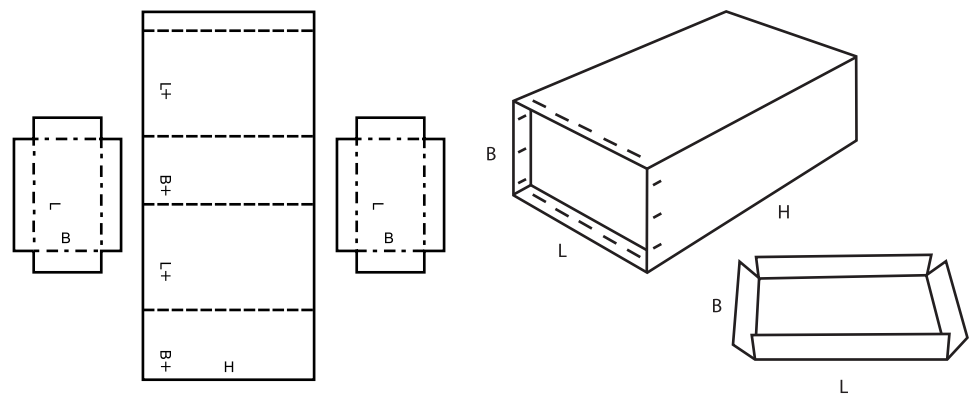
0615

M/A



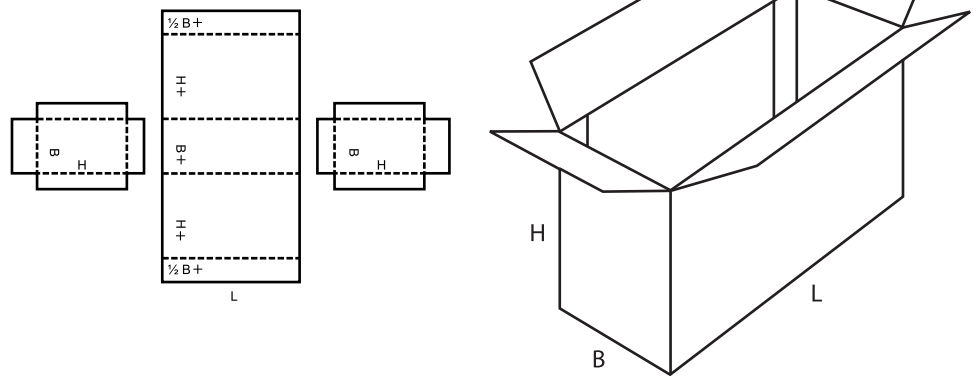
0616

M/A



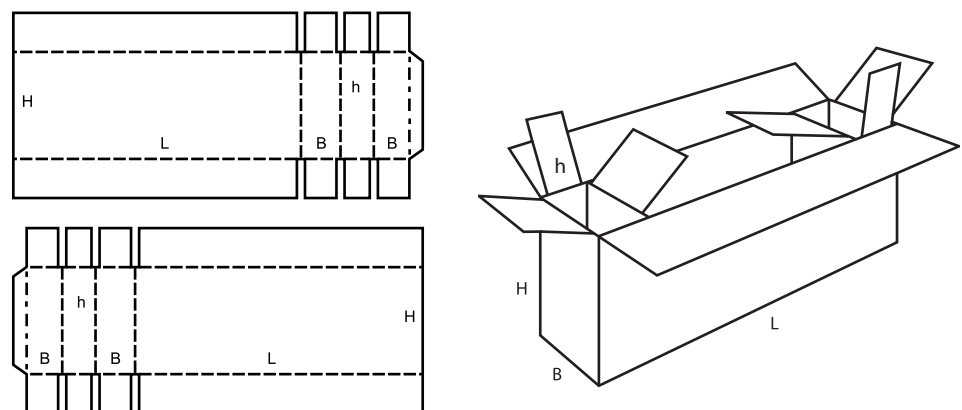
0620

A



0621

M



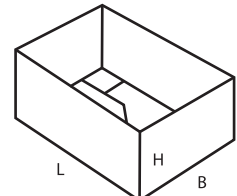
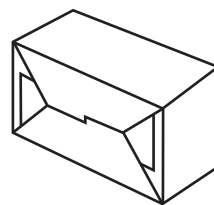
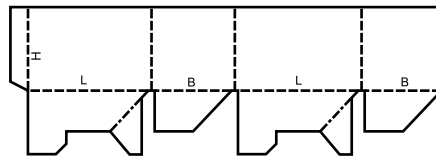
# 0700

- ▲ **Ready-glued** cases consist of basically one piece, are shipped flat and ready to use by simple setting up.
- ▲ **Caisses collées** prêtes à l'emploi, constituées en principe par une seule pièce, livrées à plat et prêtes à l'emploi après un simple montage.
- ▲ **Fertig geklebte** Schachteln sind einteilige, faltbare Schachteln, die zusammengelegt geliefert und durch einfaches Aufrichten gebrauchsfertig aufgestellt werden. Die Schachteln können mit einem Faldboden (Faldbodenschachtel) oder mit Diagonalbiegung (Aufrichteschachtel) ausgerüstet sein.

- ▲ **Casse incollate e pronte all'uso:** Imballaggi incollati già pronti composti in genere da un pezzo, sono consegnati piegati e sono pronti per l'uso tramite una semplice fase di montaggio apertura.
- ▲ **Cajas de encolado rápido:** están hechas generalmente de una sola pieza, se entregan extendidas en un plano o plegadas y listas para su utilización por medio de un sencillo montaje.

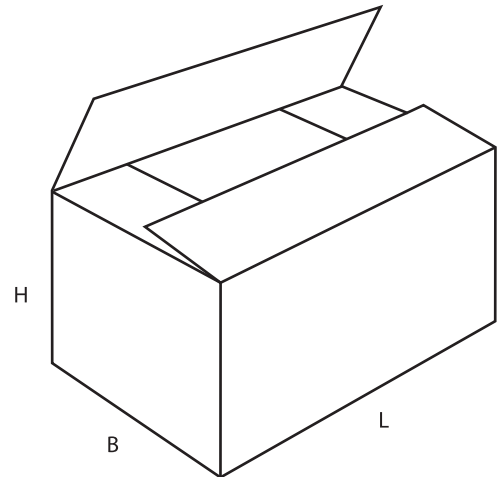
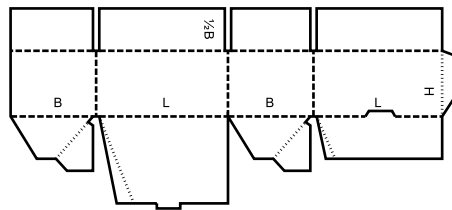
0700

M



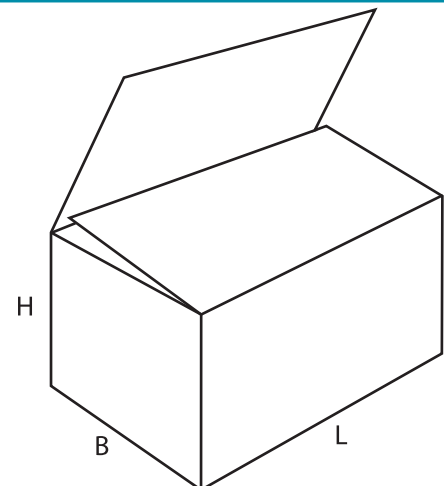
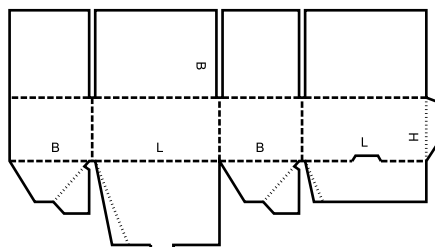
0701

M



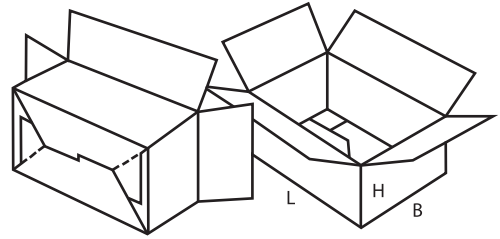
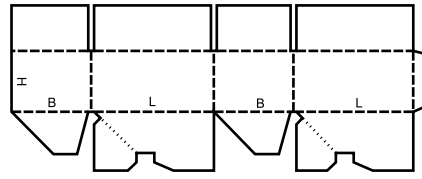
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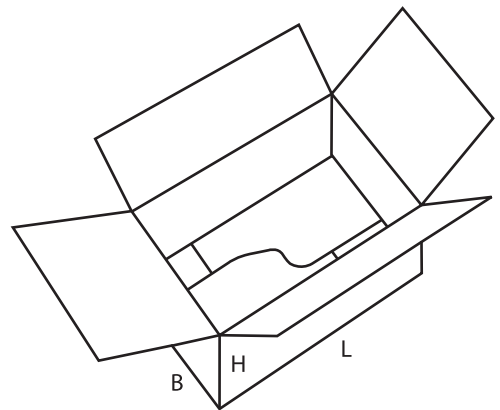
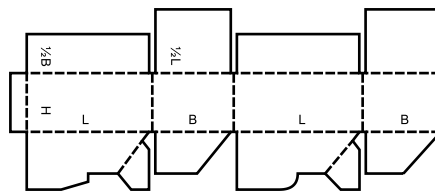
0711

M



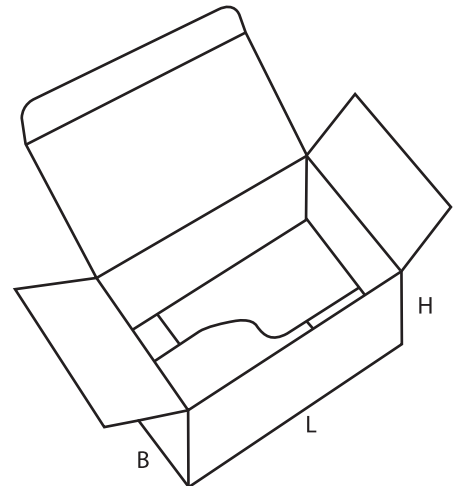
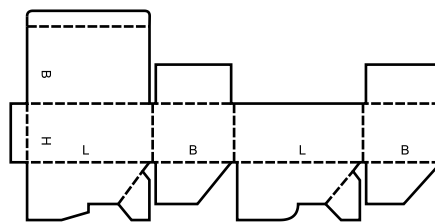
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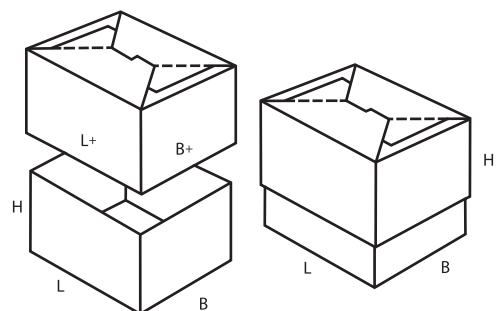
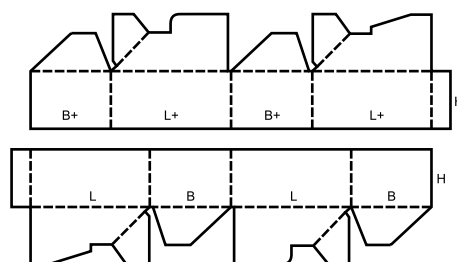
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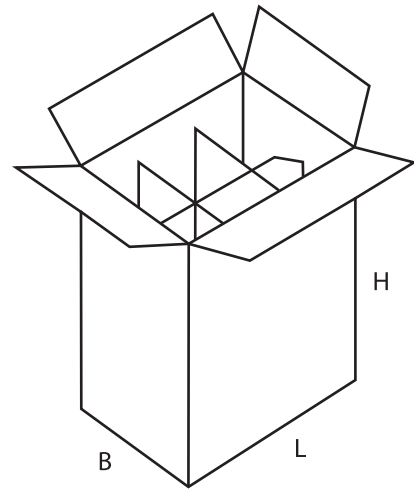
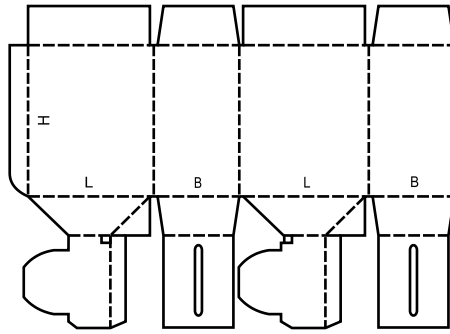
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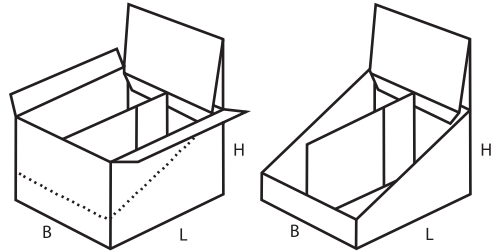
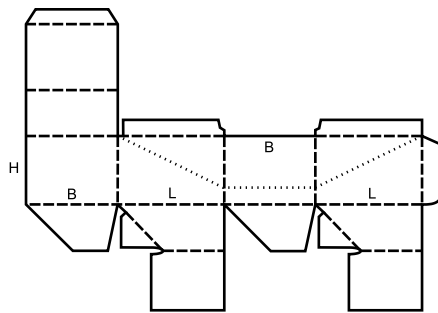
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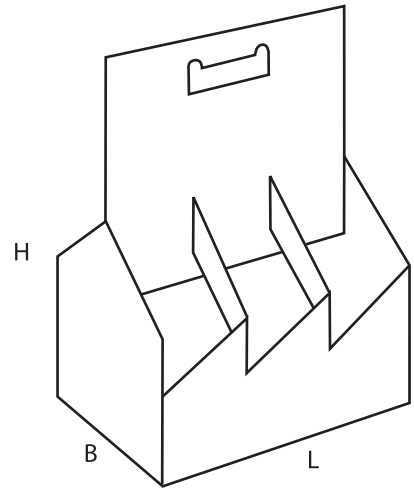
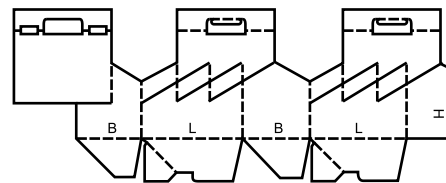
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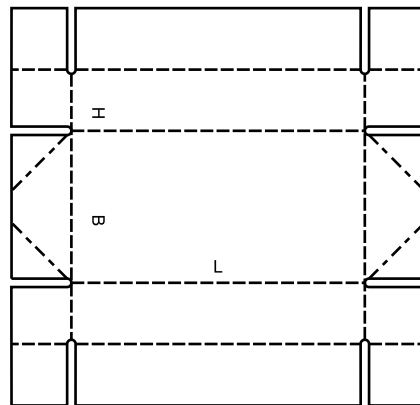
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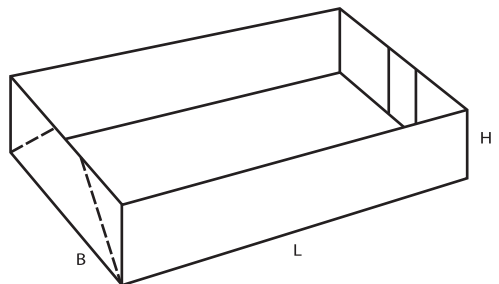


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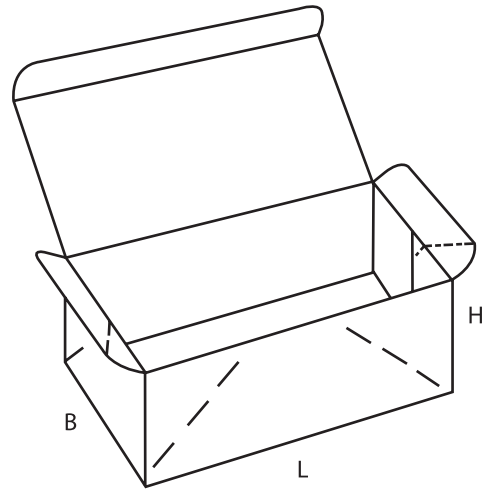
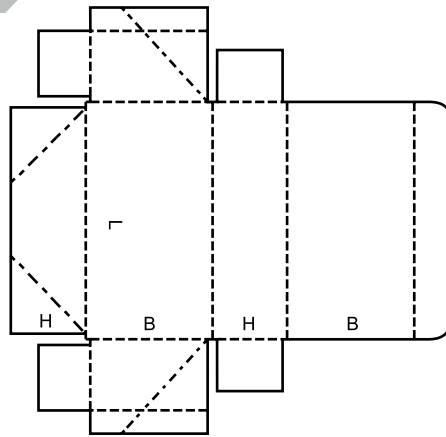


$B \geq 2H$



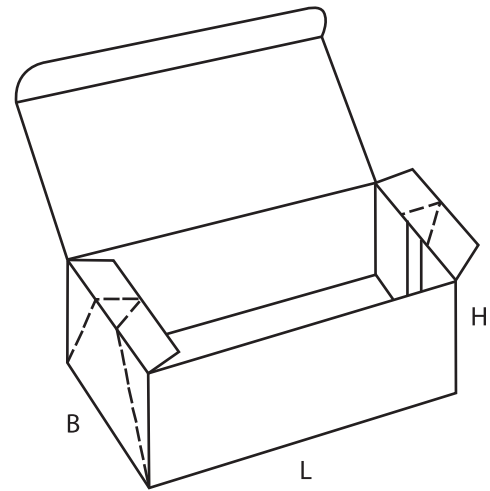
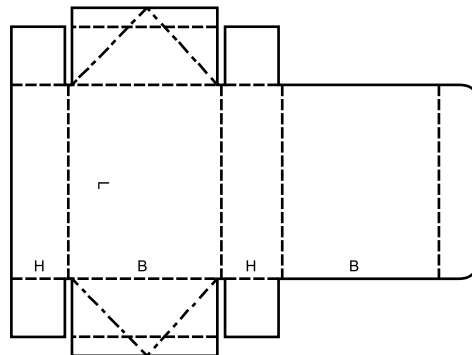
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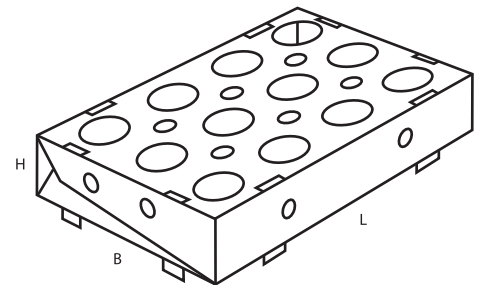
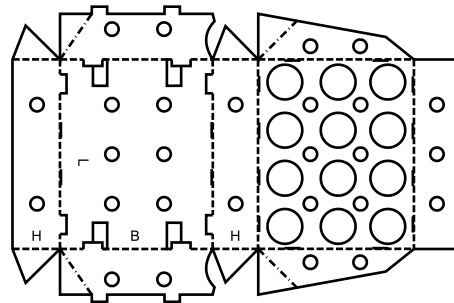
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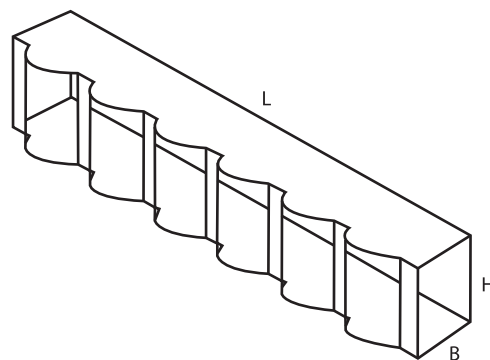
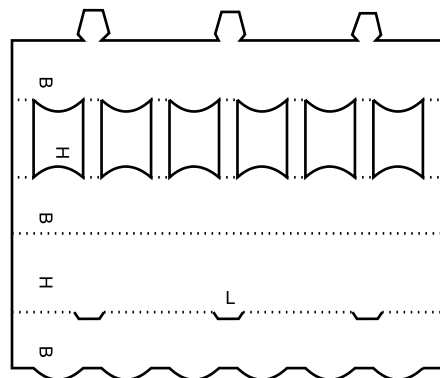
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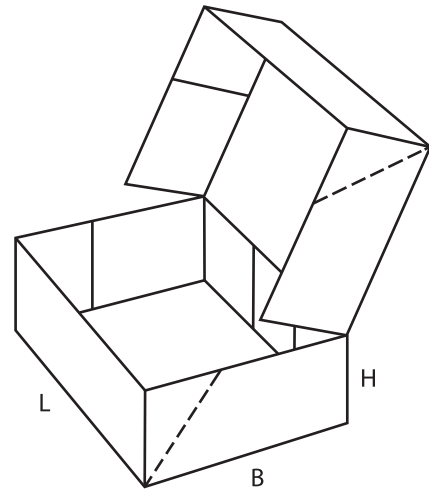
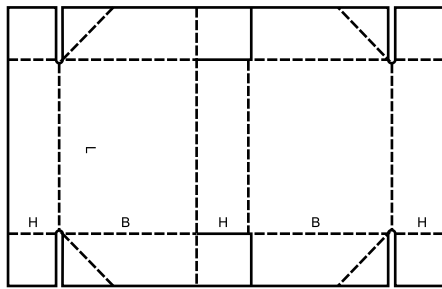
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M/A



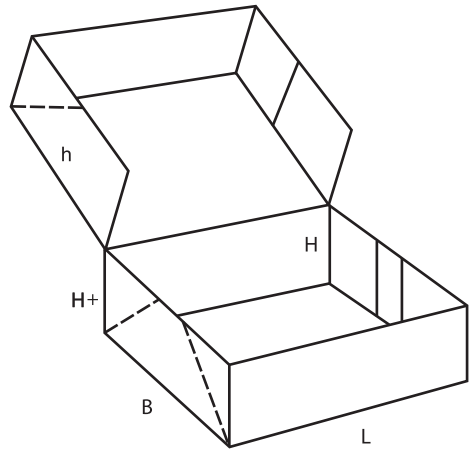
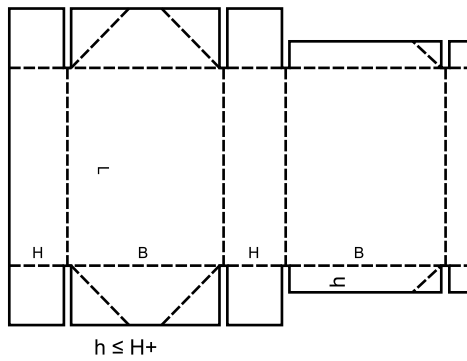
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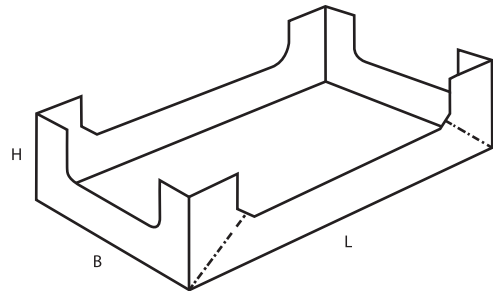
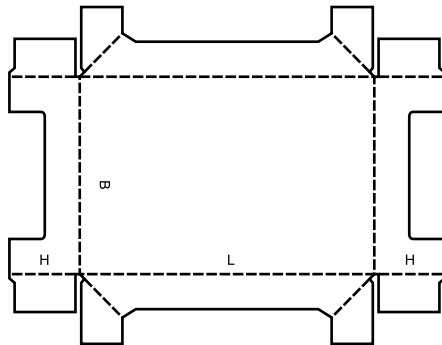
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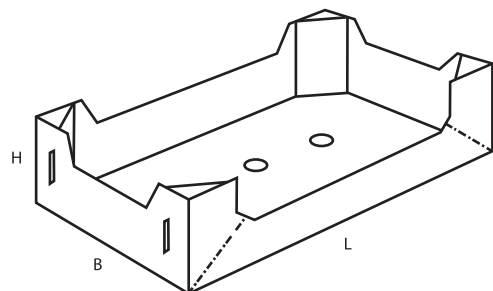
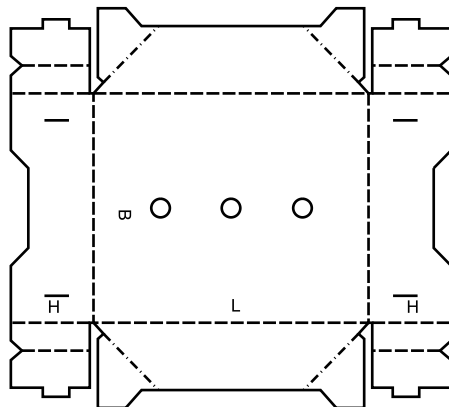
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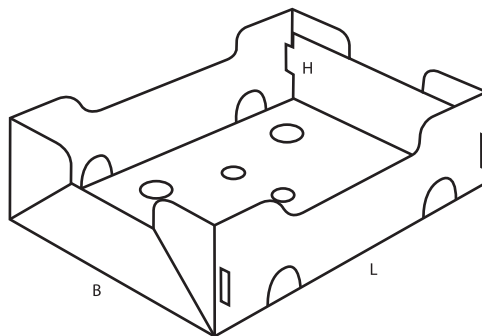
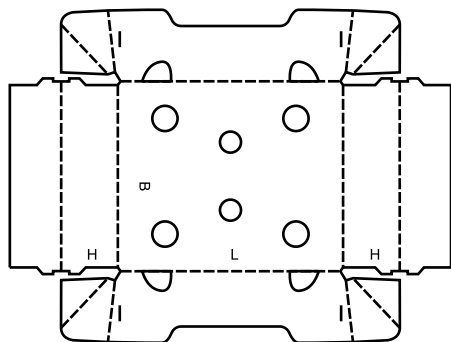
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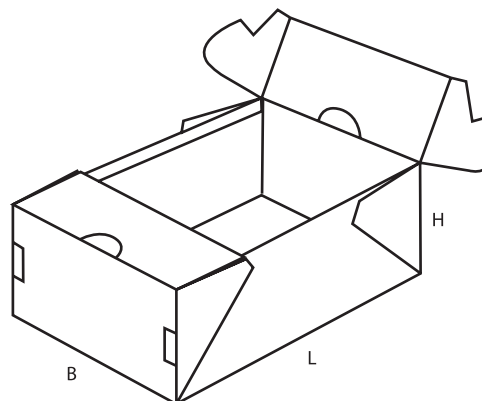
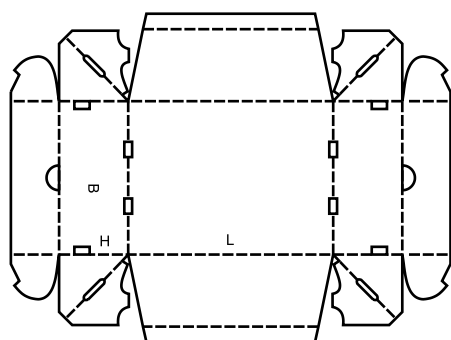
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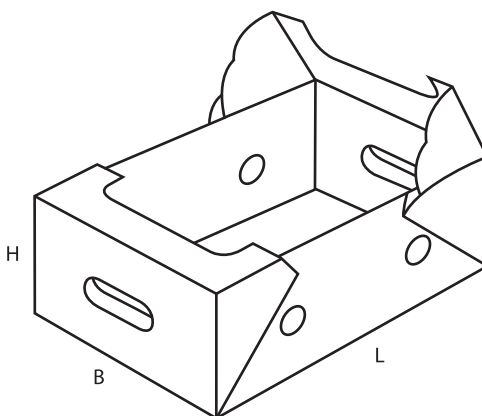
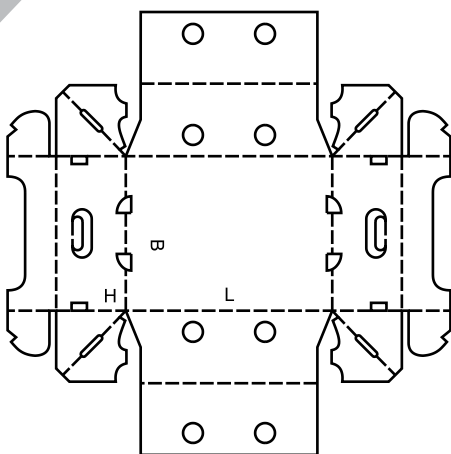
0773

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0774

M



# 0900

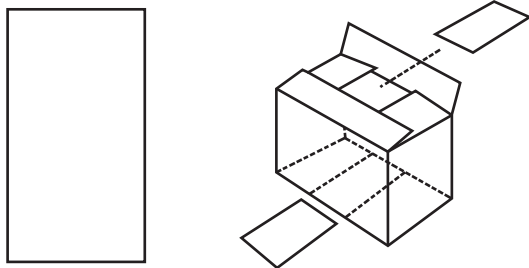
- ▲ **Interior fitments** such as inside liners, pads, partitions, dividers etc., whether tied to Case Design or as singular items. Any shown number of panels is arbitrary and may be increased or decreased as required.
- ▲ **Conditionnement intérieur**, tel que doublures intérieures, rembourrages, casiers, cloisons, etc ... , faisant partie du modèle de caisse ou utilisés comme éléments indépendants. Tout nombre de panneaux indiqué est arbitraire et pourra être augmenté ou diminué selon les besoins.
- ▲ **Inneneinrichtungen** wie Einlagen, Einsätze, Stege, Trennwände, Gefache, Polster und dgl., ob mit der Kiste fest verbunden oder als getrennte Elemente.

Zahlenangaben für Wände sind beliebig und können ggf. höher oder niedriger ausfallen.

- ▲ **Protezioni interne:** Pezzi interni come fodere interne, imbottiture, separatori, divisori ecc., sia come accessori ad un imballaggio, sia come articoli a se stanti. I numeri di pannelli che compaiono nei disegni sono arbitrari e possono essere diminuiti o aumentati secondo le esigenze.
- ▲ **Acondicionadores interiores:** como forros, refuerzos, casilleros, divisiones interiores, tanto si se ajustan a un modelo de caja o como piezas sueltas. El número de piezas de los acondicionadores interiores mostrados es arbitrario y puede aumentarse o disminuirse de acuerdo con las necesidades.

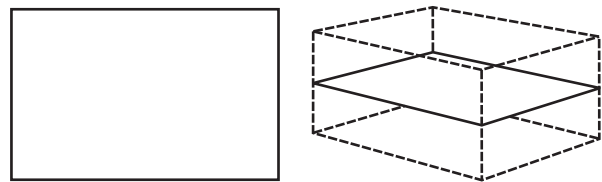
0900

M



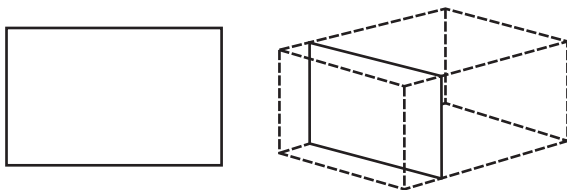
0901

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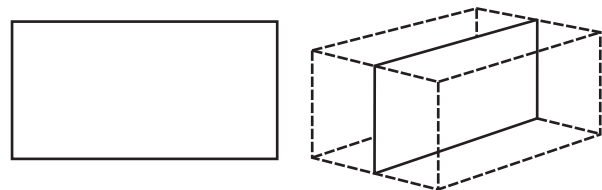
0902

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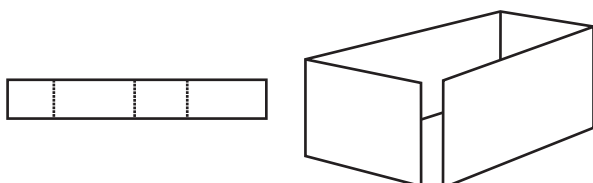
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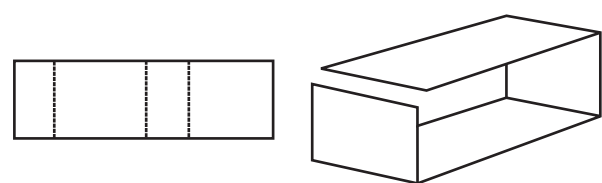
0904

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0905

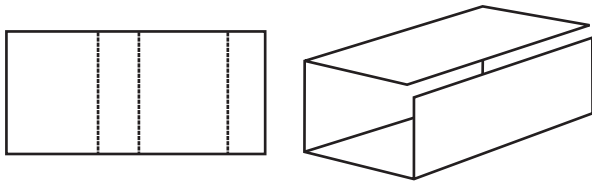
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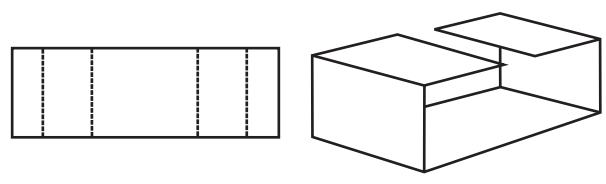
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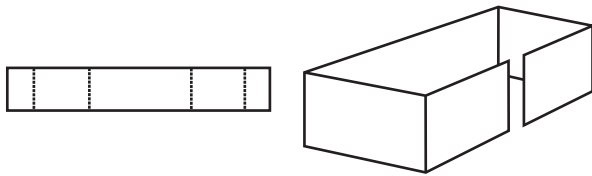
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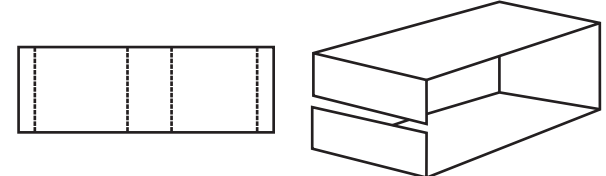
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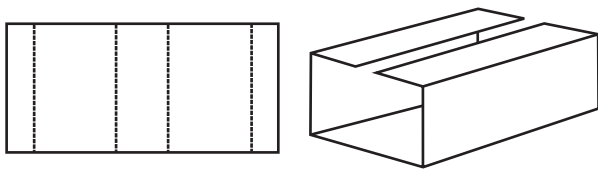
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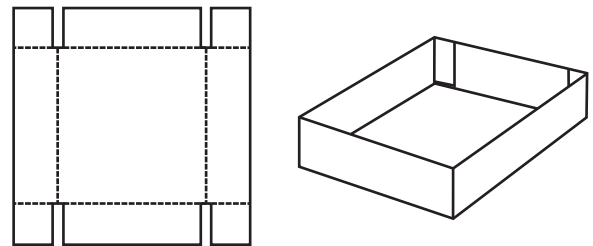
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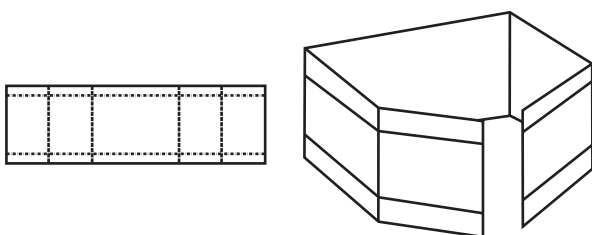
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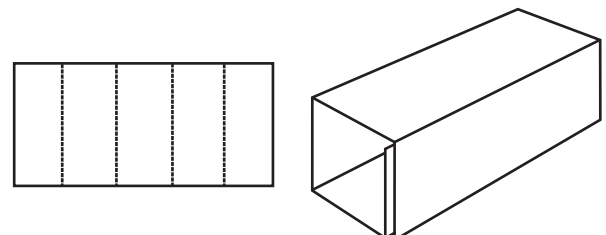
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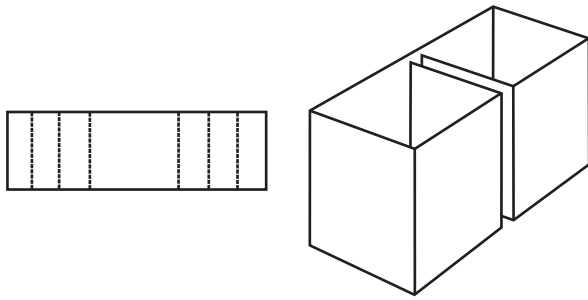
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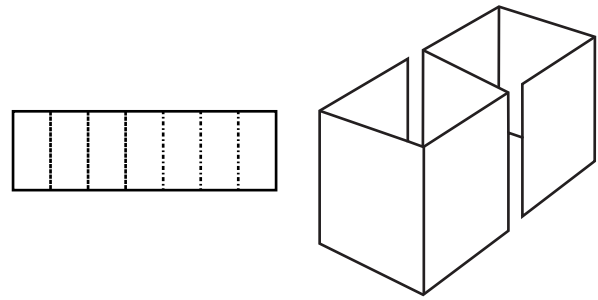
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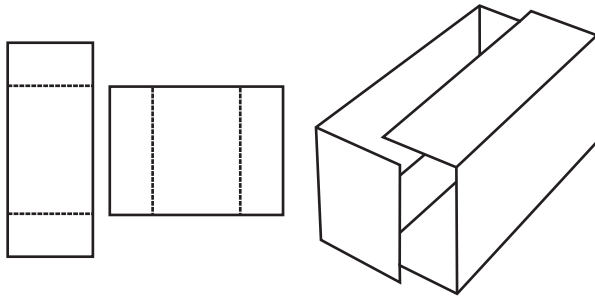
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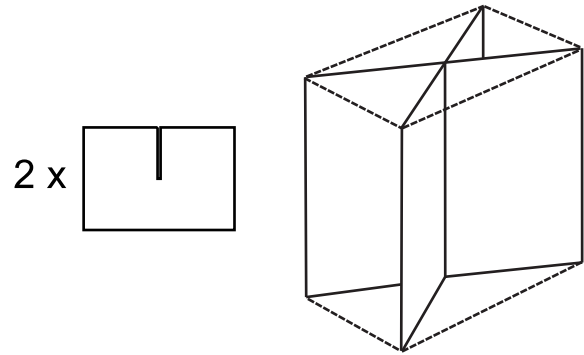
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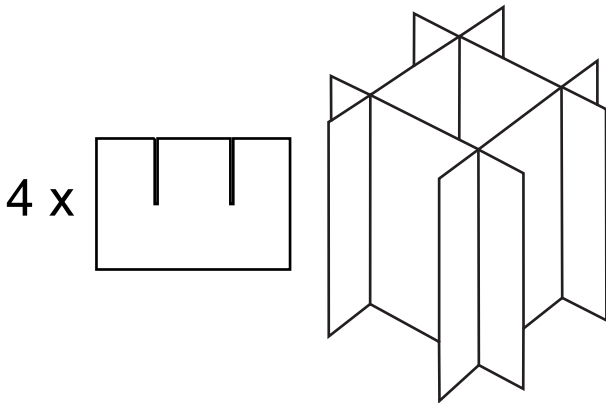
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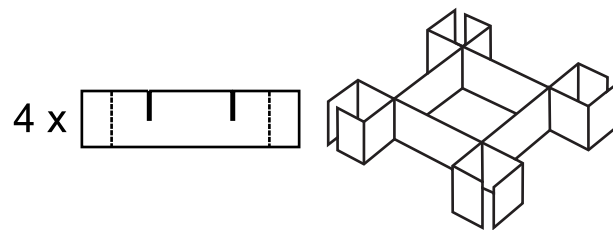
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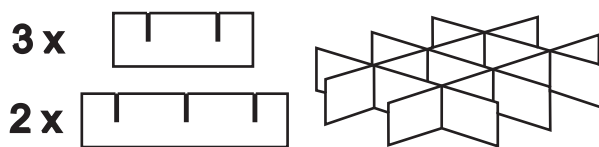
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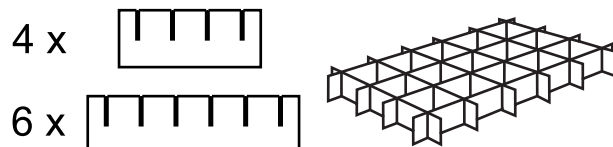
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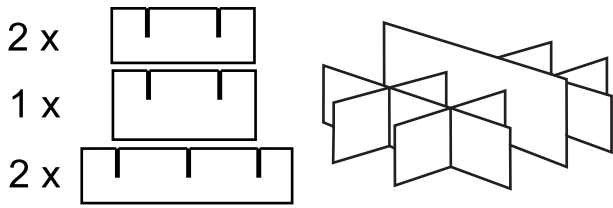
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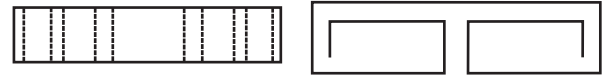
0935

M



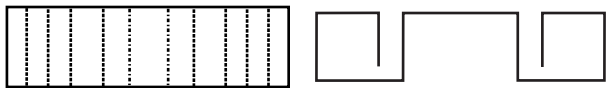
0940

M



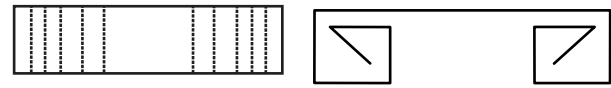
0941

M



0942

M



0943

M



0944

M



0945

M



0946

M



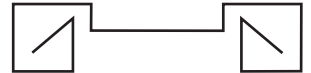
0947

M



0948

M



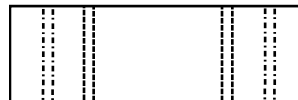
0949

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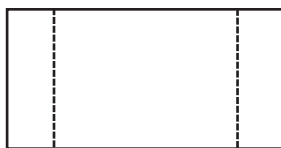
0950

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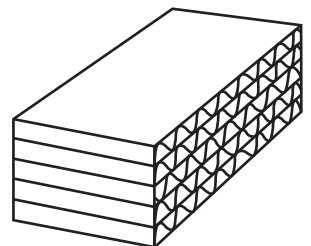
0951

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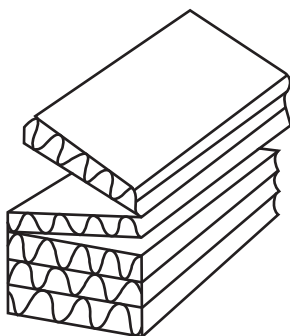
0965

M



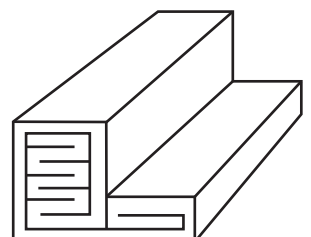
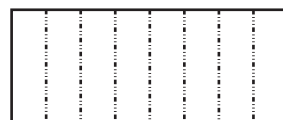
0966

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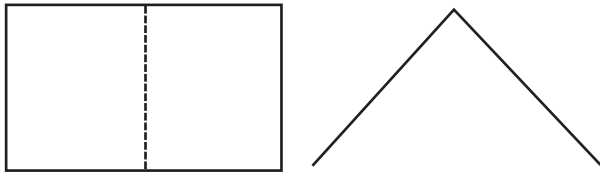
0967

M



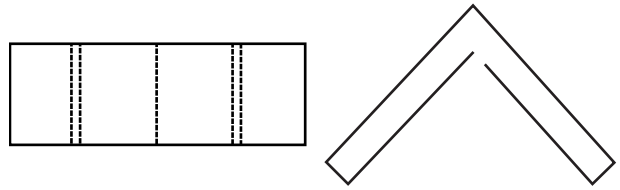
0970

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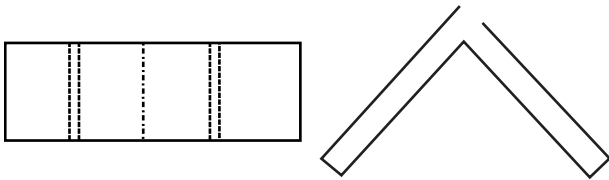
0971

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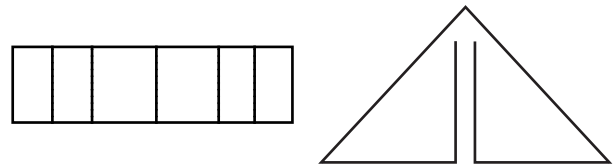
0972

M



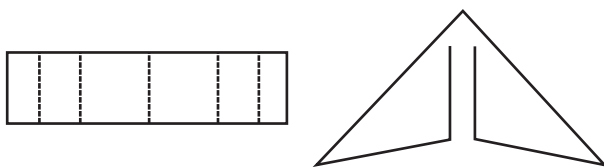
0973

M



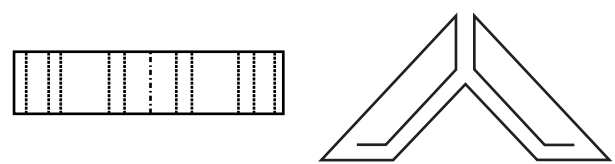
0974

M



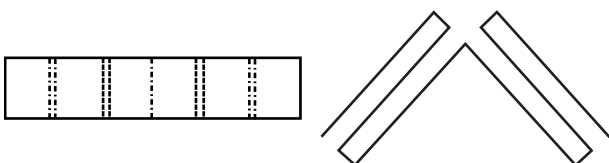
0975

M



0976

M



# FEFCO

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**ICA**

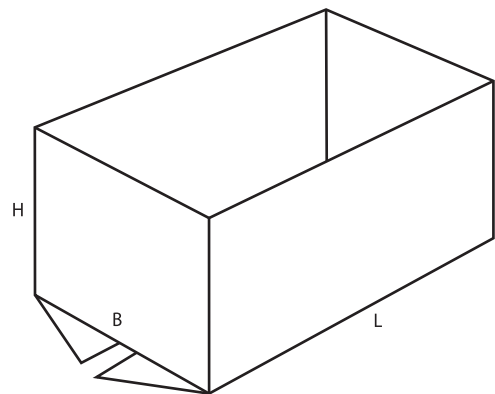
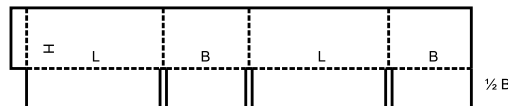
# 0200

- ▲ **Slotted-type boxes** consist of basically one piece with a glued, stitched or taped manufacturers joint and top and bottom flaps. They are shipped flat, ready to use and require closing using the flaps provided.
- ▲ **Caisses à rabats**, d'une seule pièce, avec joint d'assemblage collé, agrafé ou à bande gommée. Elles sont livrées à plat, prêtes à l'emploi et nécessitent d'être fermées.
- ▲ **Faltschachteln (Faltkisten)** bestehen in der Regel aus einem Stück mit einer durch Laschenklebung, Drahtheftung bzw. Klebestreifen verbundenen Fabrikante sowie Deckel- und Bodenklappen. Sie werden flach zusammengefaltet versandt, sind

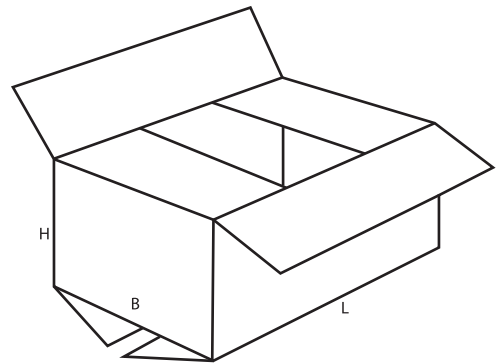
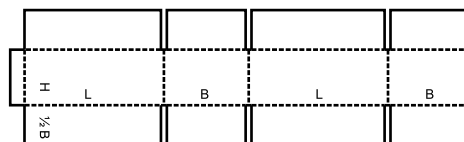
gebrauchsfertig und werden anhand der Klappen verschlossen.

- ▲ **Case a falde**: Scatole americane costruite in un singolo pezzo base con la giunta incollata, cucita o nastrata e con falde superiori e inferiori. Sono consegnate stese, pronte da utilizzare e richiedono chiusura tramite le apposite falde.
- ▲ **Cajas de tipo ranurado**: consisten básicamente en una pieza con juntas de fabricación encolada, cosida o pegada con cinta y solapas superiores e inferiores. Se despachan extendidas en un plano, listas para su uso y se cierran utilizando las solapas superiores e inferiores.

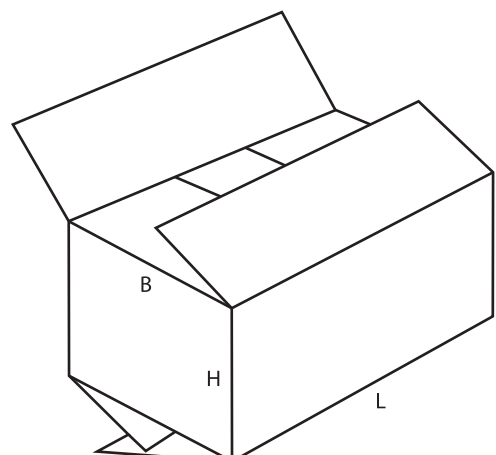
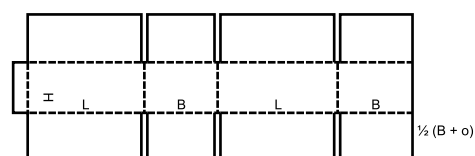
## 0200 M/A



## 0201 M/A

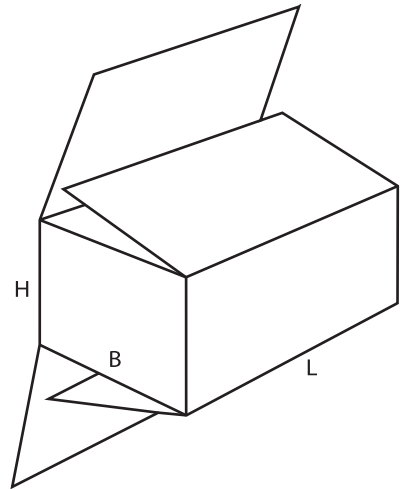
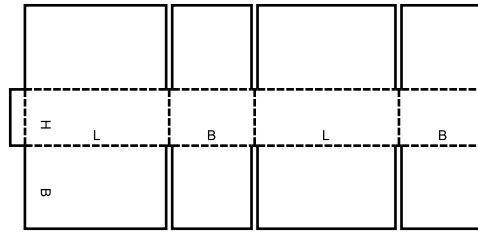


## 0202 M/A



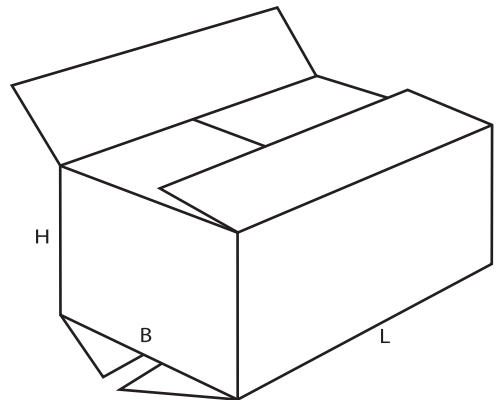
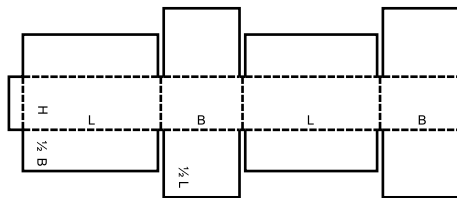
0203

M/A



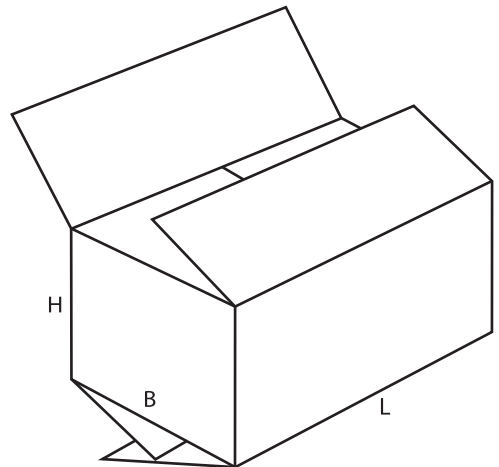
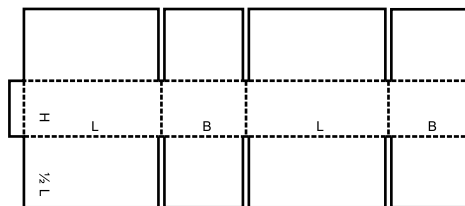
0204

M/A



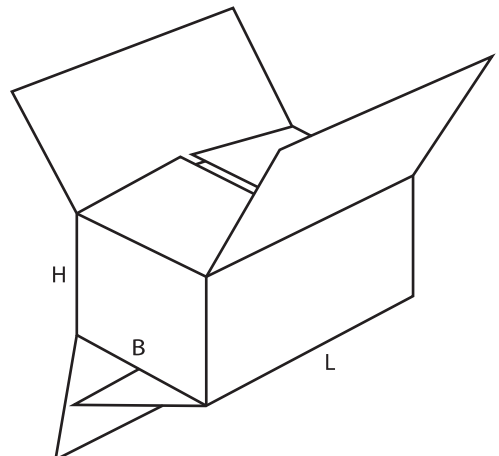
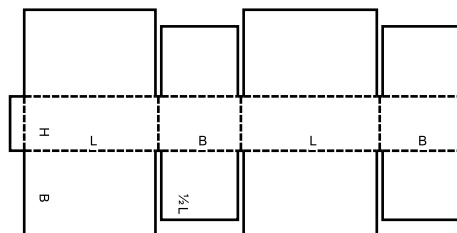
0205

M/A



0206

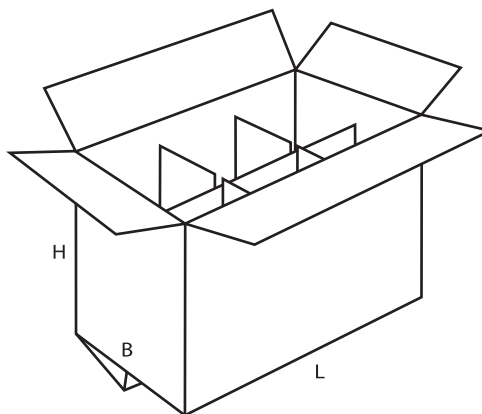
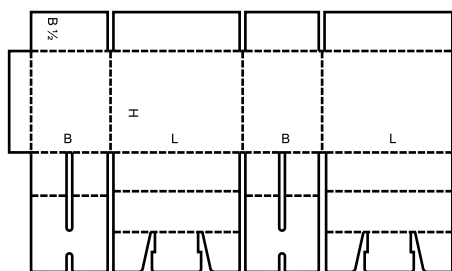
M/A





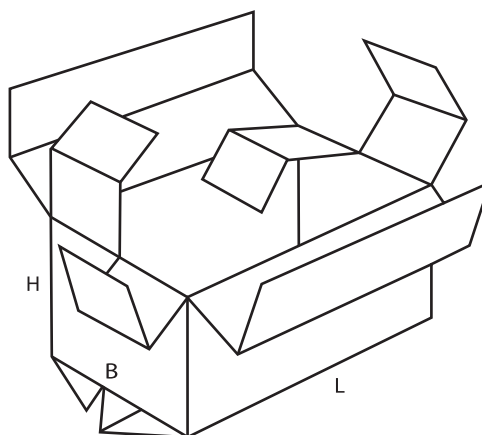
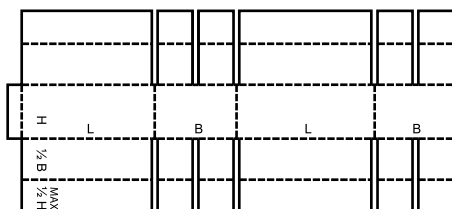
0207

M



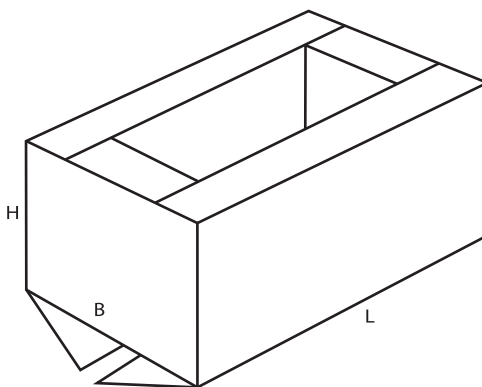
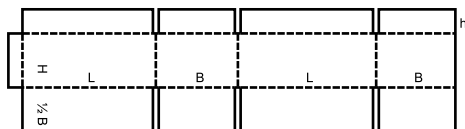
0208

M



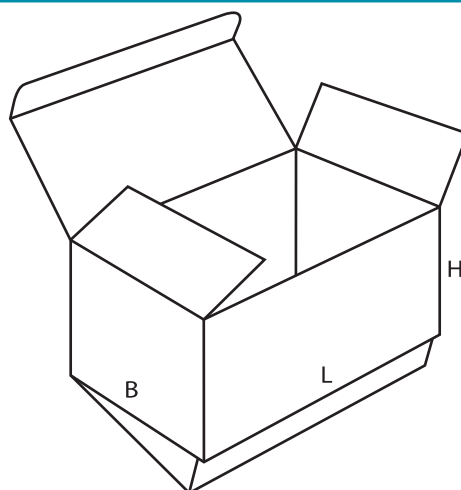
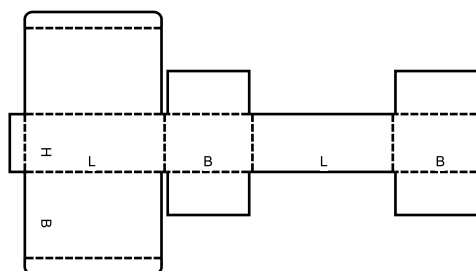
0209

M/A



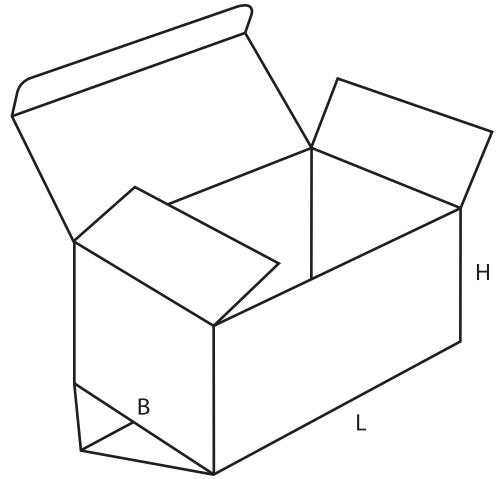
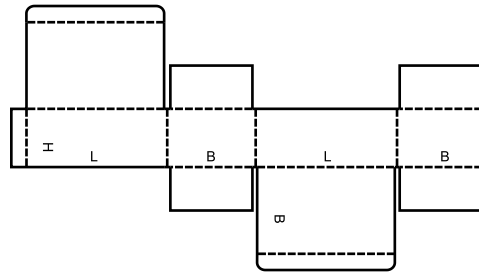
0210

M



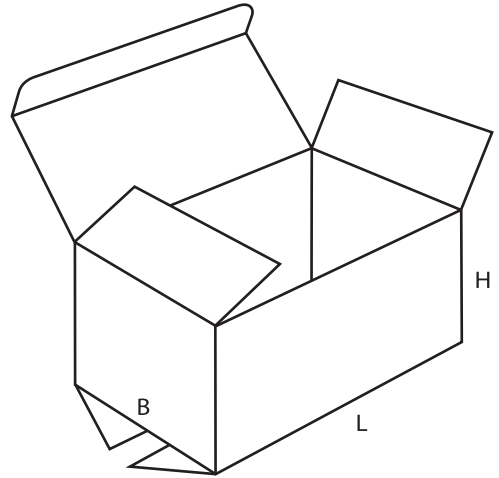
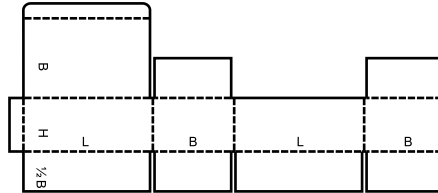
0211

M



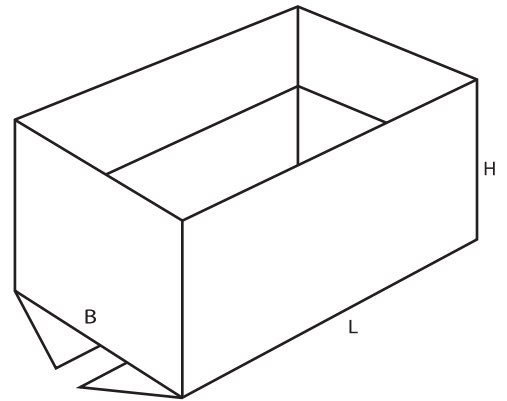
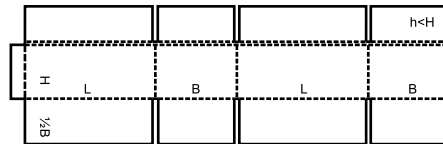
0212

M/A



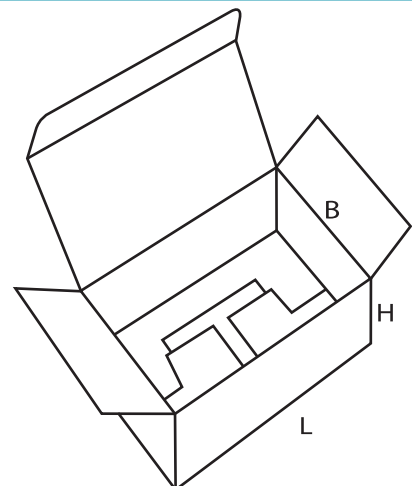
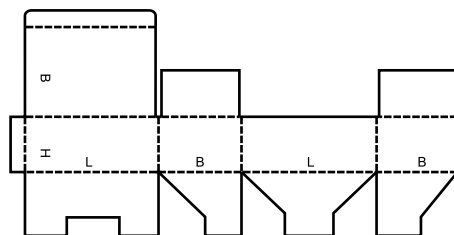
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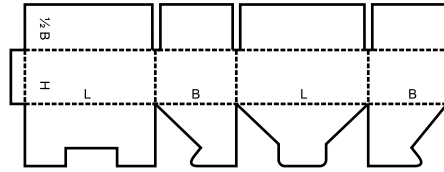
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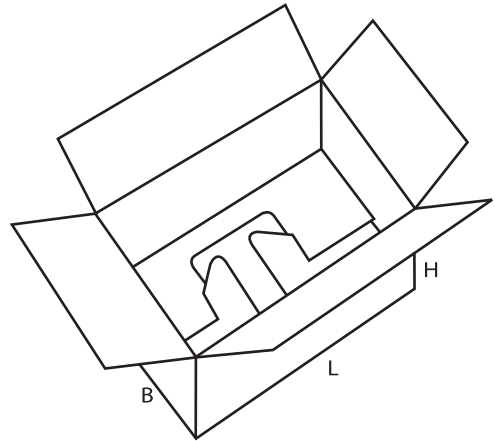
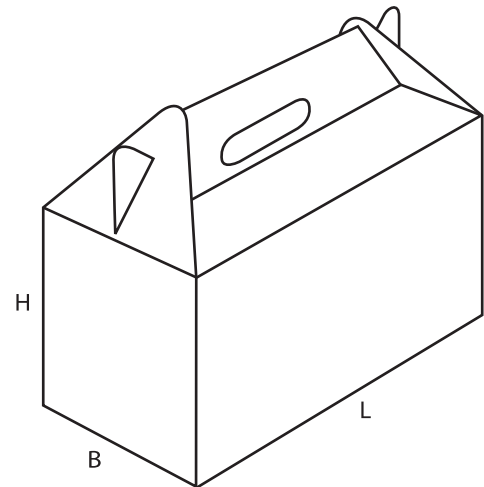
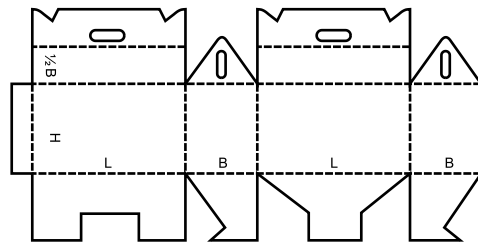
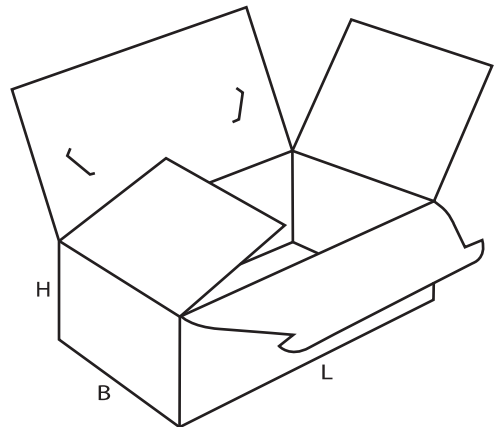
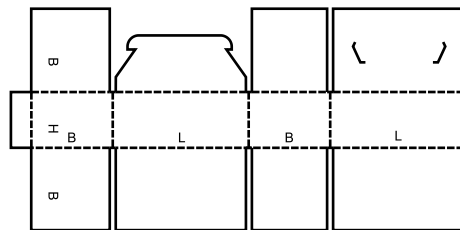
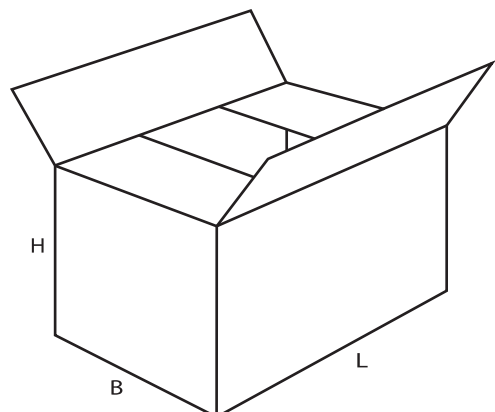
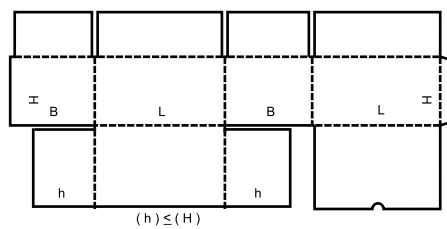
0215

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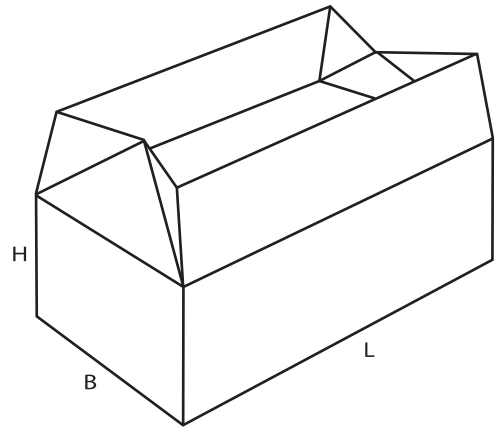
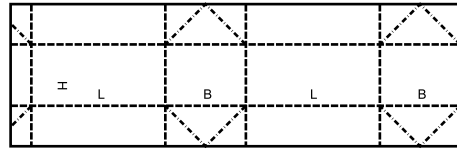
**0216****M**

closure of top can be automated  
 la fermeture du dessus peut être automatisée  
 Derverschluss des aufsatzes kann automatisiert werden

**0217****M****0218****M****0225****M**

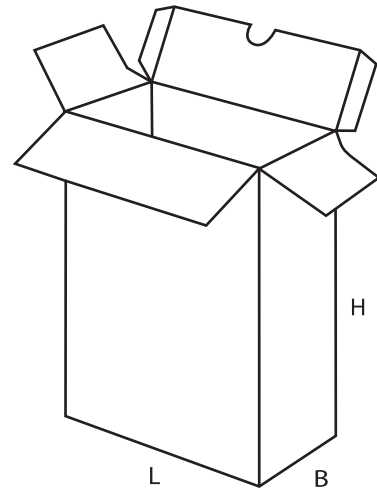
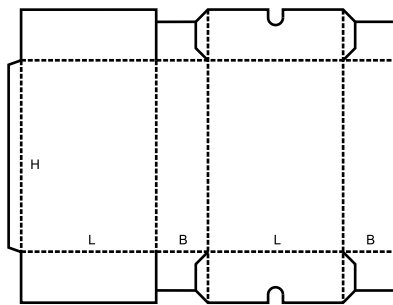
0226

M



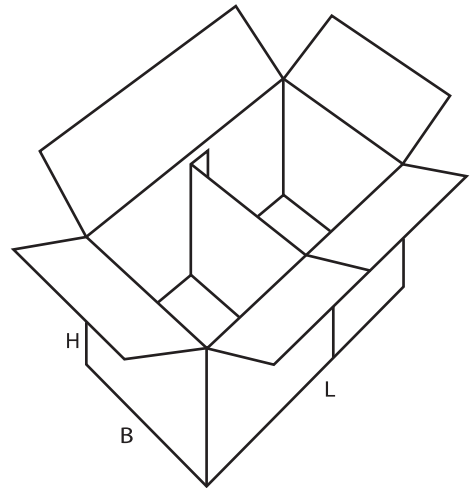
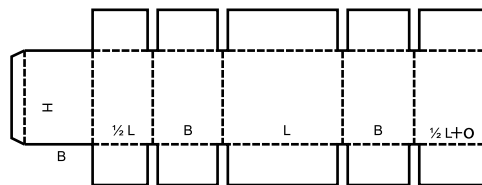
0227

M



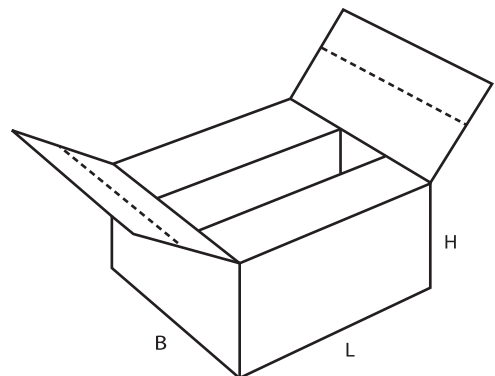
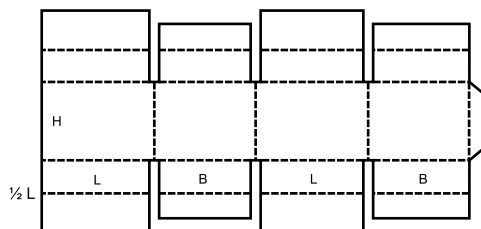
0228

M/A



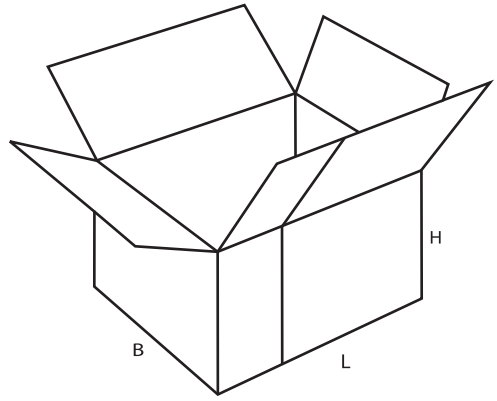
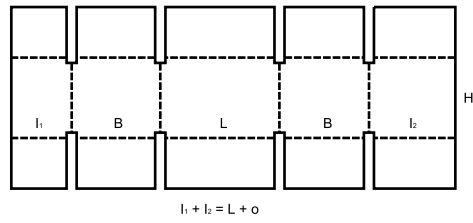
0229

M



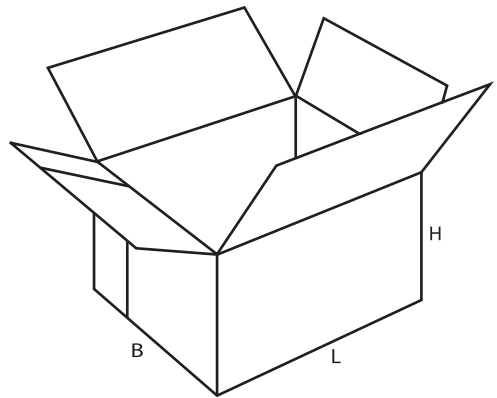
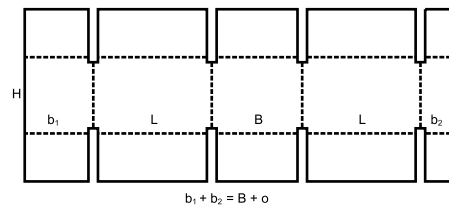
0230

M/A



0231

M/A



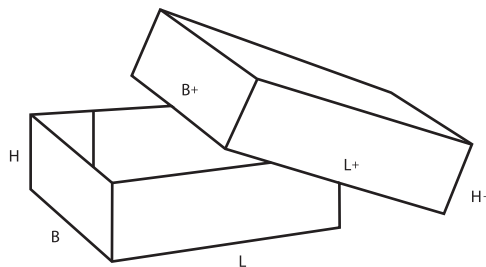
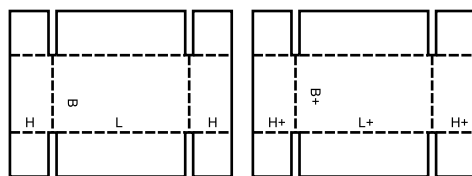
# 0300

- ▲ **Telescope-type** boxes consist of more than one piece and are characterised by a lid and/or bottom telescoping over the body of the box.
- ▲ **Caisses télescopiques** constituées par plus d'une pièce et caractérisées par un couvercle et/ou un fond séparé se glissant sur le corps de la caisse.
- ▲ **Deckelschachteln (Stülp-schachteln)** bestehen aus zwei oder mehr Teilen. Ein Oberteil (Deckel) wird über ein Unterteil (Boden) gestülpt oder beide über einen Rumpf.

- ▲ **Casse telescopiche:** Scatole telescopiche costituite da più di un componente e caratterizzate da un coperchio e/o fondo che scorre esternamente al corpo della scatola.
- ▲ **Cajas telescópicas:** fabricada con más de una pieza, se caracterizan por una tapa y/o fondo que se desliza sobre el cuerpo de la caja.

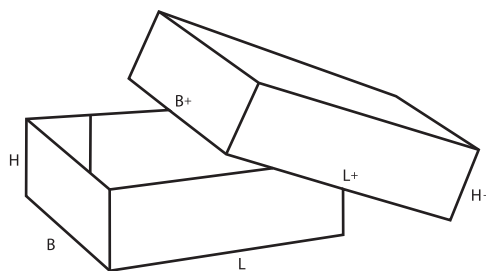
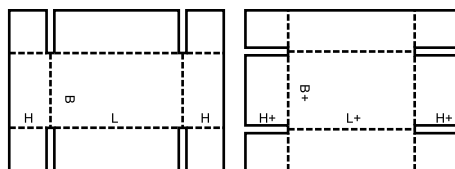
## 0300

M/A



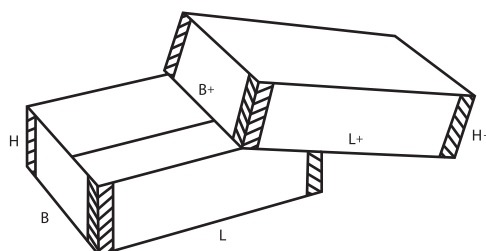
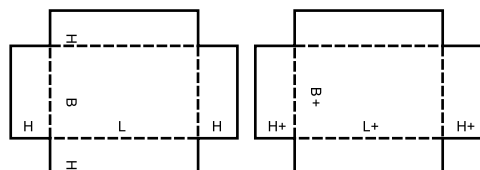
## 0301

M/A



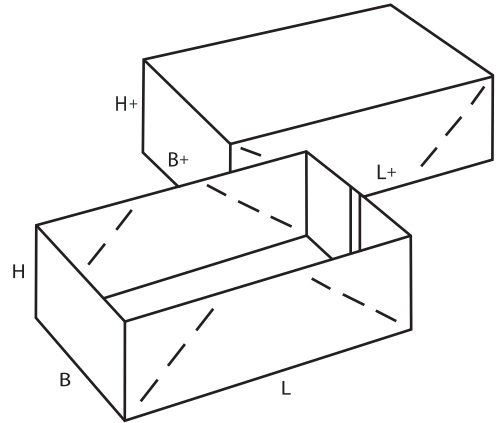
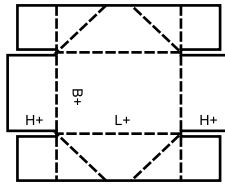
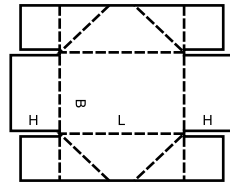
## 0302

M



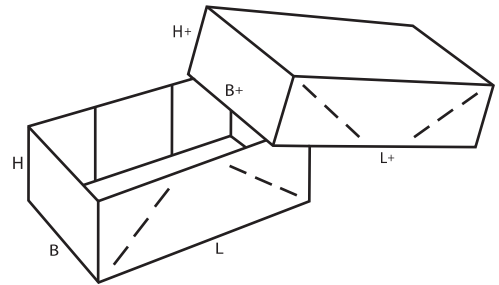
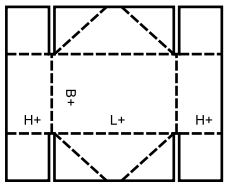
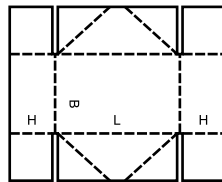
0303

M



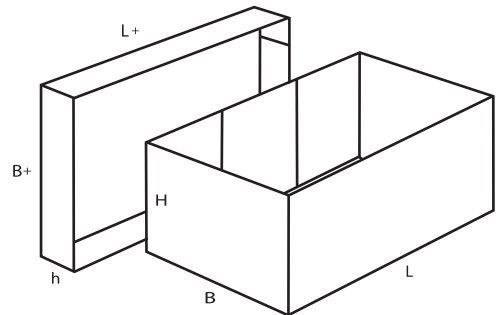
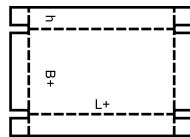
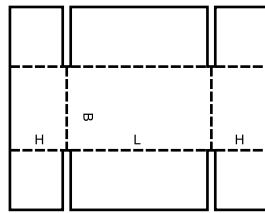
0304

M



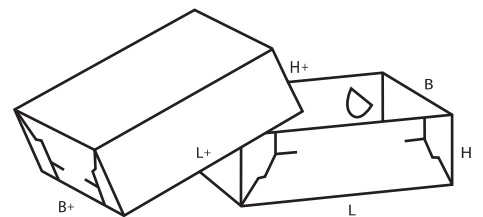
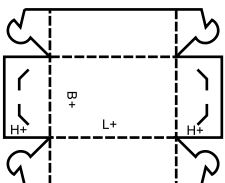
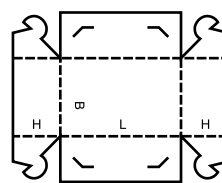
0306

M/A



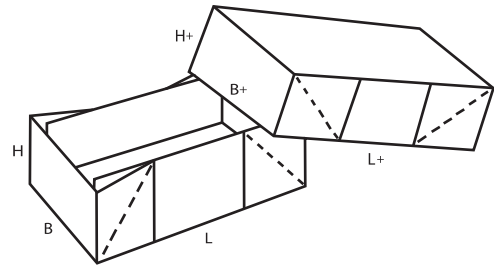
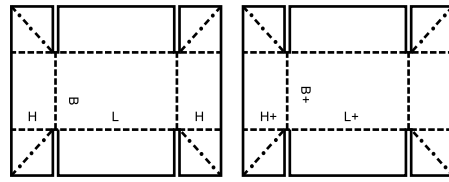
0307

M



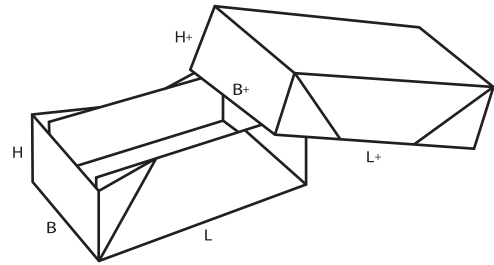
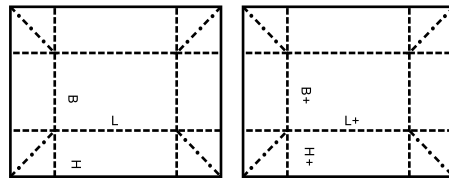
0308

M



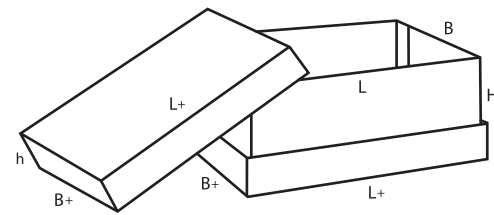
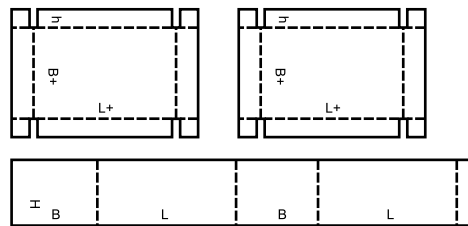
0309

M



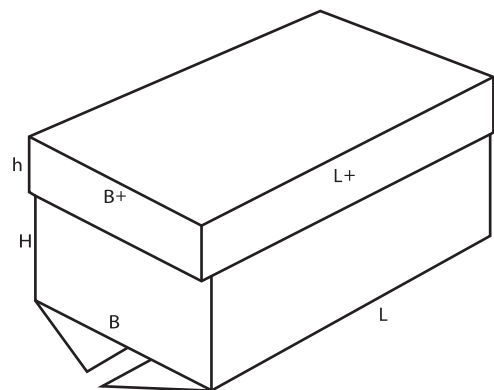
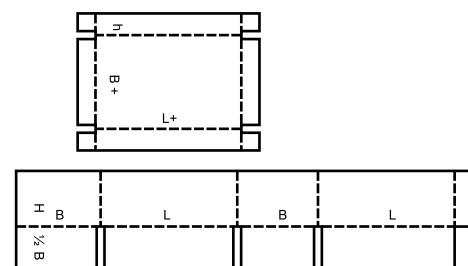
0310

M+A



0312

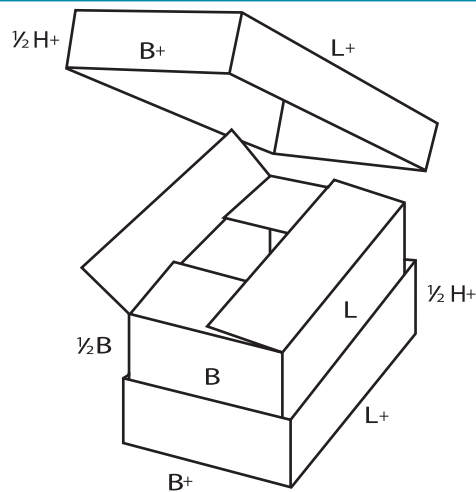
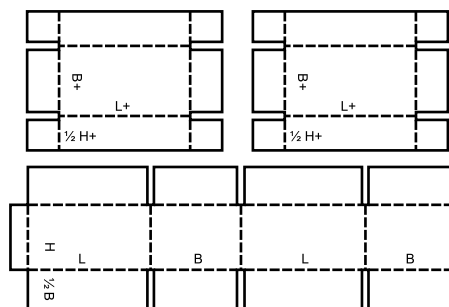
M/A





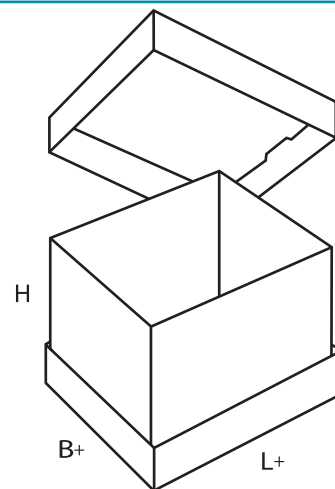
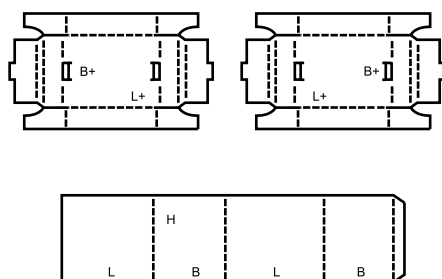
0313

M/A



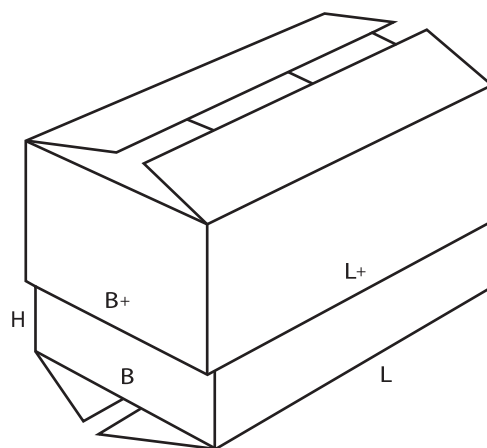
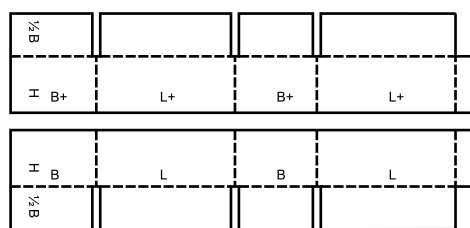
0314

M



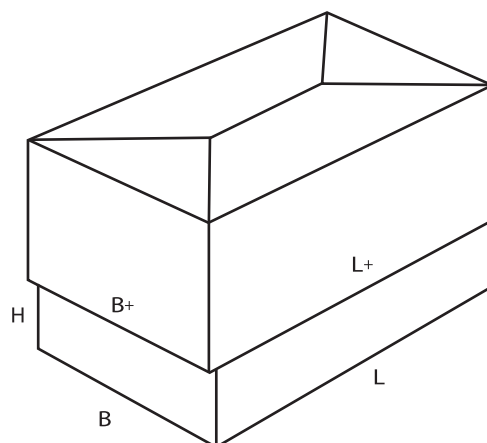
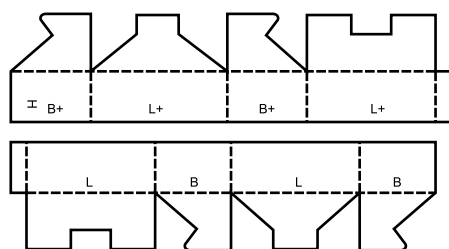
0320

M/A



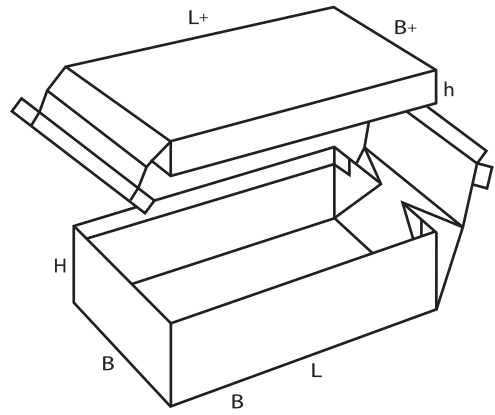
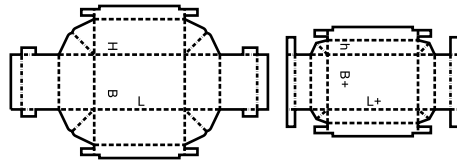
0321

M



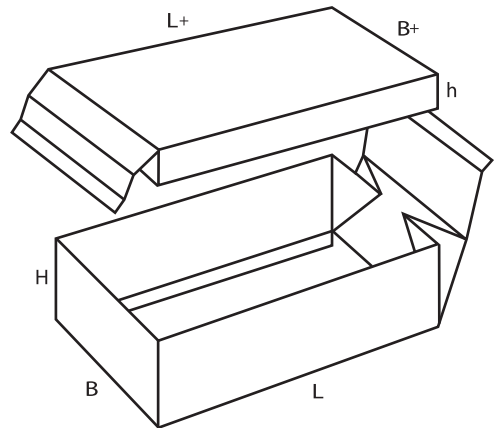
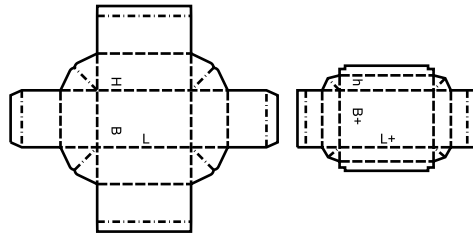
0322

M



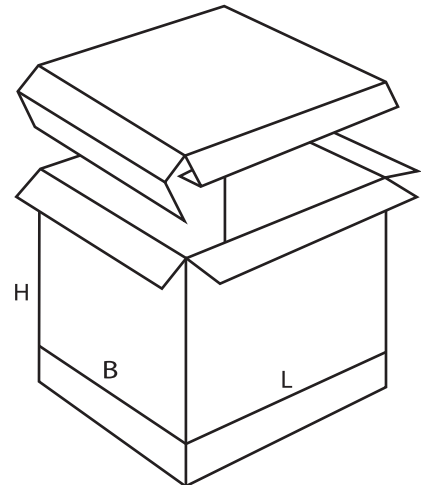
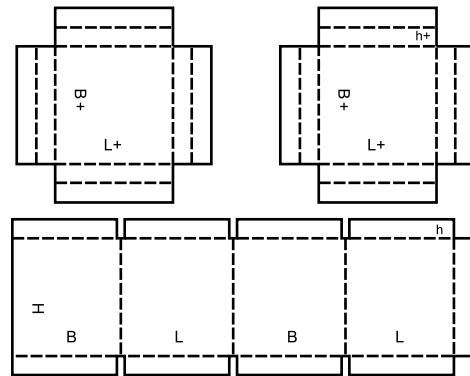
0323

M



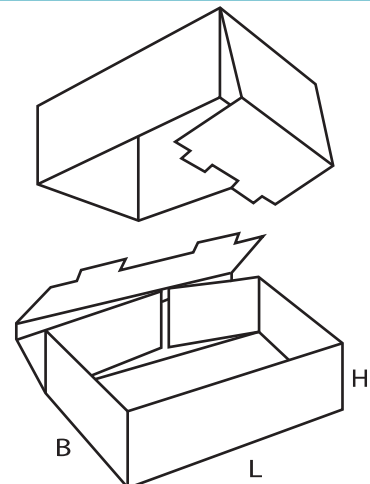
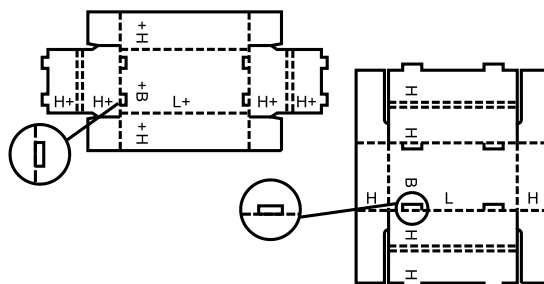
0325

A



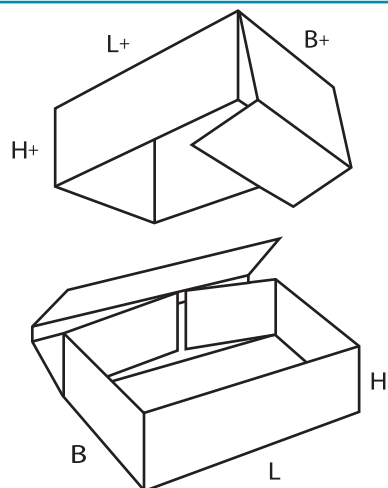
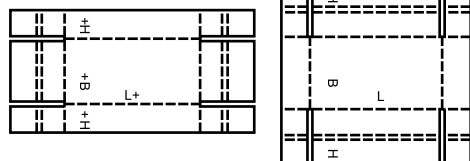
0330

M/A



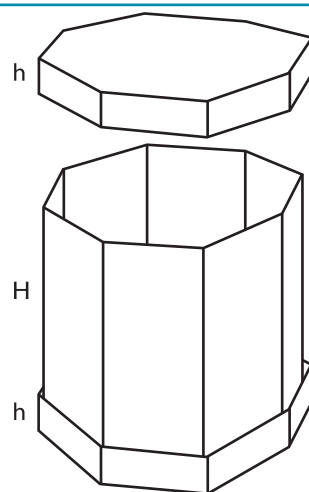
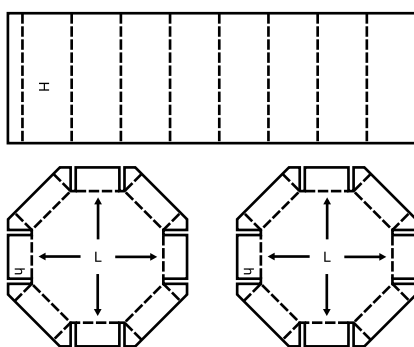
0331

M/A



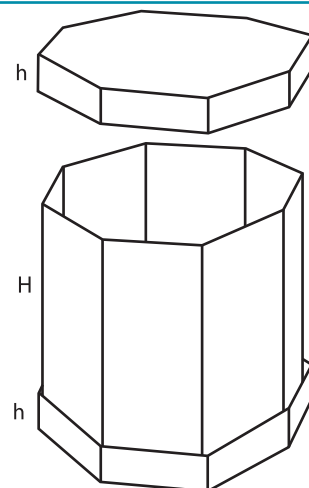
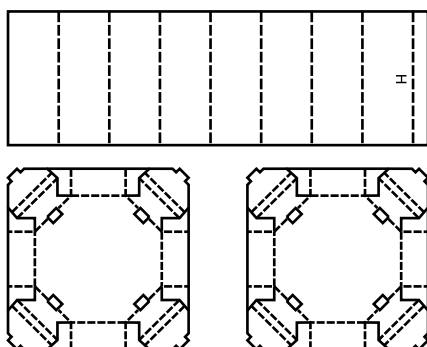
0350

M



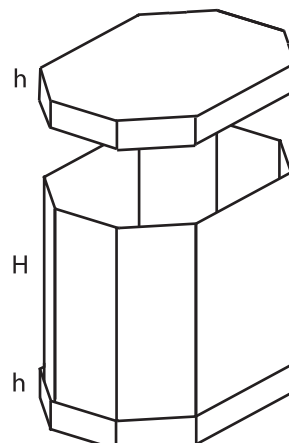
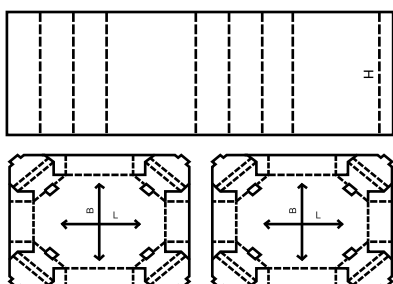
0351

M/A



0352

M/A



# 0400

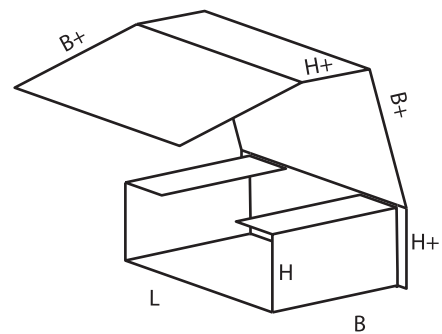
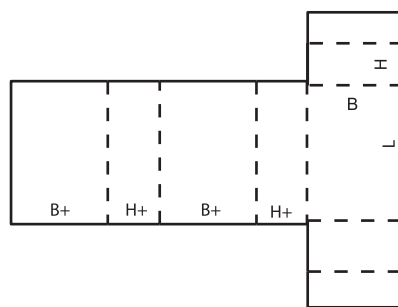
- Folder-type boxes** and trays usually consist of only one piece of board. The bottom of the box is hinged to form two or all side walls and the cover. Locking tabs, handles, display panels etc., can be incorporated in some designs.
- Enveloppes et plateaux** en général constitués d'une seule pièce, montés sans agrafage ni bande gommée, et pouvant comporter des éléments de verrouillage, d'encliquetage, et des poignées.
- Falzhüllen und Trays** bestehen im allgemeinen aus einem Zuschnitt. Zwei oder alle Seitenwände und der Deckel sind am Boden angelenkt. Sperrvorrichtungen, Handgriffe, Verkaufsteller usw. können bei dieser

Ausführungsart mit vorgesehen werden.

- Scatole pieghevoli e vassoi:** Contenitori e vassoi formati normalmente dalla piegatura di un pezzo di cartone. Il fondo del contenitore è delimitato da pieghe in modo da formare due o tutti i pannelli laterali ed il pannello superiore. In certi modelli possono essere incorporati delle linguette di chiusura, delle maniglie, dei pannelli da espositori ecc.
- Cajas plegables y bandejas:** son en general de una única pieza de cartón ondulado. El fondo de la caja se pliega para formar dos, o todas las paredes laterales, y la tapa. Pueden incorporarse al diseño elementos de cierre, asas, paneles expositores, etc.

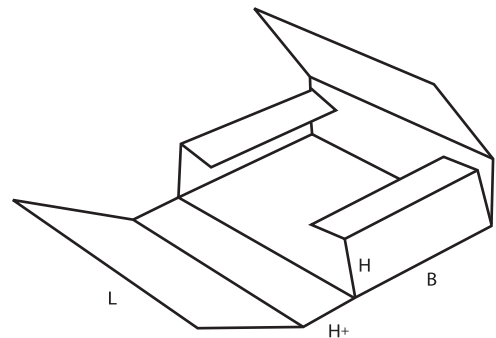
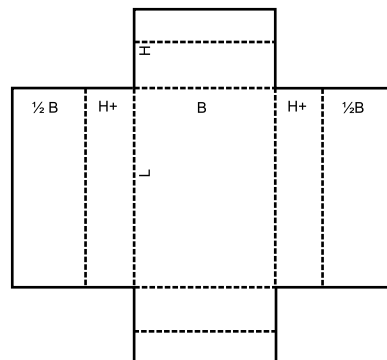
0400

M



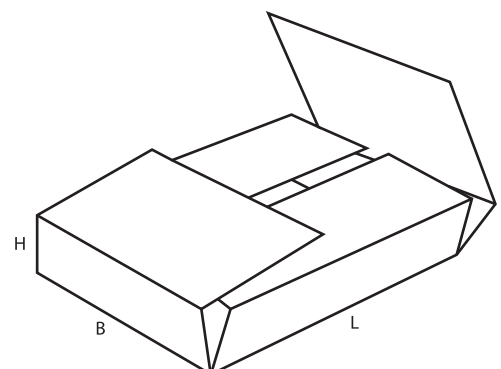
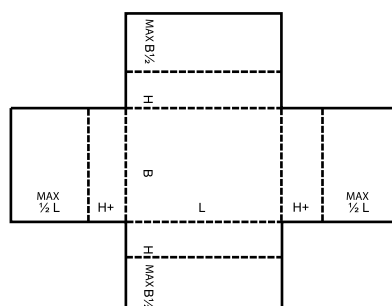
0401

M



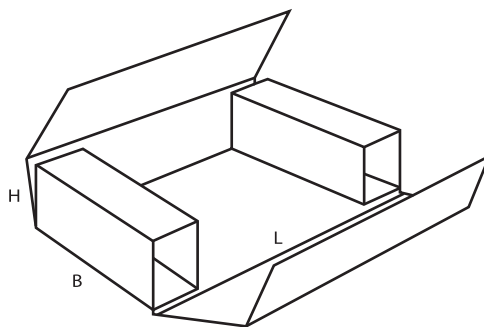
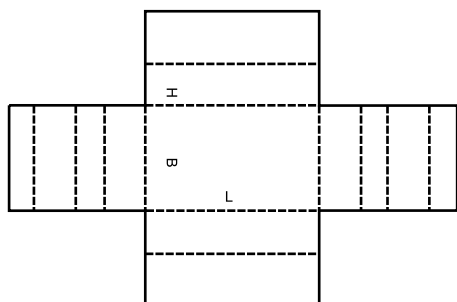
0402

M



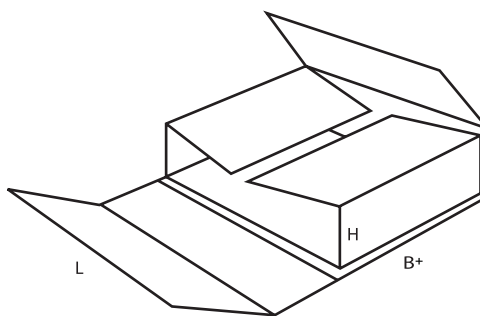
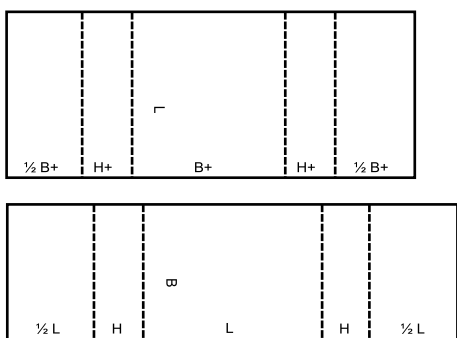
0403

M



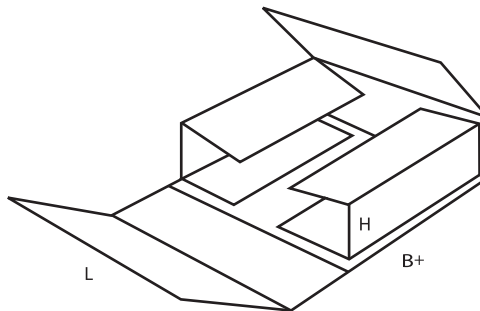
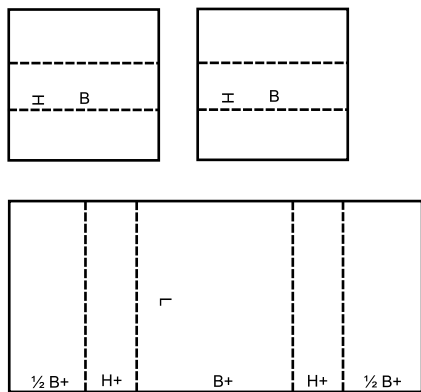
0404

M



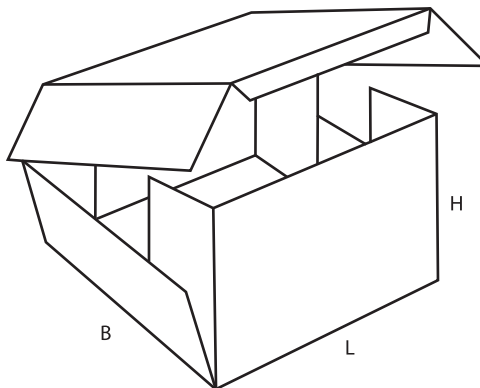
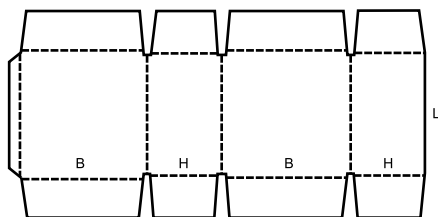
0405

M



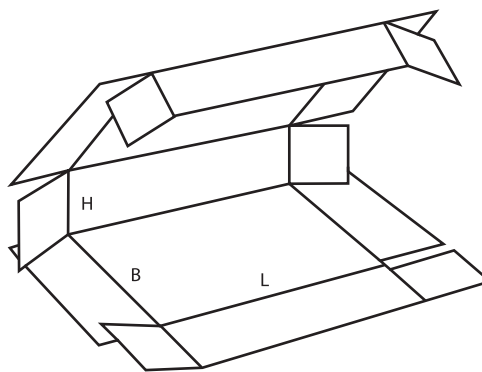
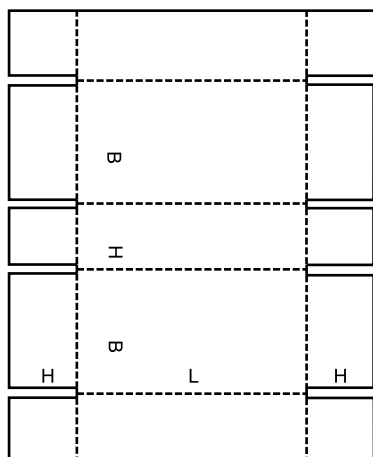
0406

A



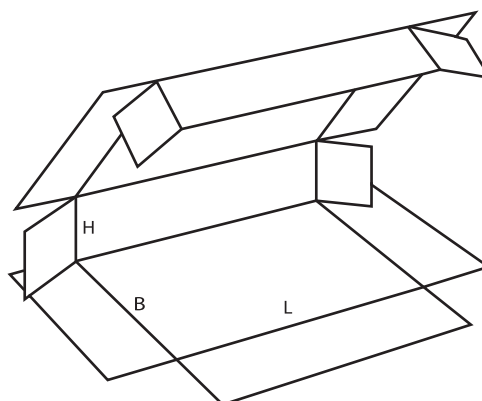
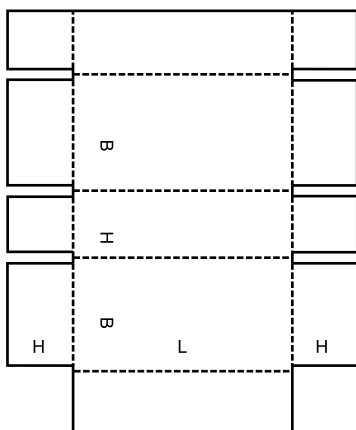
0409

M



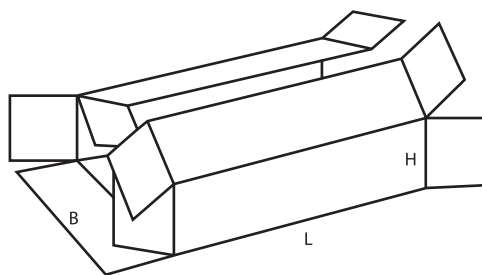
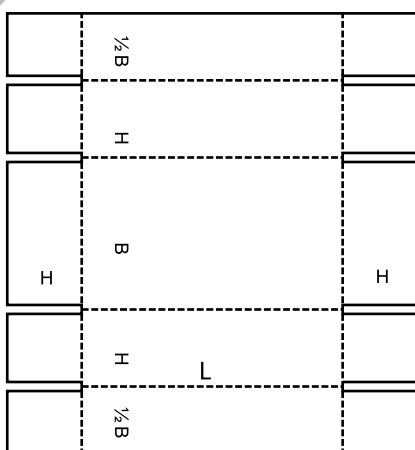
0410

M/A



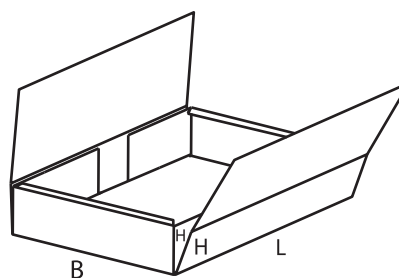
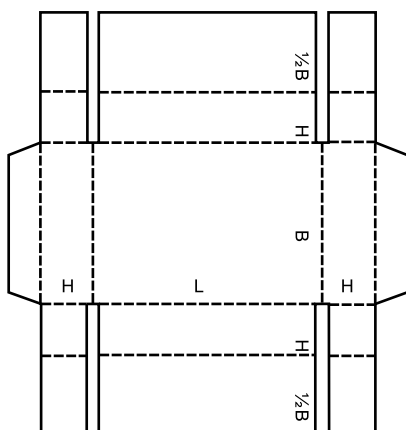
0411

M/A



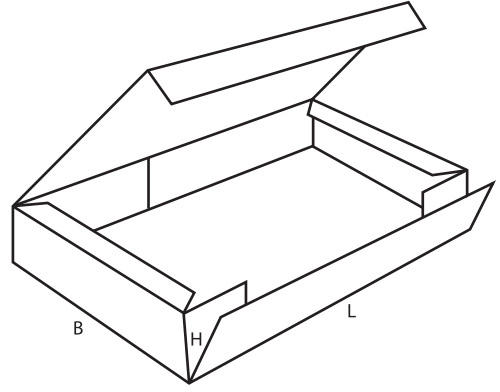
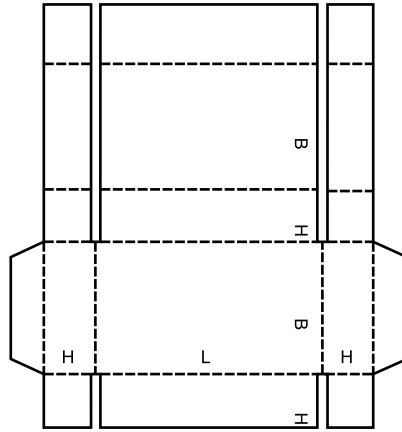
0412

M



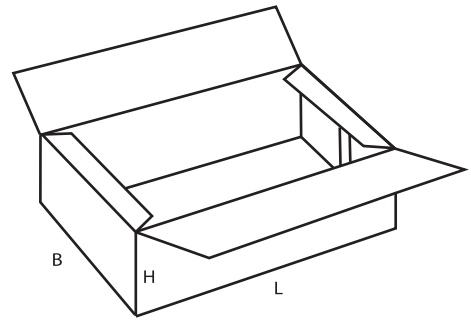
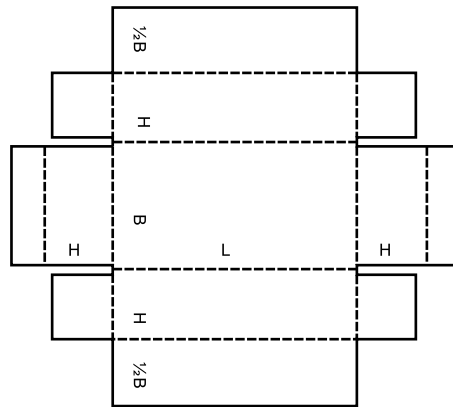
0413

M/A



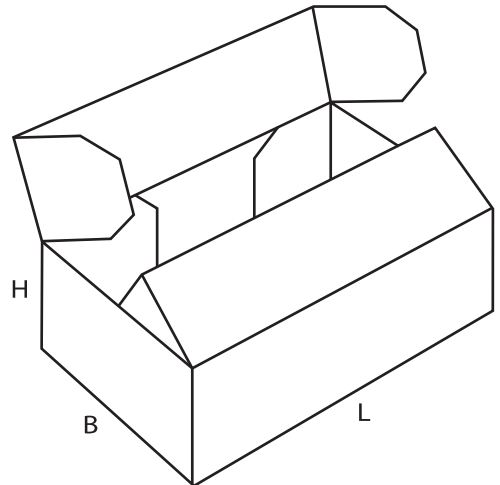
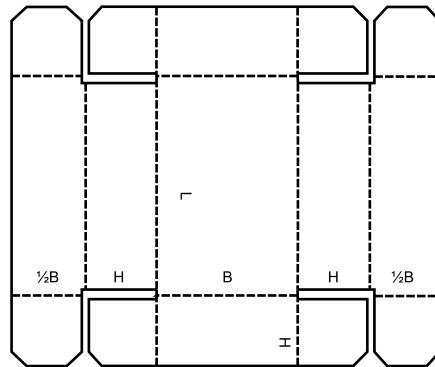
0415

M/A



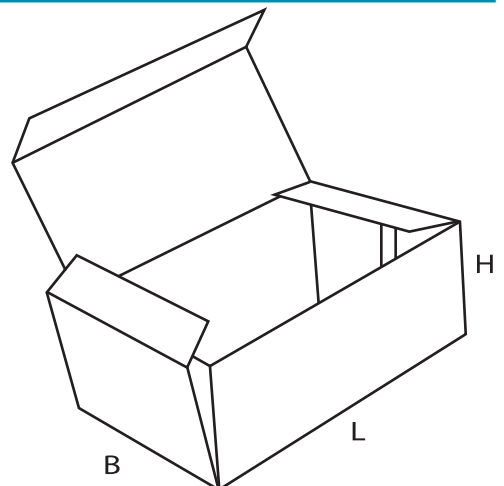
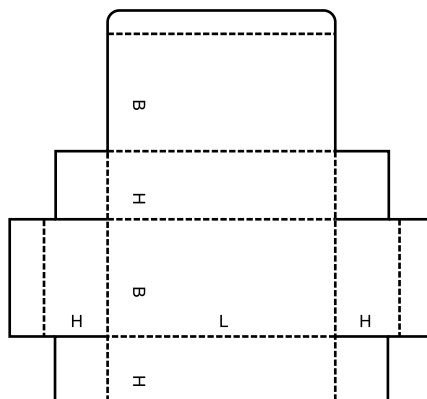
0416

M



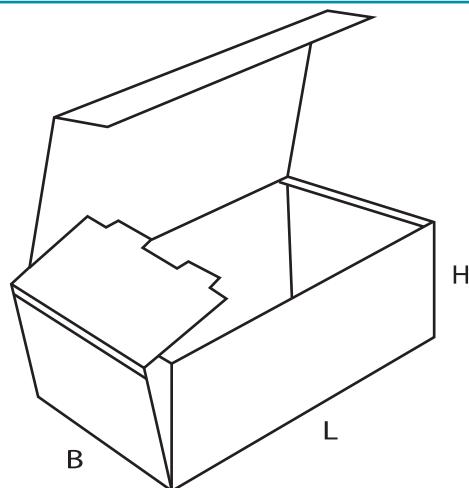
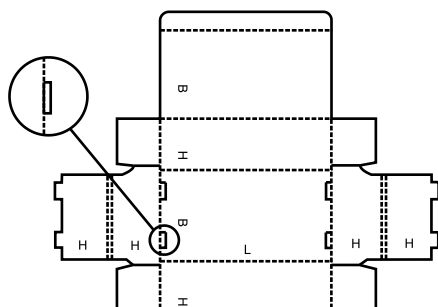
0420

M/A



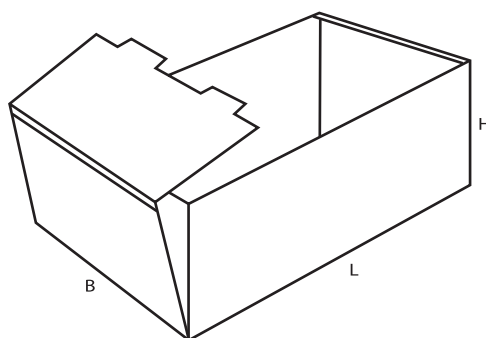
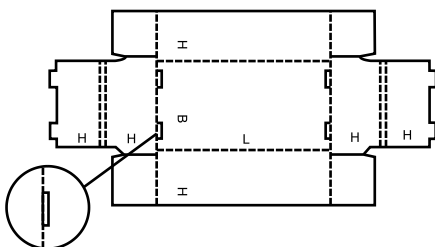
0421

M/A



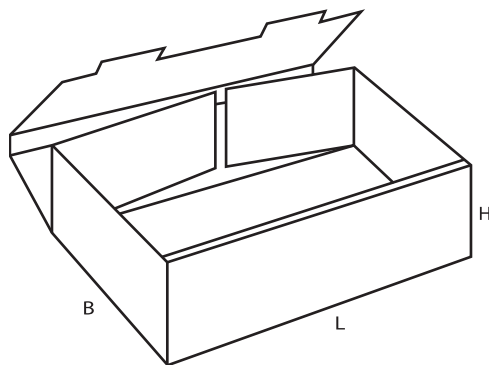
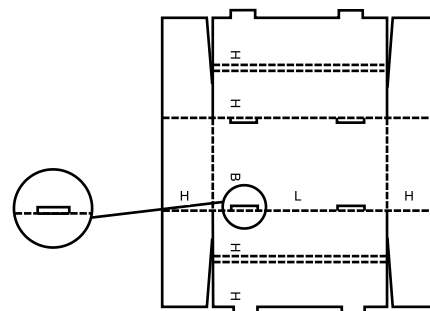
0422

M/A



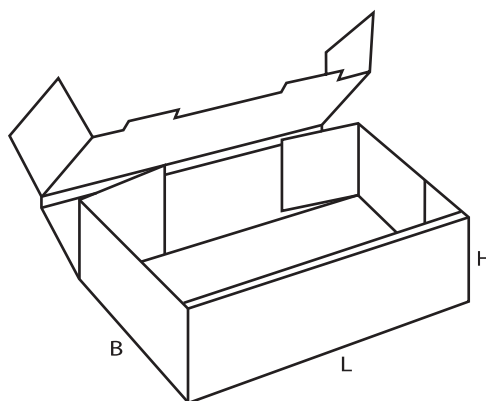
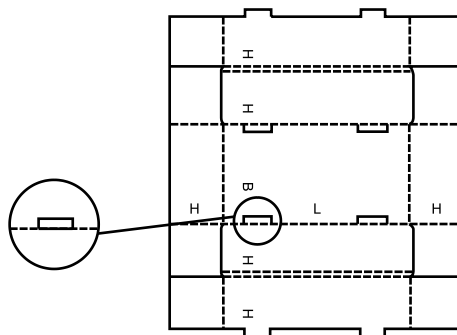
0423

M/A



0424

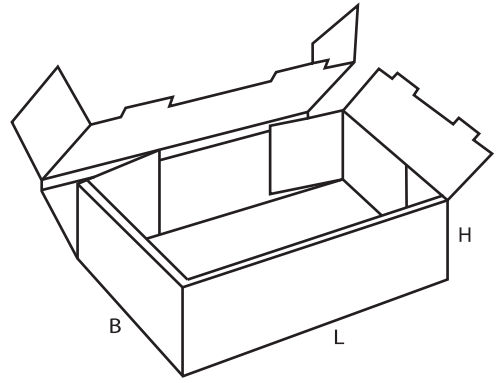
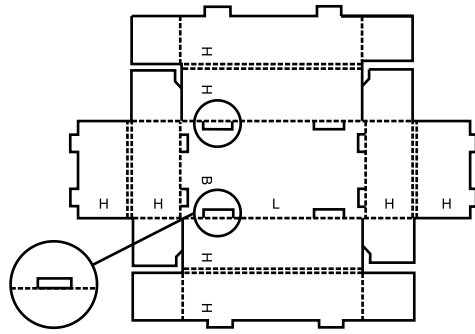
M/A





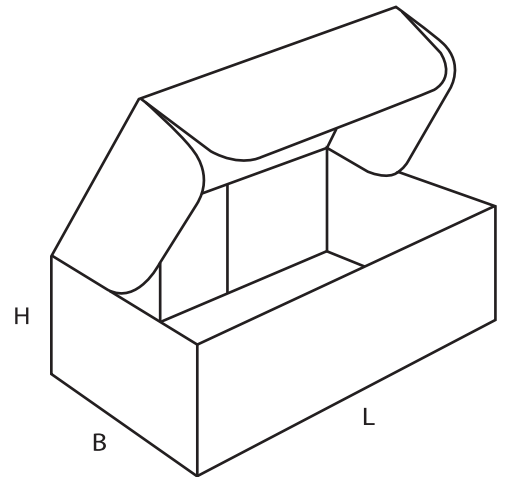
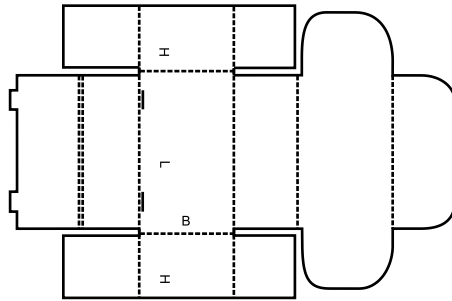
0425

M/A



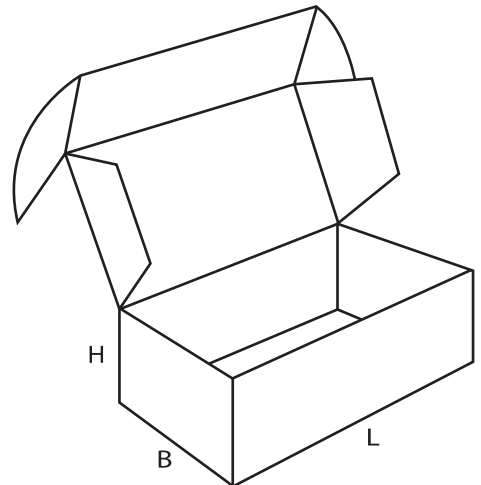
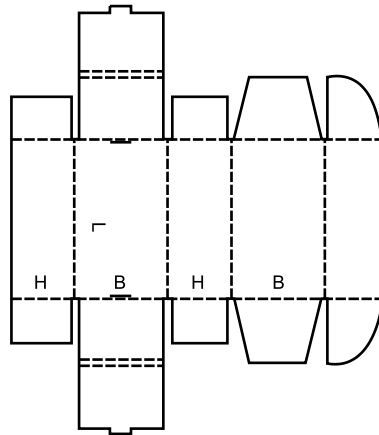
0426

M



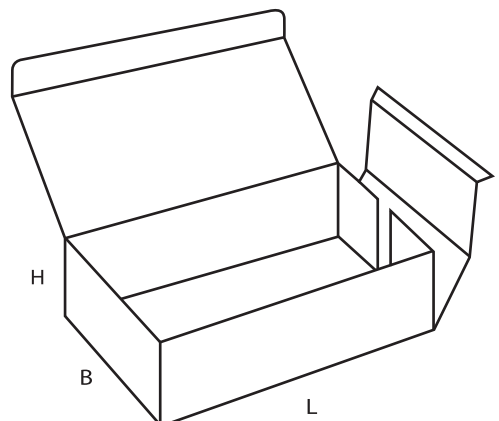
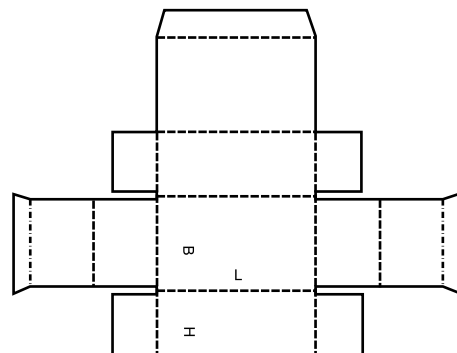
0427

M



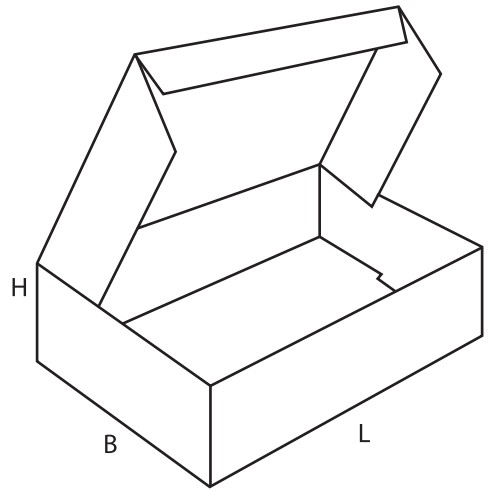
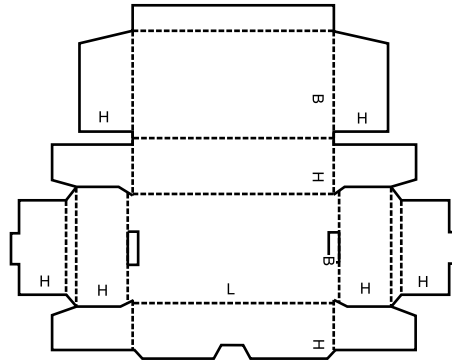
0428

M



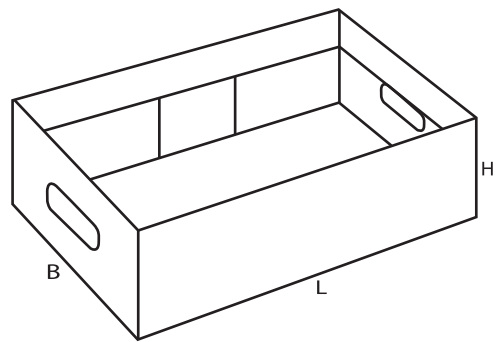
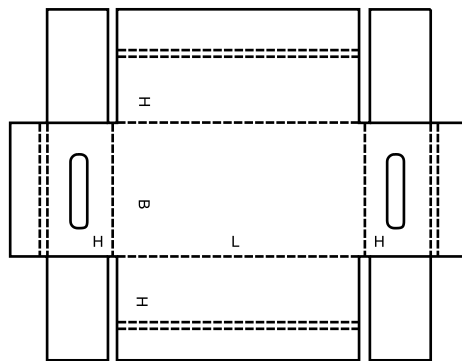
0429

M



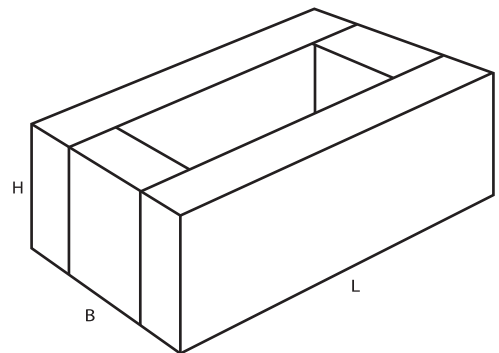
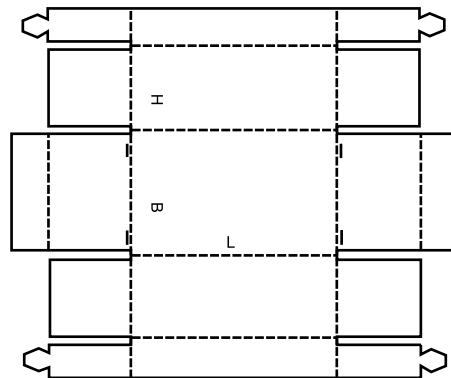
0430

M/A



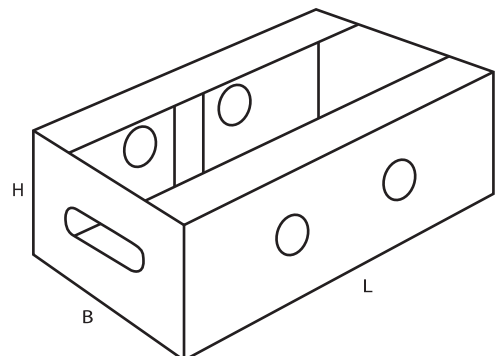
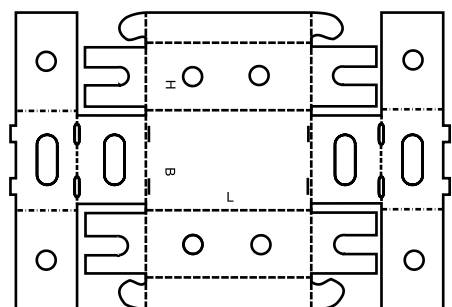
0431

M



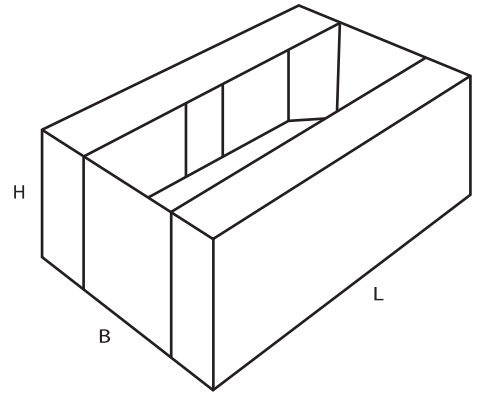
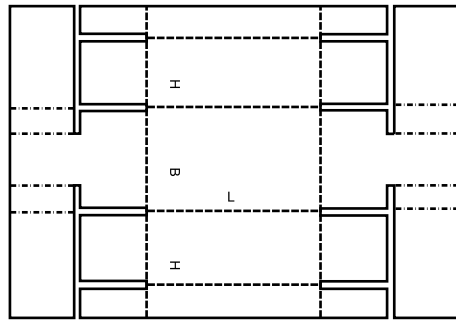
0432

M



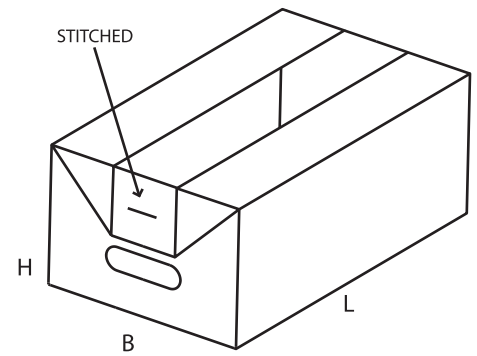
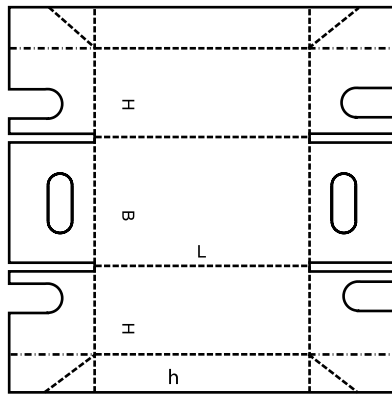
0433

M



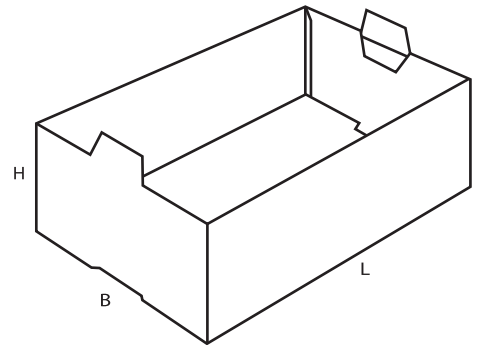
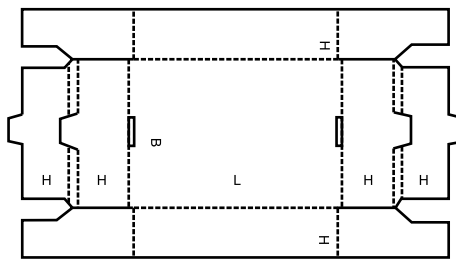
0434

M



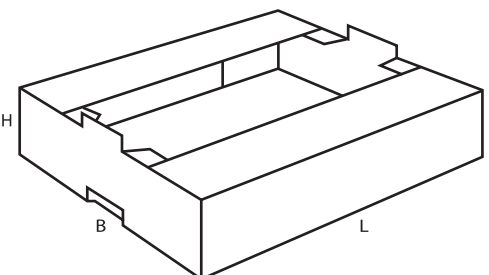
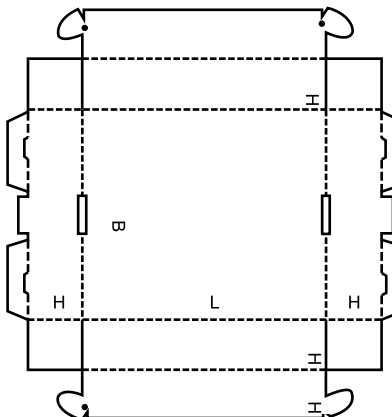
0435

M/A



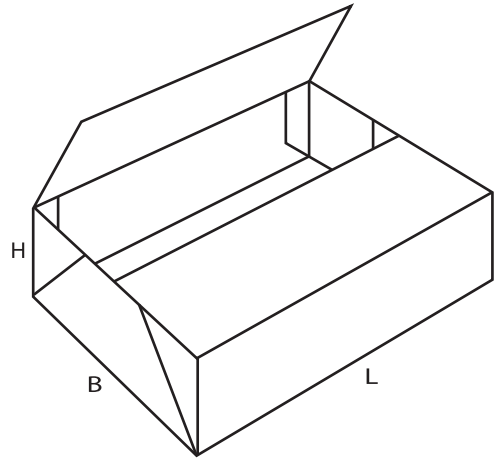
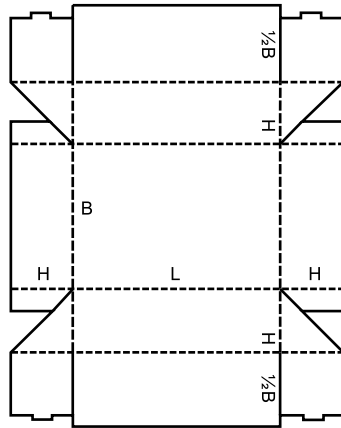
0436

M



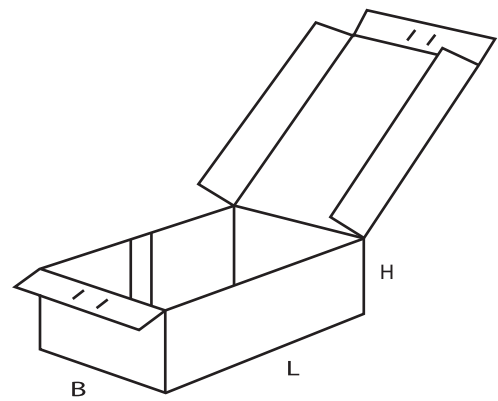
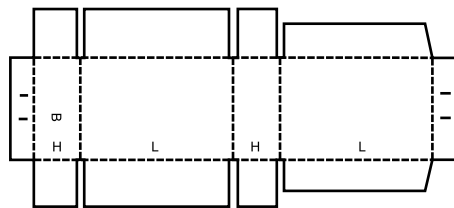
0437

M



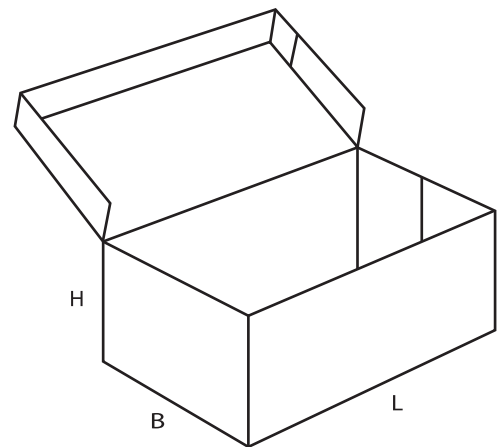
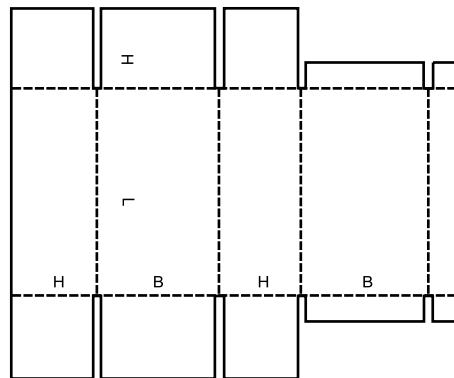
0440

A



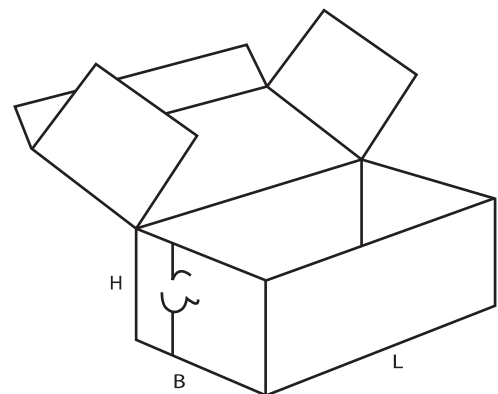
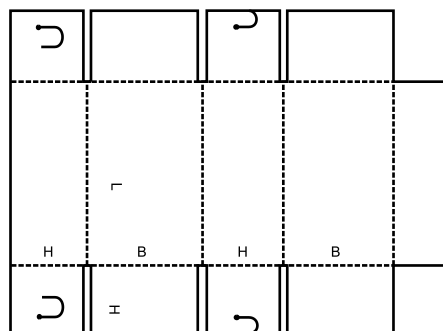
0441

A



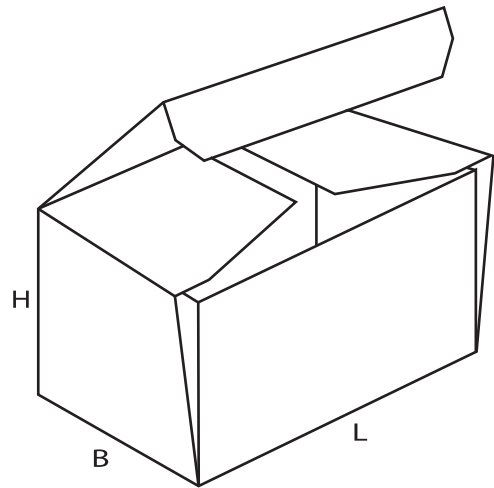
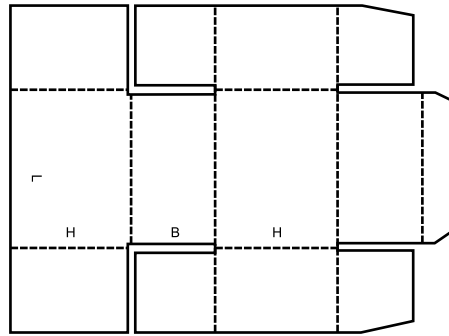
0442

M



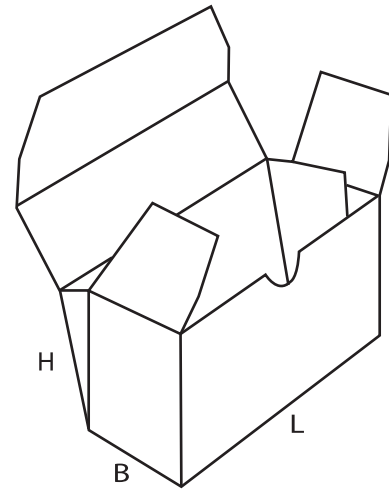
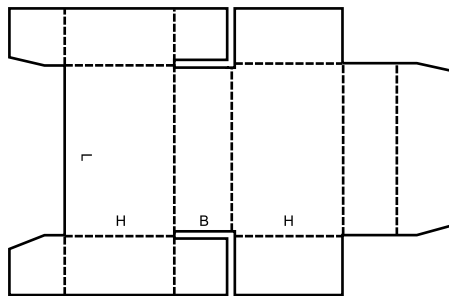
0443

M



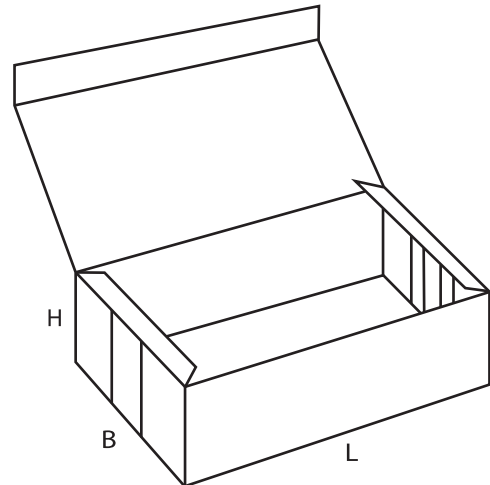
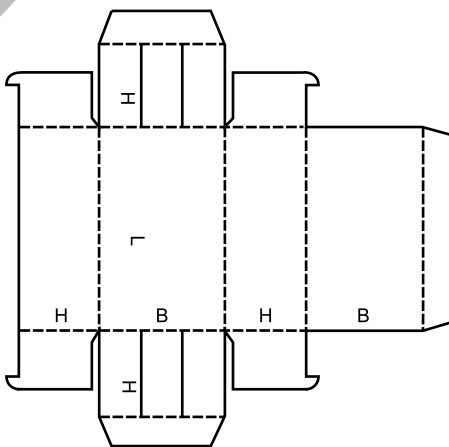
0444

M



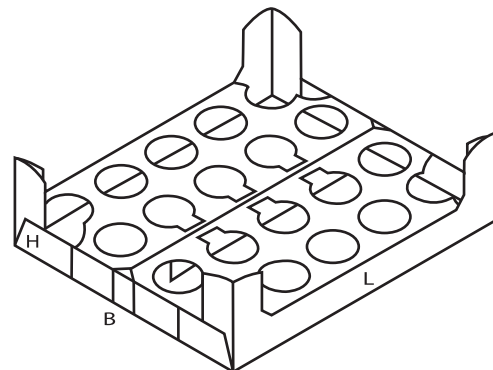
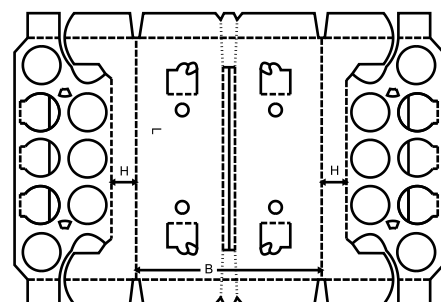
0445

M



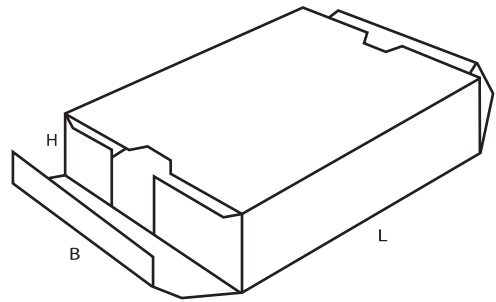
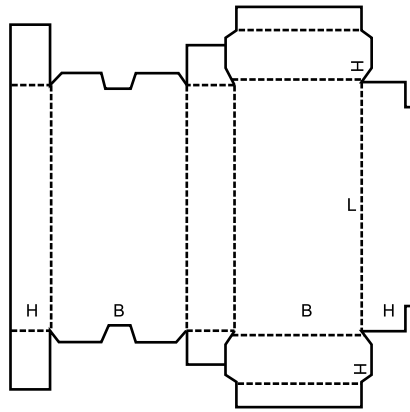
0446

A



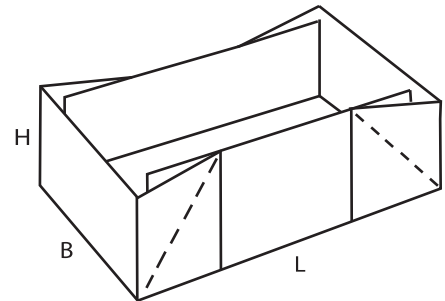
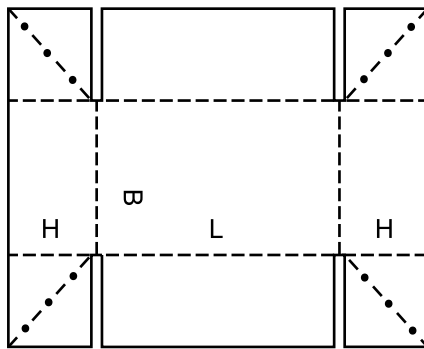
0447

M



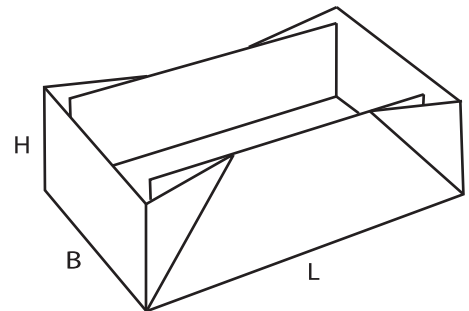
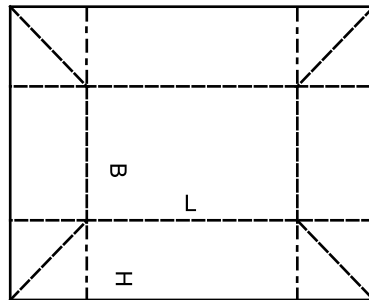
0448

M



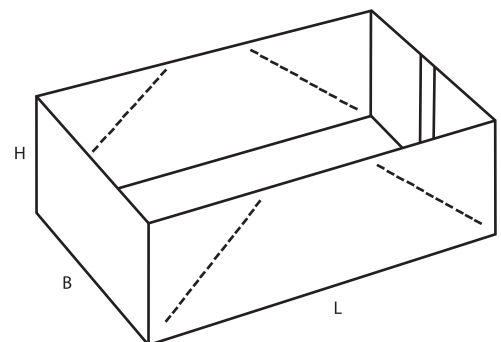
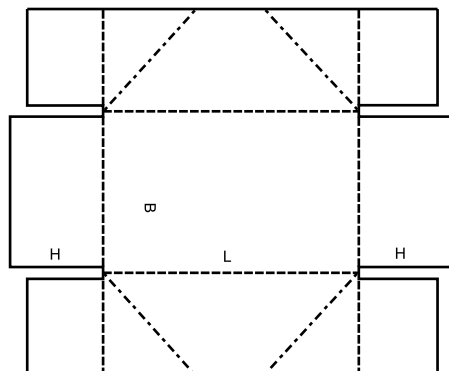
0449

M



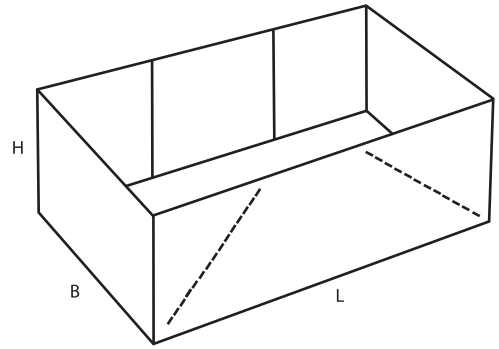
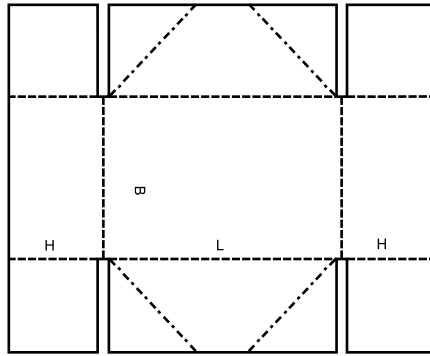
0450

M



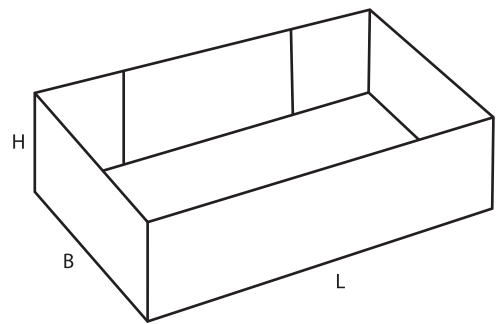
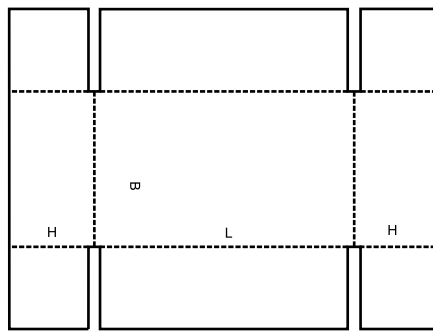
0451

M



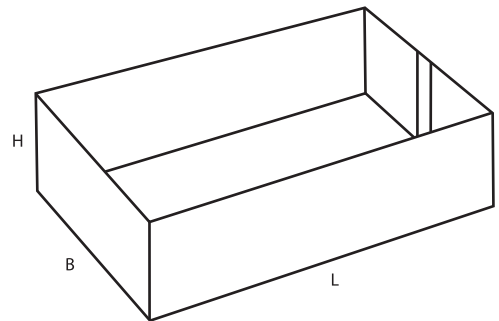
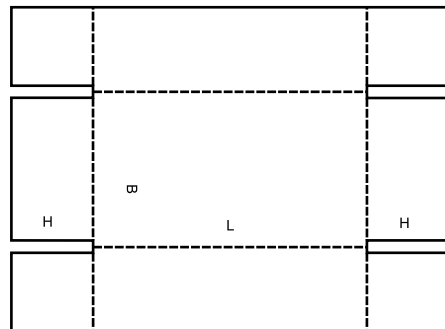
0452

A



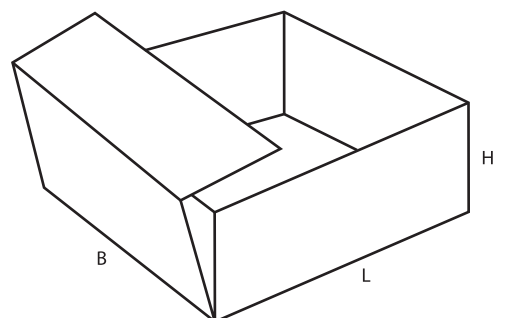
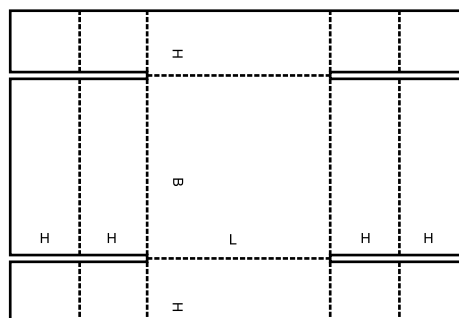
0453

A



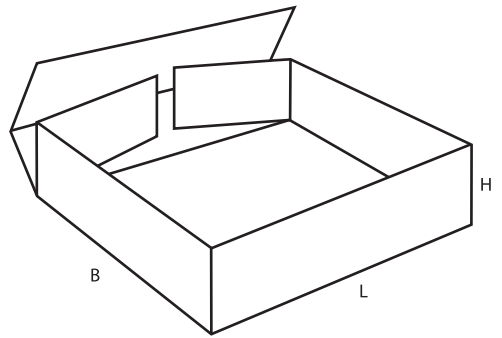
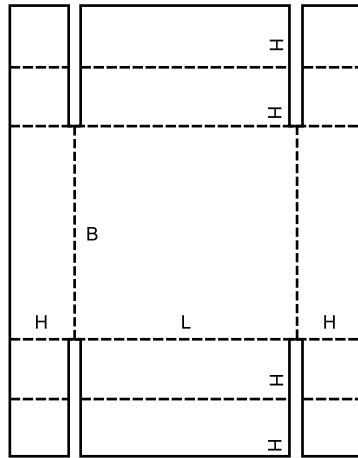
0454

M



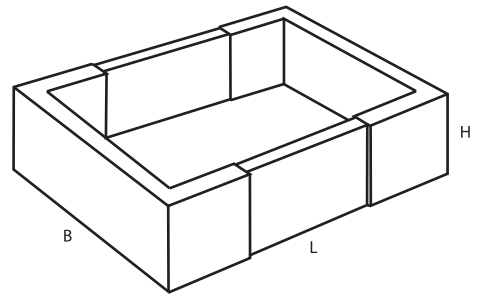
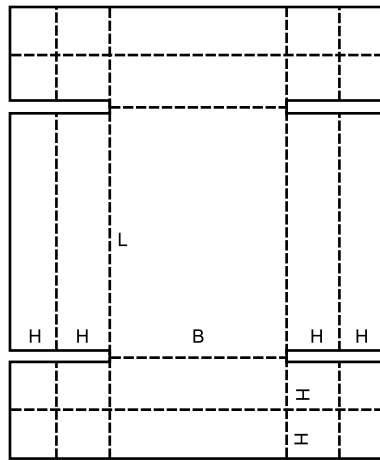
0455

M



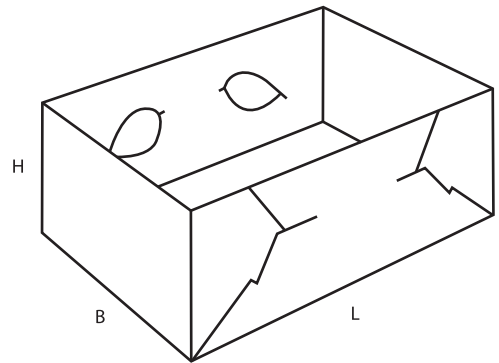
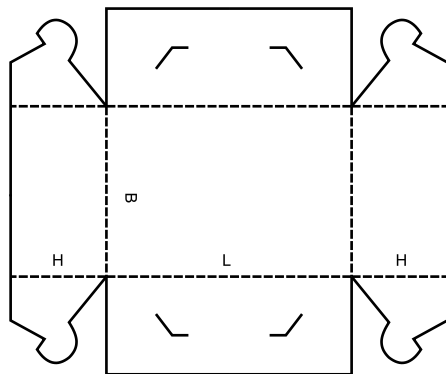
0456

M



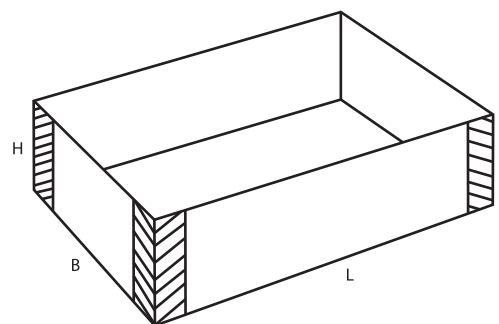
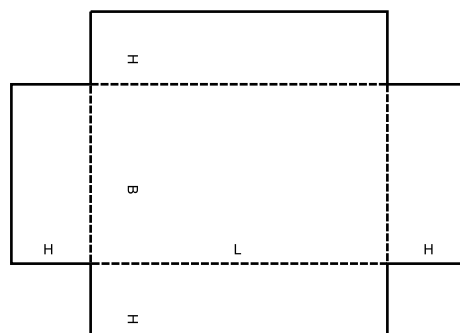
0457

M



0458

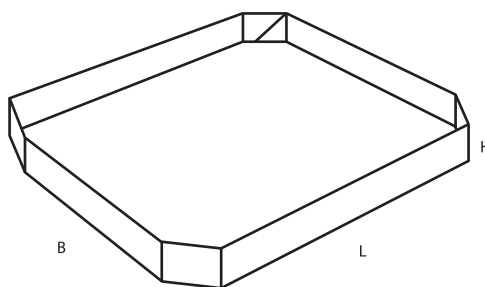
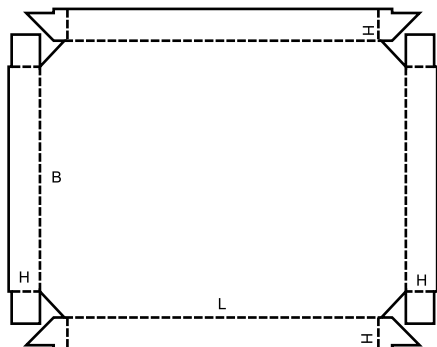
M





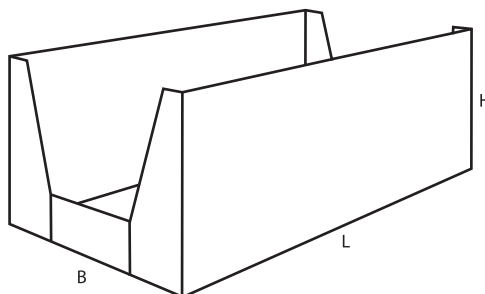
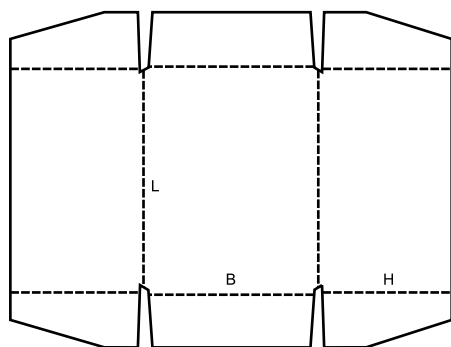
0459

A



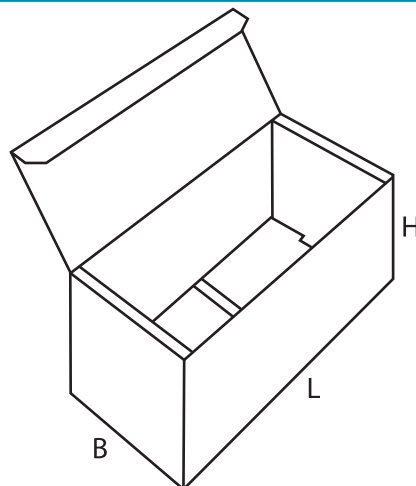
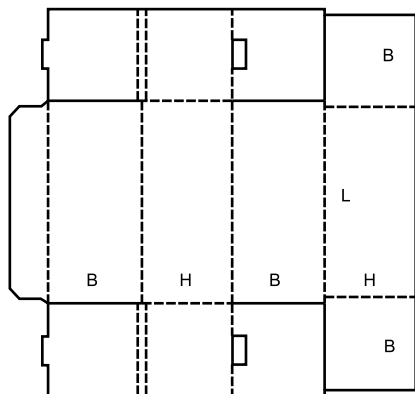
0460

A



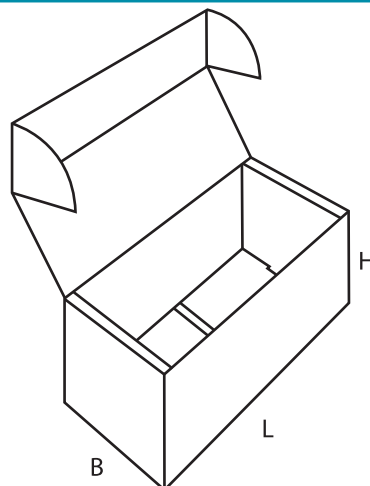
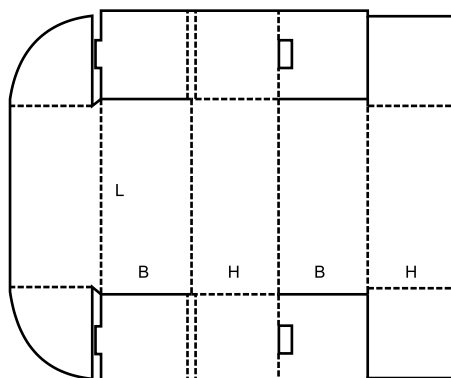
0470

M



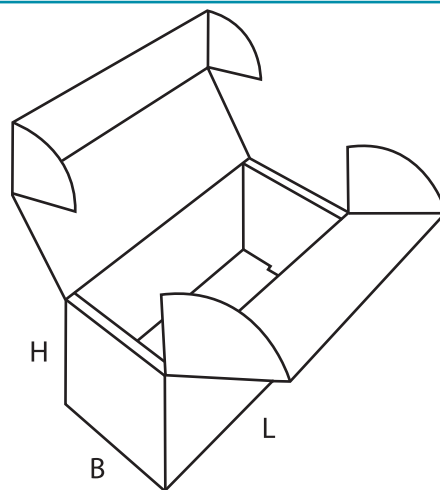
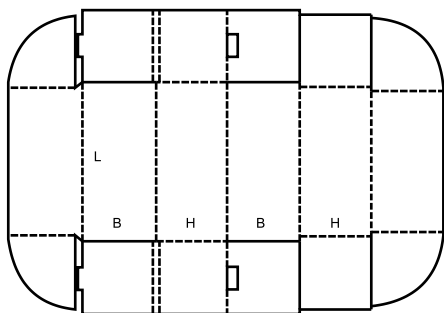
0471

M



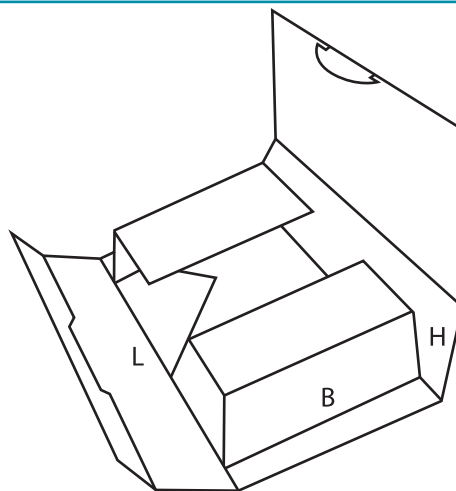
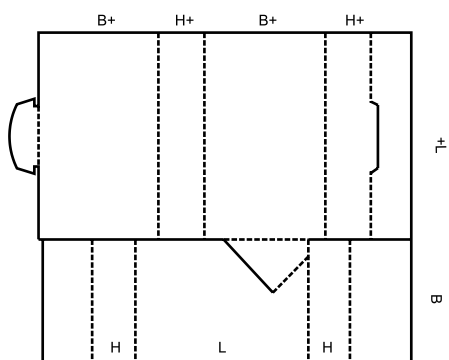
0472

M



0473

M



# 0500

▲ **Slide-type boxes** consist of several pieces of liners and sleeves sliding in different directions into each other. This group also includes outside sleeves for other cases.

▲ **Boîtes coulissantes** constituées par plusieurs manchons coulissants rentrant en différentes directions les uns dans les autres. Ce groupe comprend aussi les manchons extérieurs pour d'autres caisses.

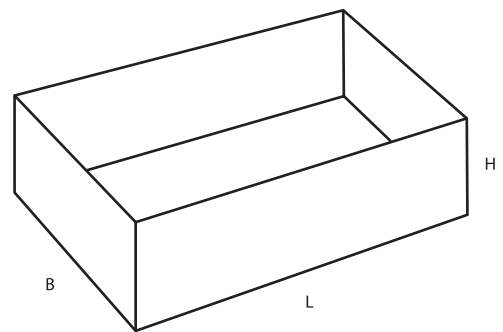
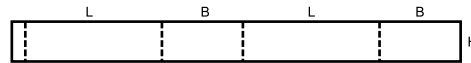
▲ **Schiebeschachteln (Gürtelschachteln)** bestehen aus mehreren in verschiedenen Richtungen ineinanderschließbaren Ringeinsätzen und Manschetten. Zu dieser Gruppe gehören auch Überschiebhülsen.

▲ **Scatole scorrevoli:** Contenitori telescopico composti da diversi pezzi che scorrono l'uno con l'altro. In questo gruppo sono incluse anche le fasce esterne per scatole.

▲ **Cajas de tipo deslizante:** constan de varias piezas de forros interiores y fundas que deslizan en diferentes direcciones uno dentro de otro. Este grupo incluye también fundas exteriores para otras cajas.

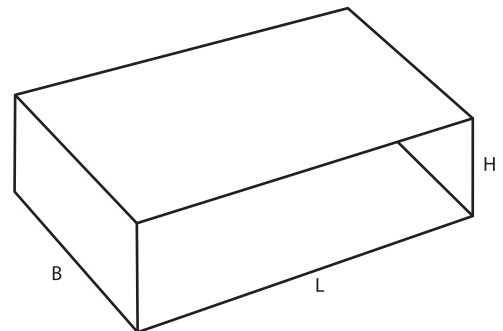
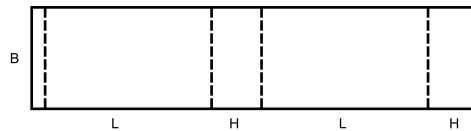
## 0501

M



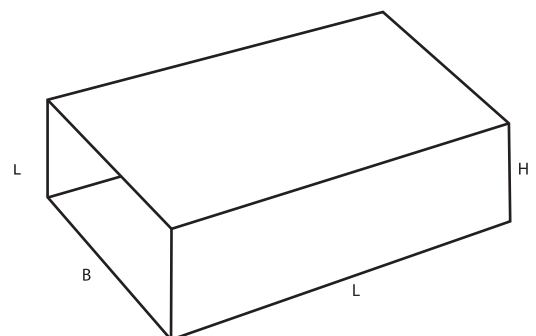
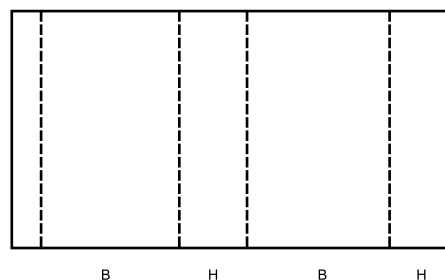
## 0502

M



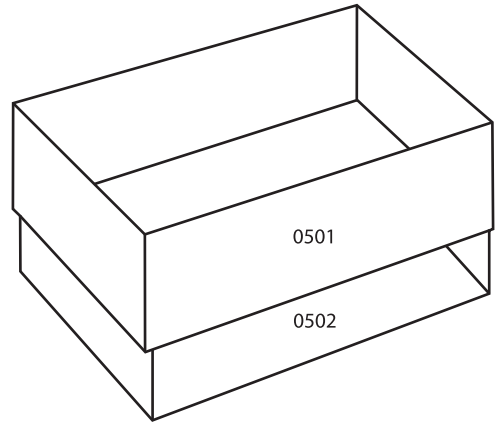
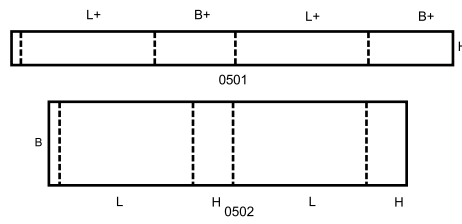
## 0503

M



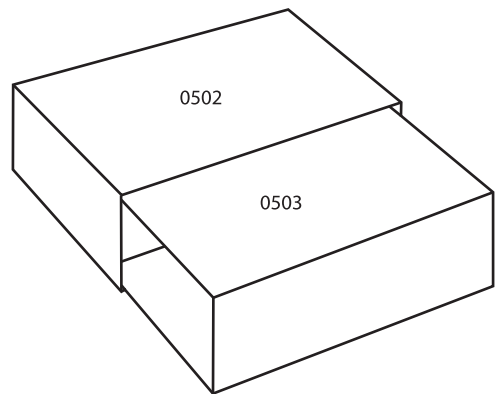
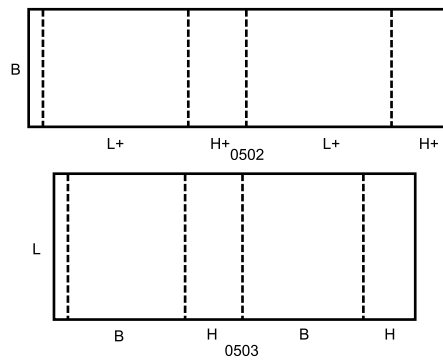
0504

M



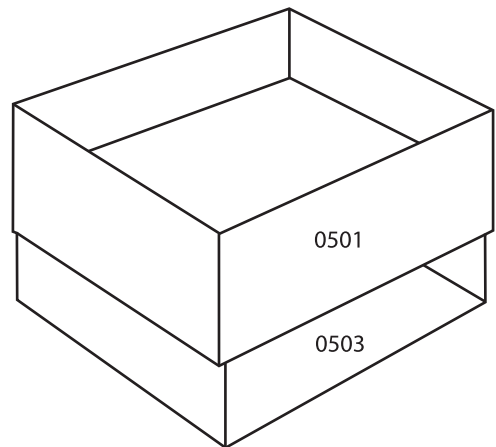
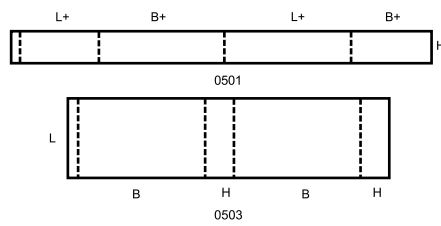
0505

M



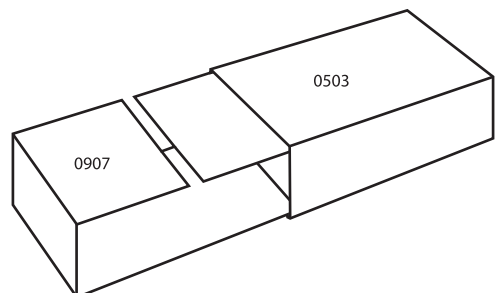
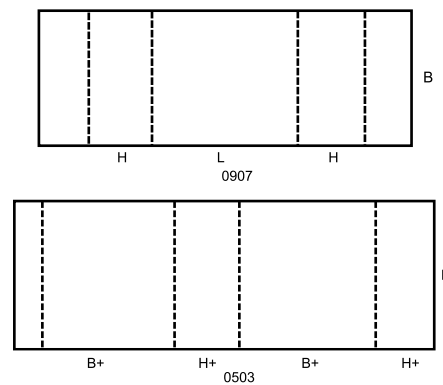
0507

M



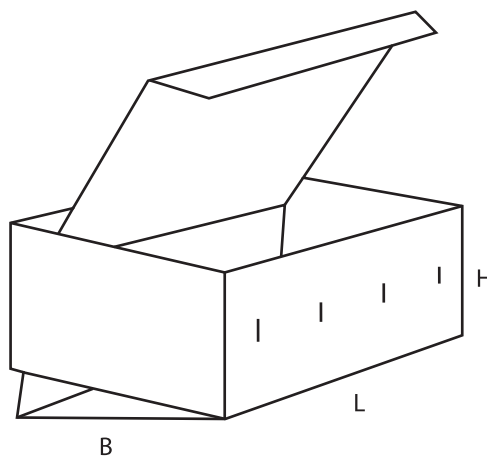
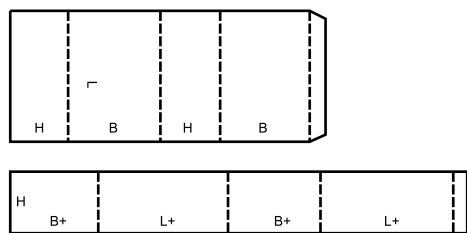
0509

M



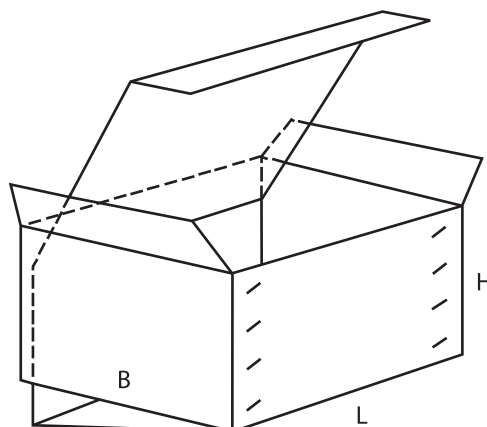
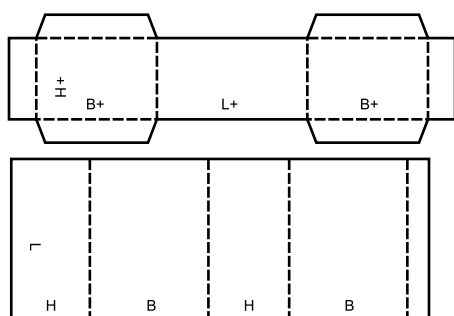
0510

M



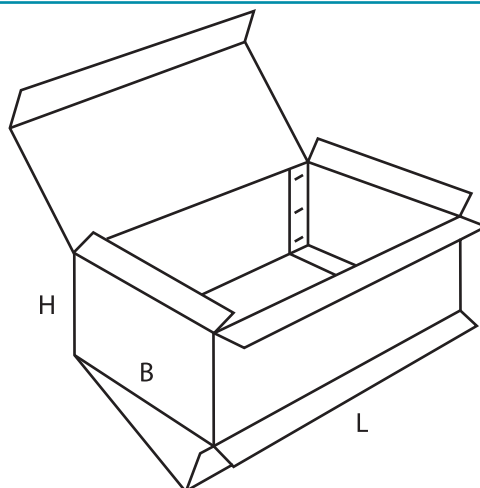
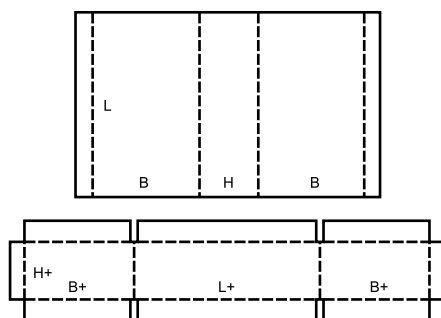
0511

M



0512

M



# 0600

▲ **Rigid-type boxes** consist of two separate end pieces and a body and require stitching or a similar operation before they can be used.

▲ **Caisses rigides** constituées de plusieurs pièces nécessitant un assemblage avant emploi.

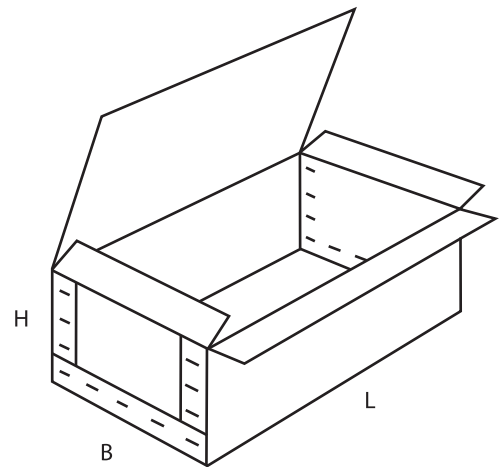
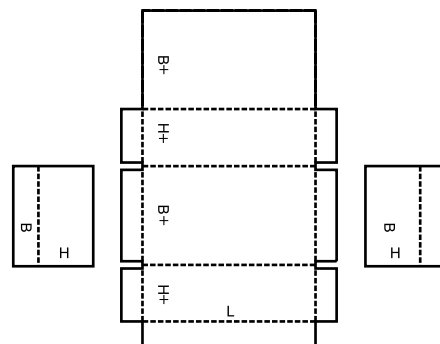
▲ **Formfeste Schachteln** bestehen in der Regel aus zwei Seitenteilen und einem Mittelteil, das Boden und Dekkel bildet. Diese Schachteln können als vorbereitete Zuschnitte geliefert werden und sind dann vom Verbraucher durch Drahtheftung zu verbinden.

▲ **Casse rigide:** Imballaggi rigidi composti da due pezzi laterali separati e un corpo, e richiedono una fase di cucitura o altro prima di essere utilizzati.

▲ **Cajas de tipo rígidas:** formadas por dos piezas separadas, para los extremos y un cuerpo; requieren un grapado u otra operación similar antes de que puedan utilizarse.

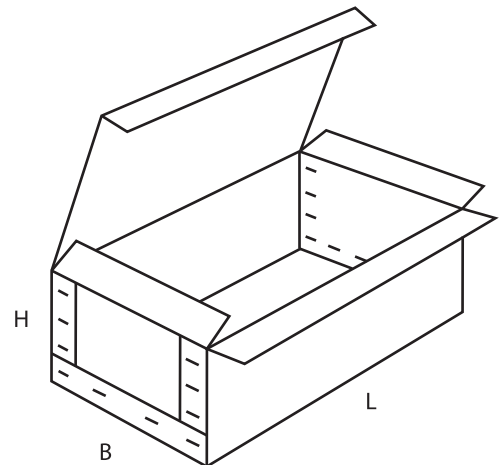
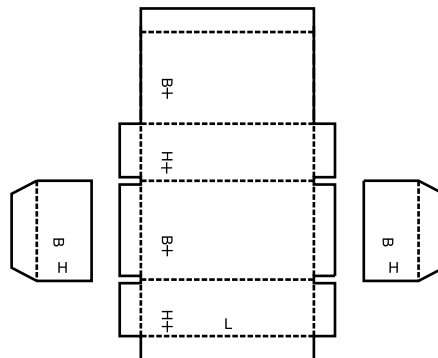
## 0601

A



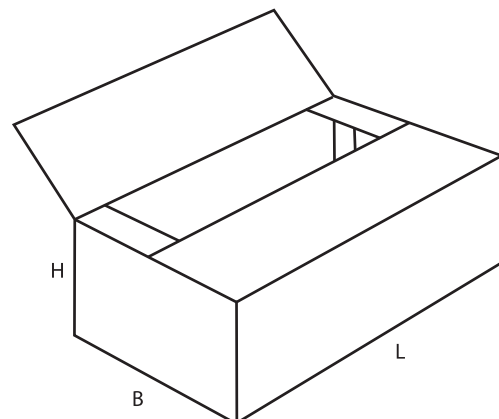
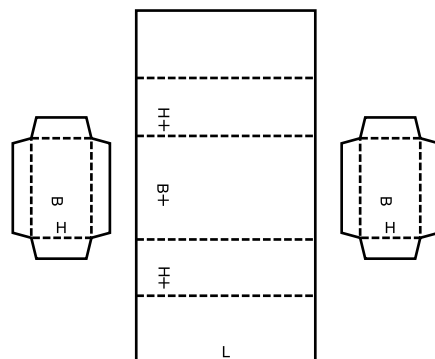
## 0602

A



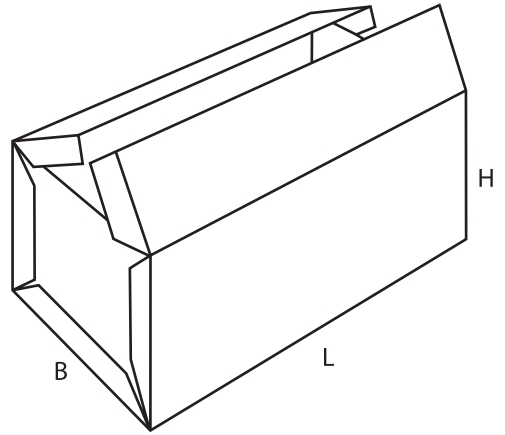
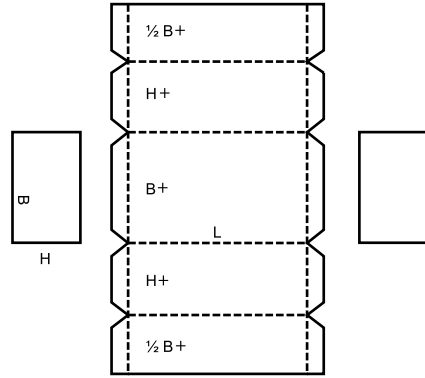
## 0605

A



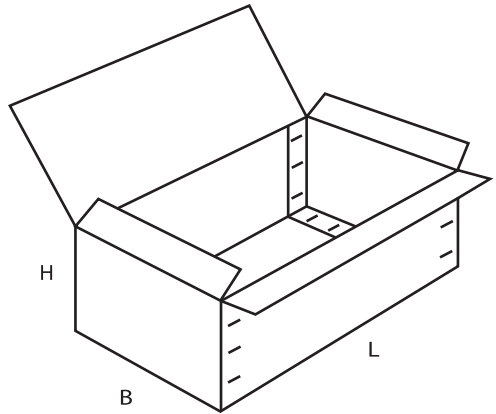
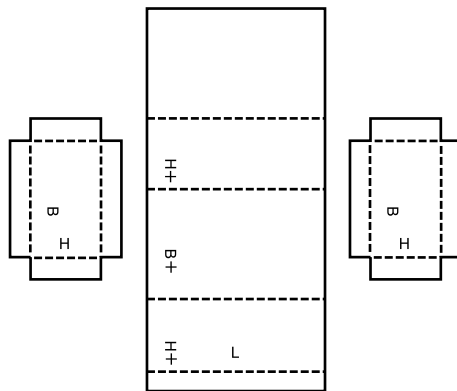
0606

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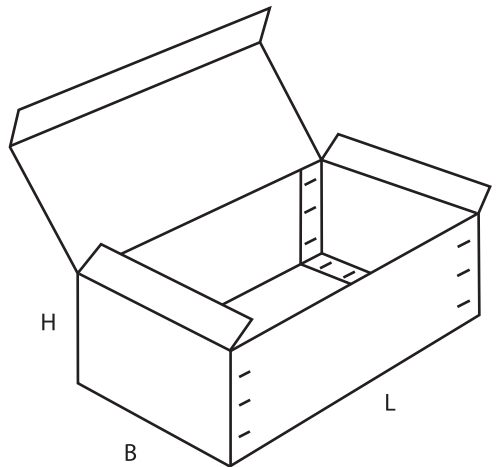
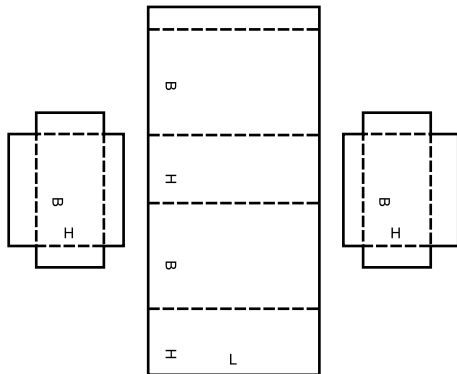
0607

A



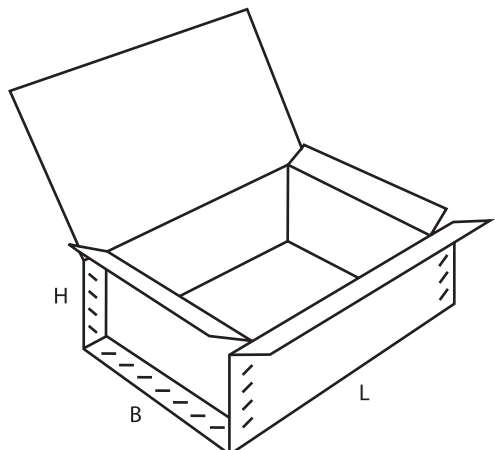
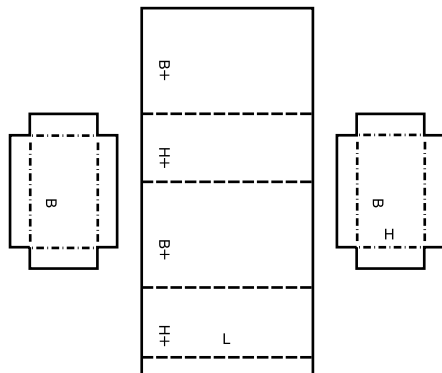
0608

A



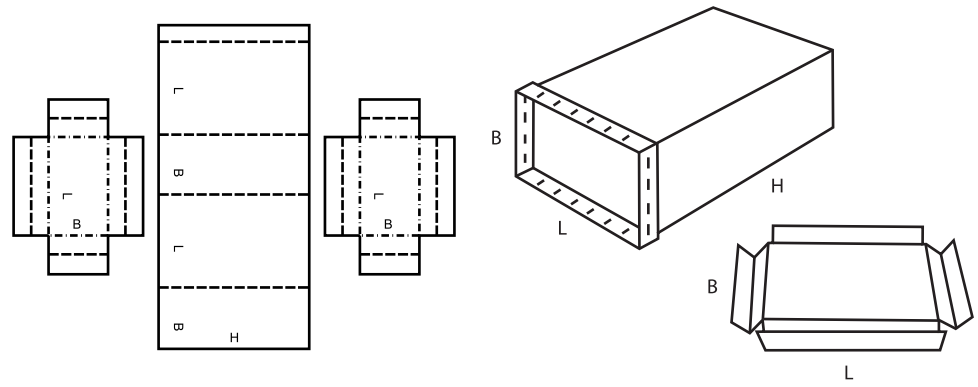
0610

M/A



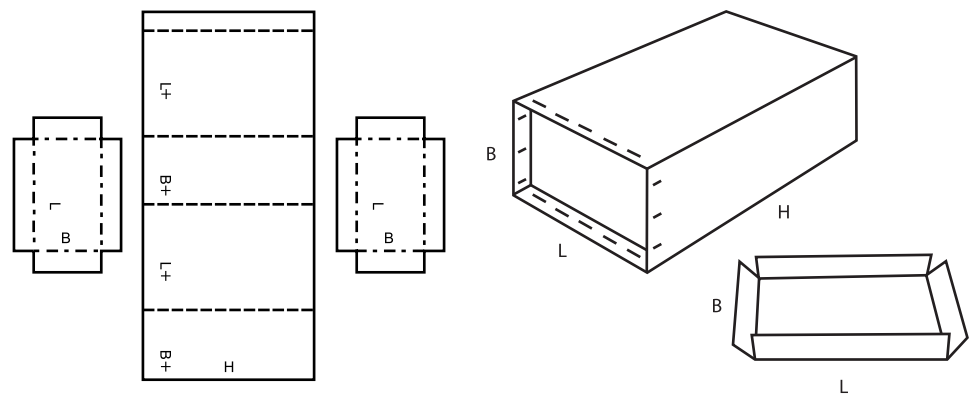
0615

M/A



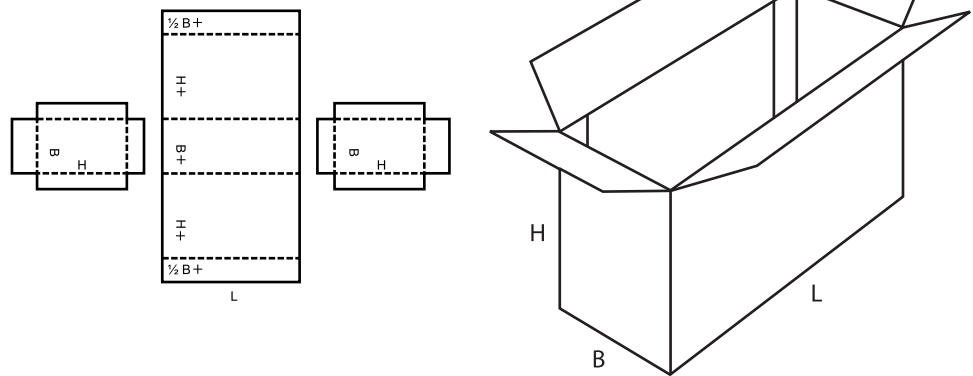
0616

M/A



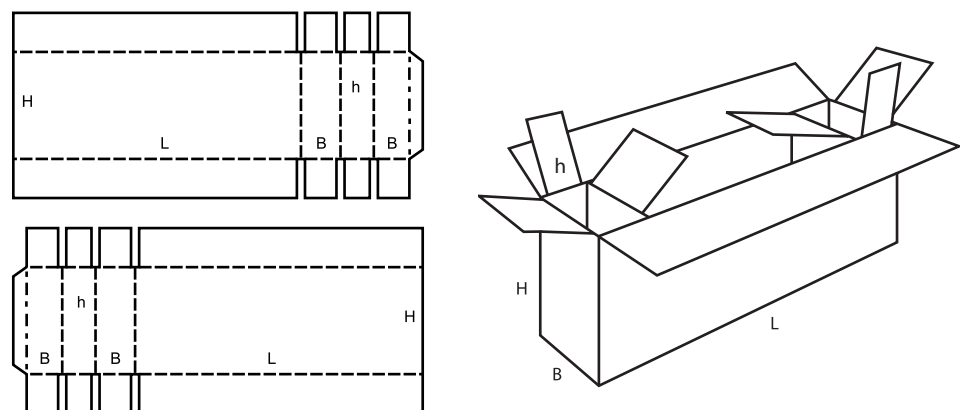
0620

A



0621

M





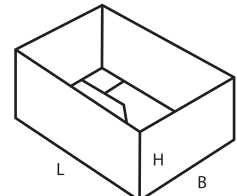
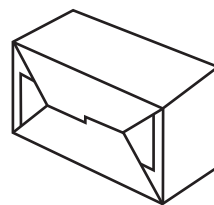
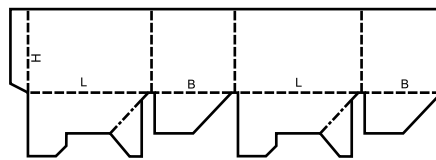
# 0700

- ▲ **Ready-glued** cases consist of basically one piece, are shipped flat and ready to use by simple setting up.
- ▲ **Caisses collées** prêtes à l'emploi, constituées en principe par une seule pièce, livrées à plat et prêtes à l'emploi après un simple montage.
- ▲ **Fertig geklebte** Schachteln sind einteilige, faltbare Schachteln, die zusammengelegt geliefert und durch einfaches Aufrichten gebrauchsfertig aufgestellt werden. Die Schachteln können mit einem Faldboden (Faldbodenschachtel) oder mit Diagonalbiegung (Aufrichteschachtel) ausgerüstet sein.

- ▲ **Casse incollate e pronte all'uso:** Imballaggi incollati già pronti composti in genere da un pezzo, sono consegnati piegati e sono pronti per l'uso tramite una semplice fase di montaggio apertura.
- ▲ **Cajas de encolado rápido:** están hechas generalmente de una sola pieza, se entregan extendidas en un plano o plegadas y listas para su utilización por medio de un sencillo montaje.

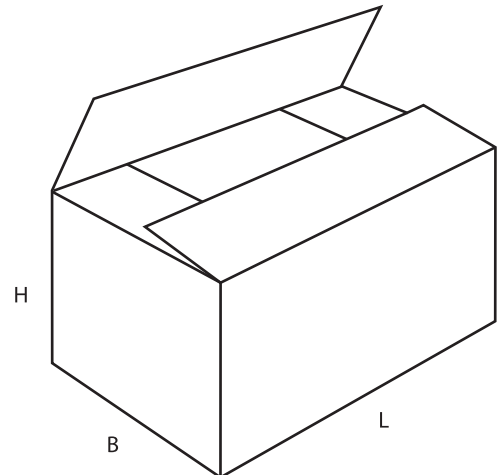
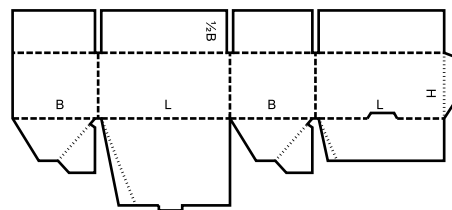
0700

M



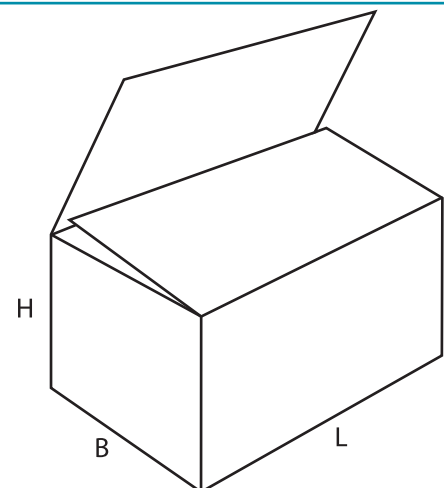
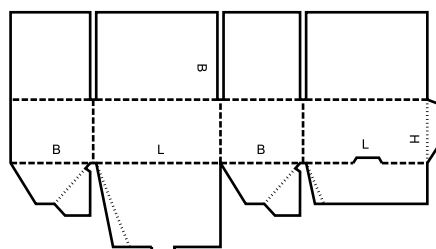
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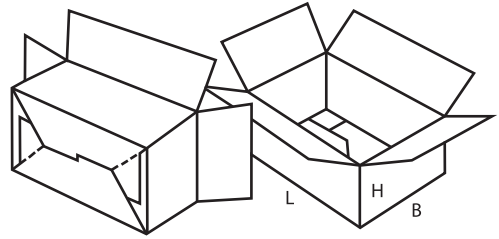
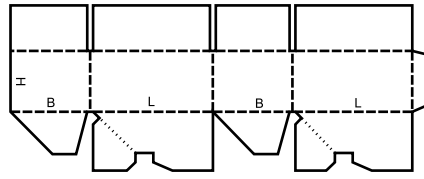
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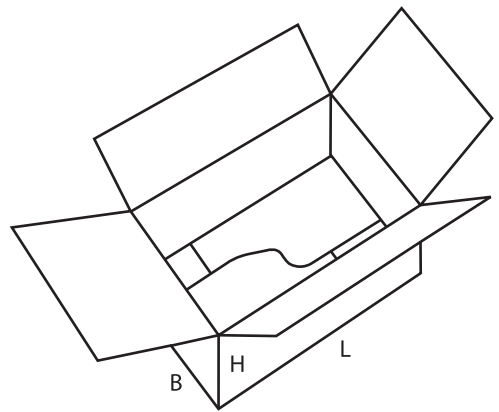
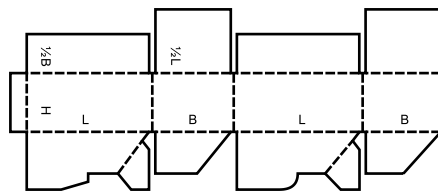
0711

M



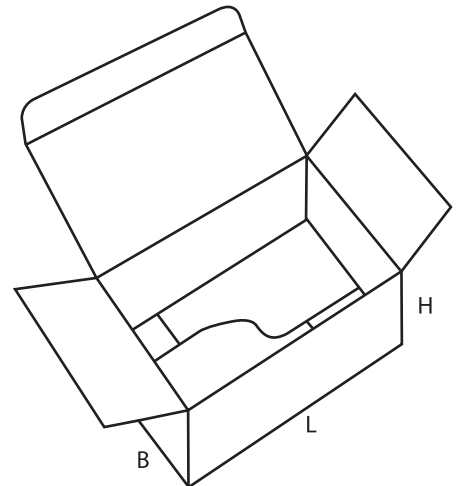
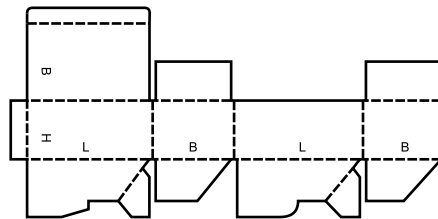
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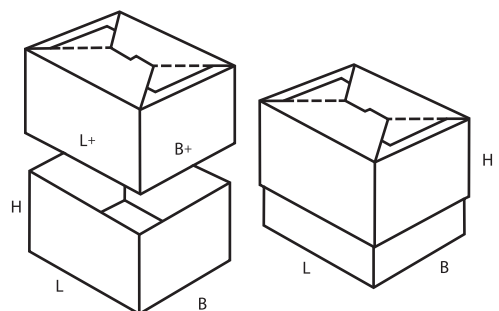
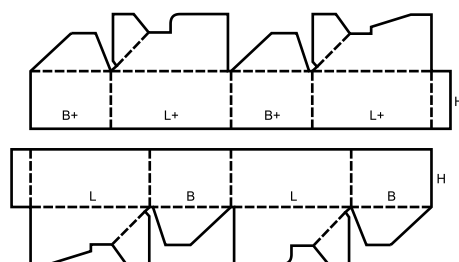
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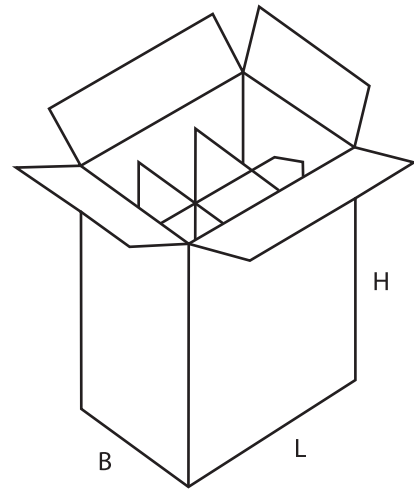
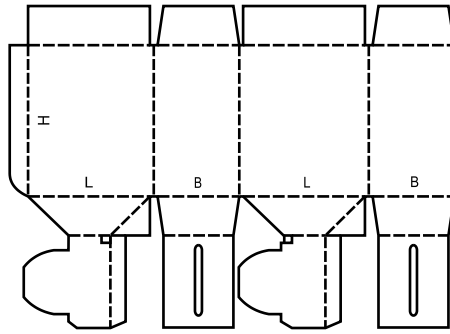
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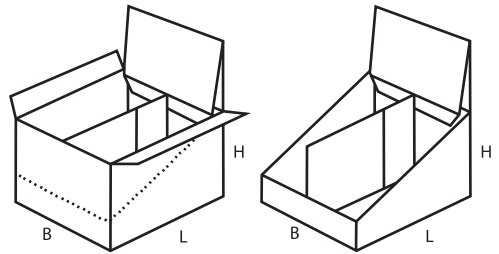
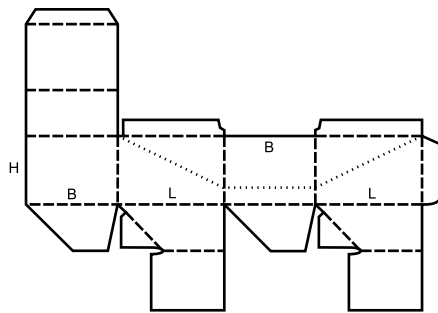
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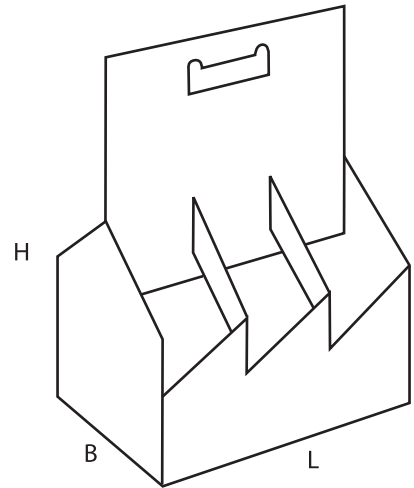
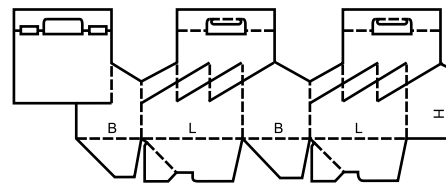
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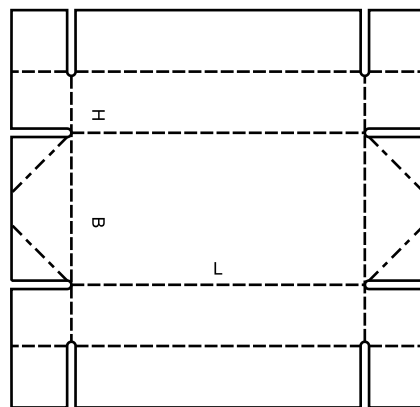
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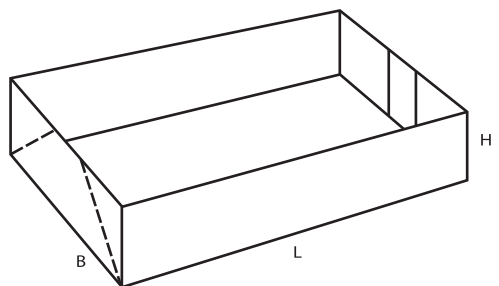


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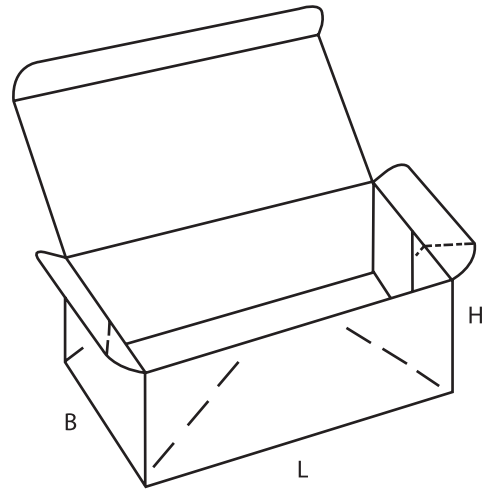
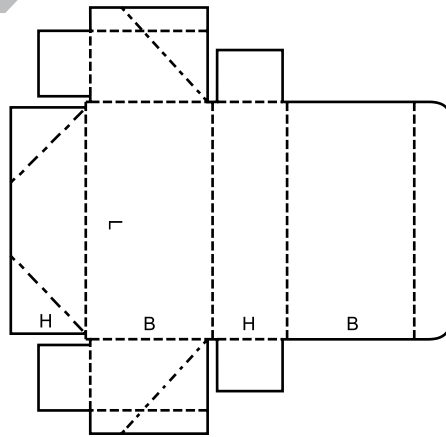


$B \geq 2H$



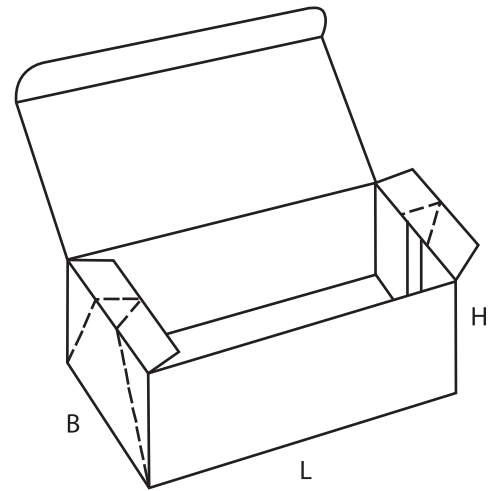
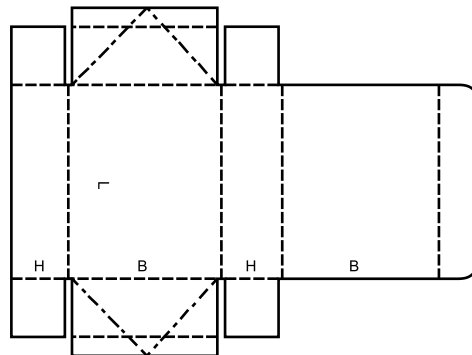
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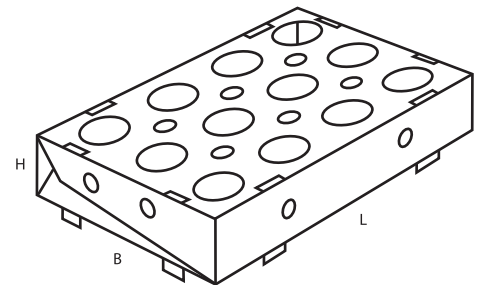
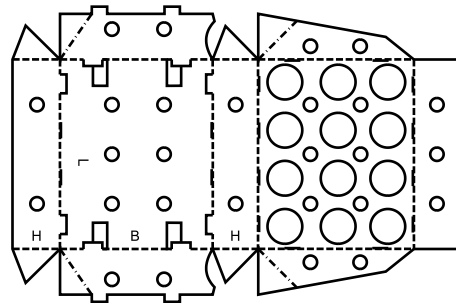
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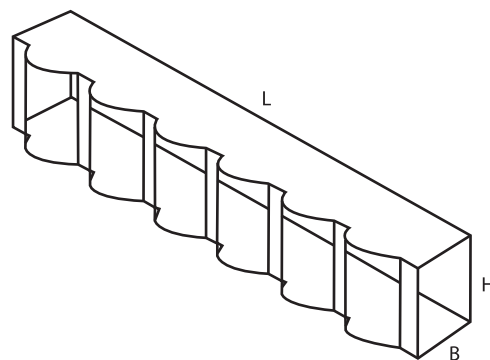
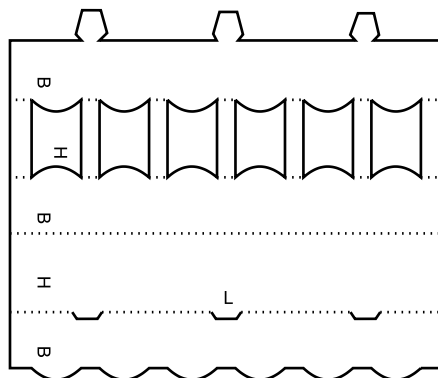
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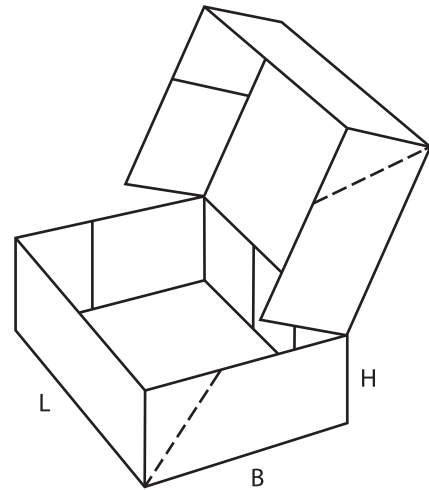
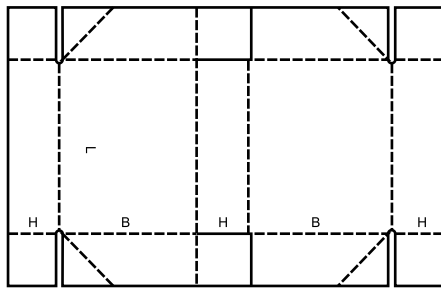
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M/A



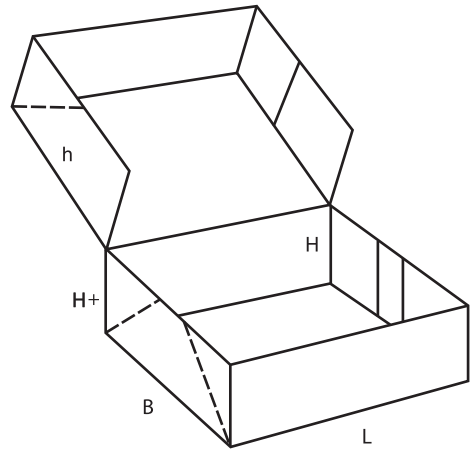
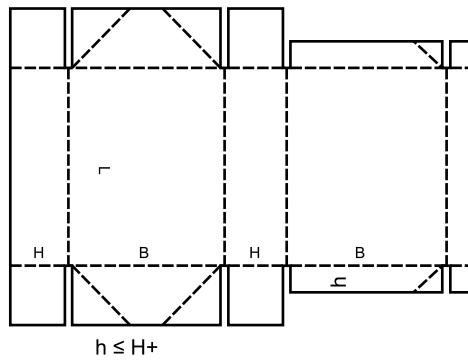
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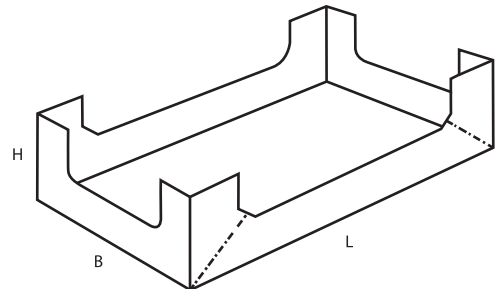
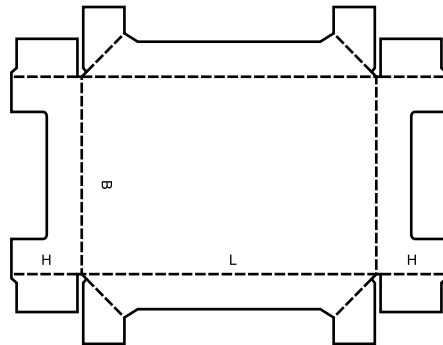
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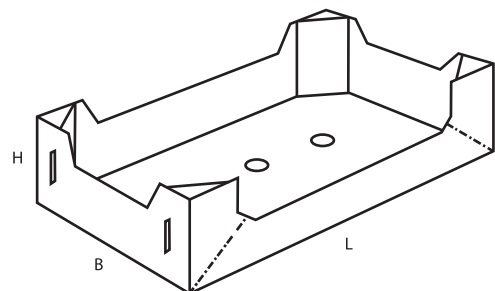
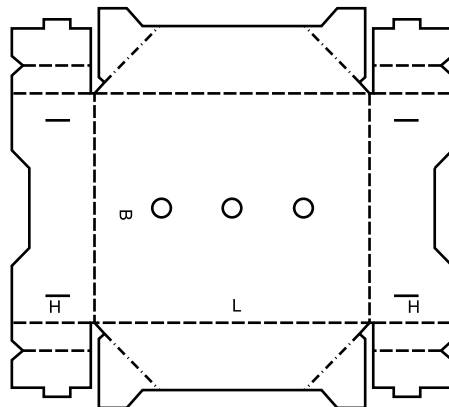
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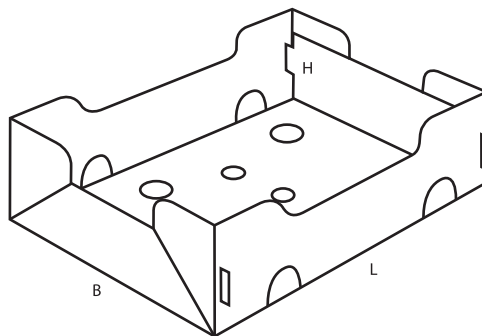
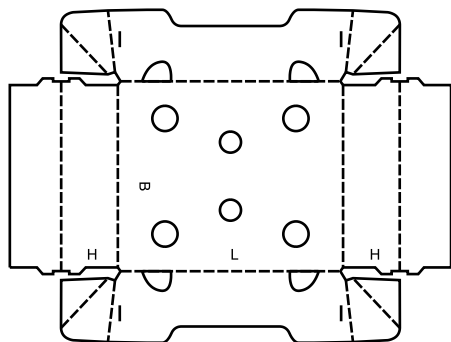
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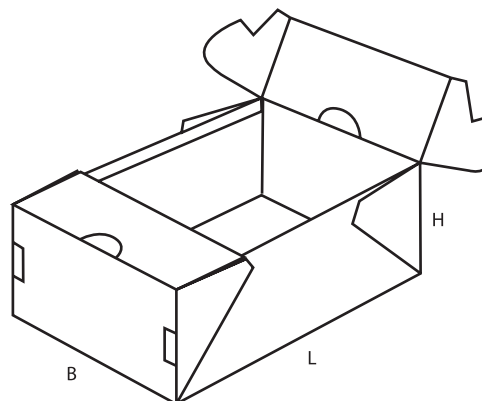
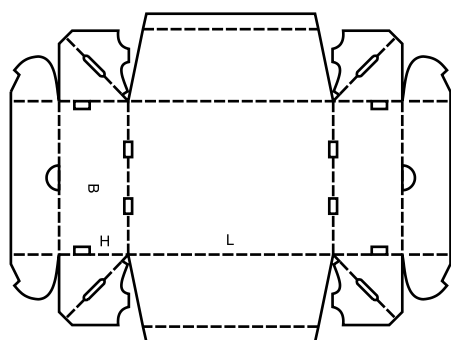
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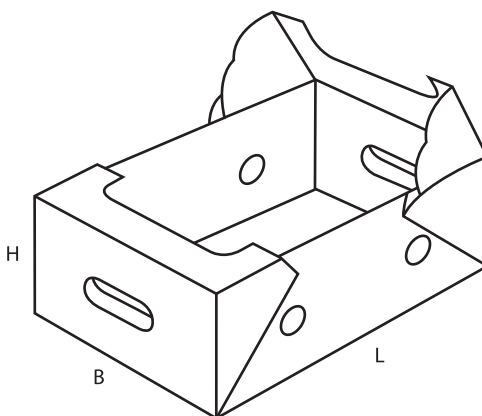
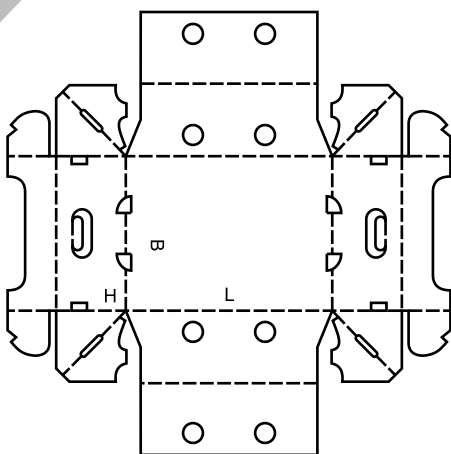
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0774

M



# 0900

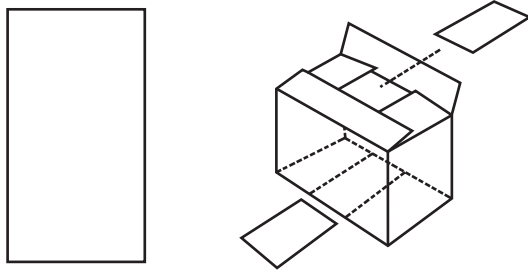
- ▲ **Interior fitments** such as inside liners, pads, partitions, dividers etc., whether tied to Case Design or as singular items. Any shown number of panels is arbitrary and may be increased or decreased as required.
- ▲ **Conditionnement intérieur**, tel que doublures intérieures, rembourrages, casiers, cloisons, etc ... , faisant partie du modèle de caisse ou utilisés comme éléments indépendants. Tout nombre de panneaux indiqué est arbitraire et pourra être augmenté ou diminué selon les besoins.
- ▲ **Inneneinrichtungen** wie Einlagen, Einsätze, Stege, Trennwände, Gefache, Polster und dgl., ob mit der Kiste fest verbunden oder als getrennte Elemente.

Zahlenangaben für Wände sind beliebig und können ggf. höher oder niedriger ausfallen.

- ▲ **Protezioni interne:** Pezzi interni come fodere interne, imbottiture, separatori, divisori ecc., sia come accessori ad un imballaggio, sia come articoli a se stanti. I numeri di pannelli che compaiono nei disegni sono arbitrari e possono essere diminuiti o aumentati secondo le esigenze.
- ▲ **Acondicionadores interiores:** como forros, refuerzos, casilleros, divisiones interiores, tanto si se ajustan a un modelo de caja o como piezas sueltas. El número de piezas de los acondicionadores interiores mostrados es arbitrario y puede aumentarse o disminuirse de acuerdo con las necesidades.

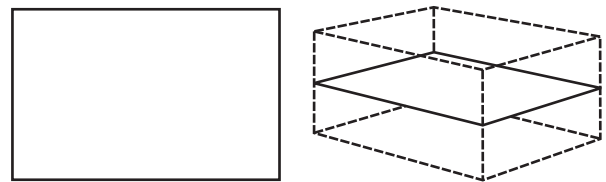
0900

M



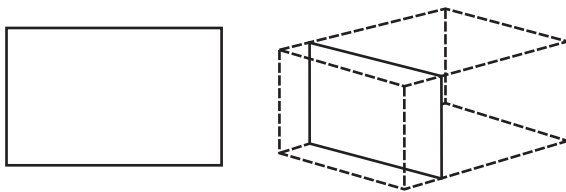
0901

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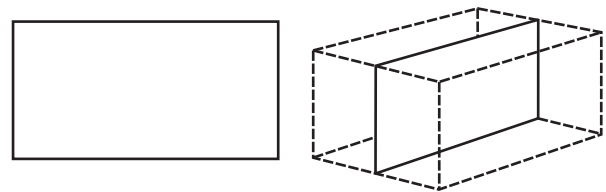
0902

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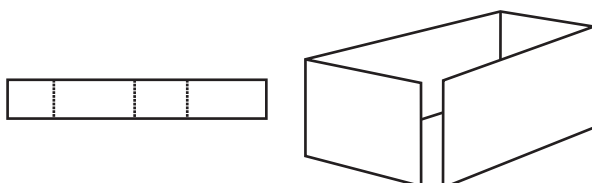
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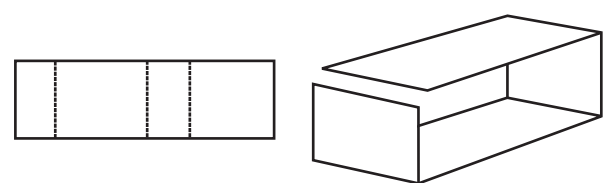
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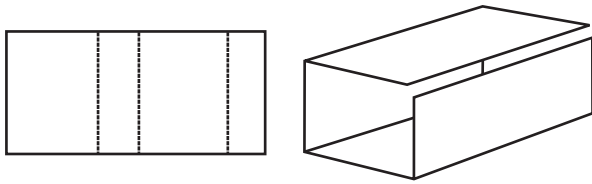
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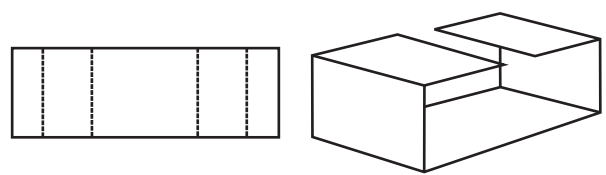
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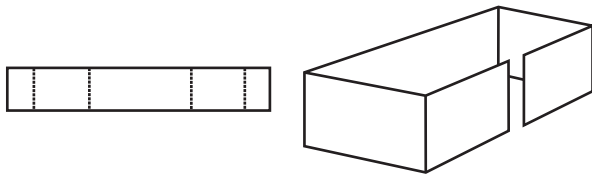
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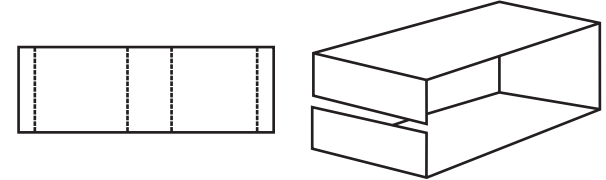
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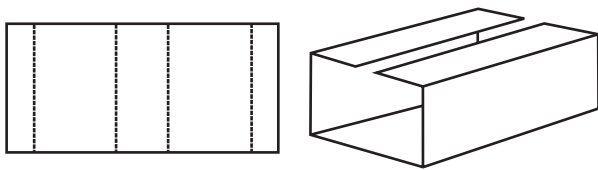
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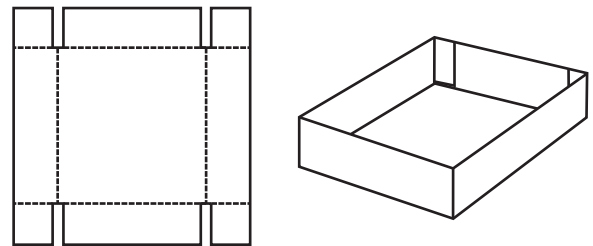
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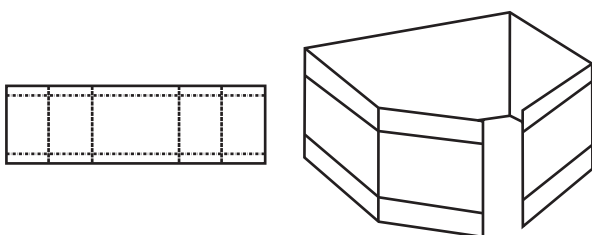
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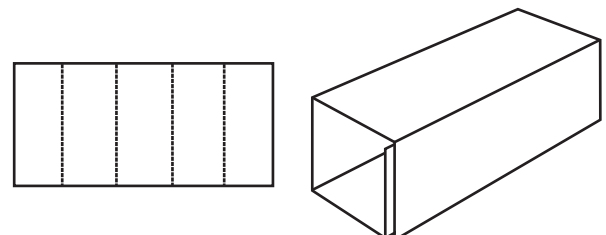
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0914

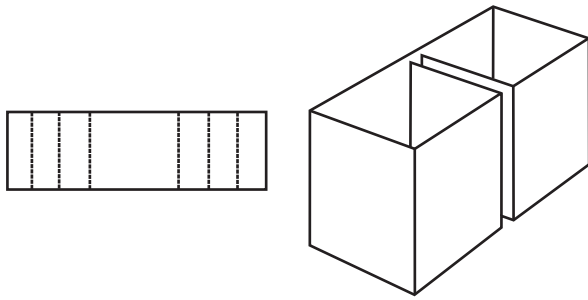
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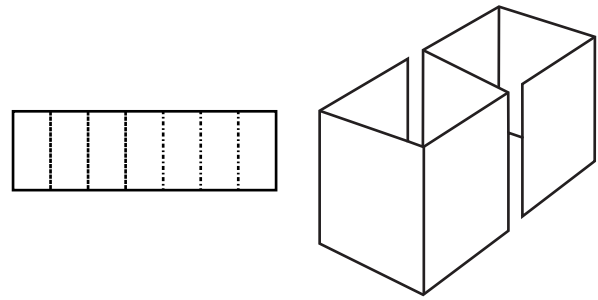
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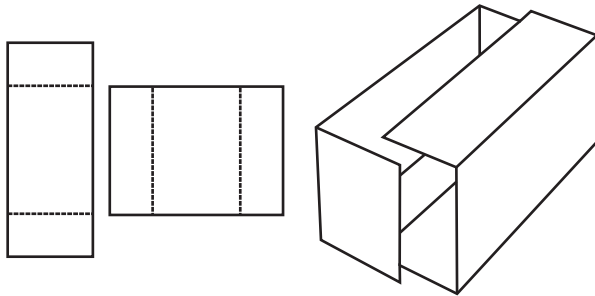
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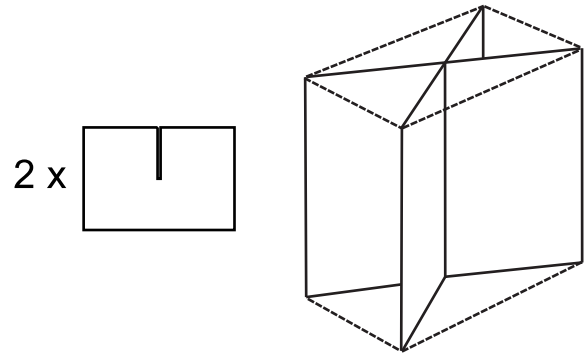
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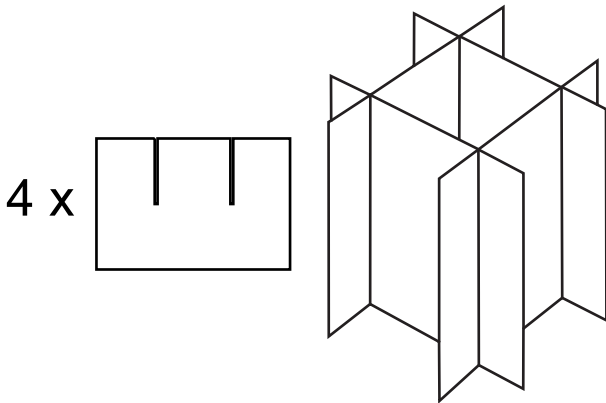
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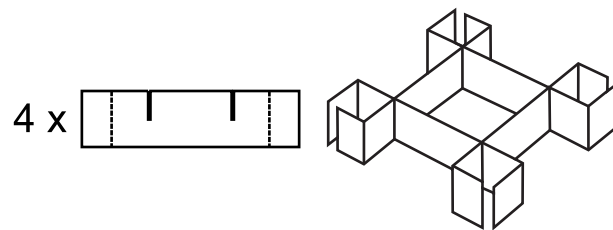
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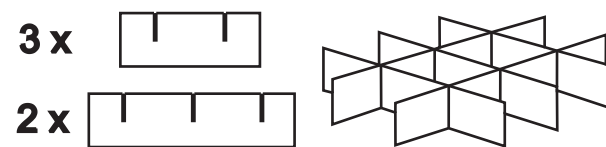
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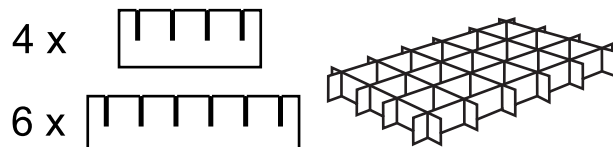
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0934

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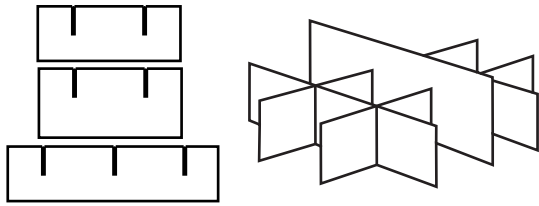
0935

M

2 x

1 x

2 x



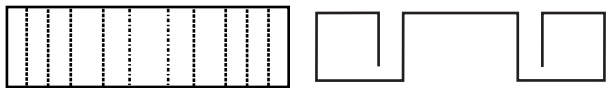
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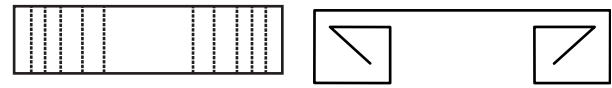
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0942

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0943

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0944

M



0945

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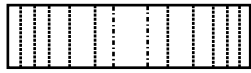
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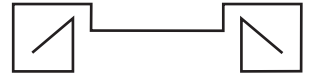
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0948

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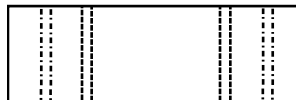
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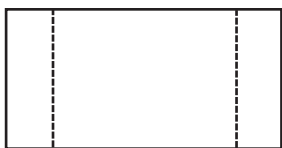
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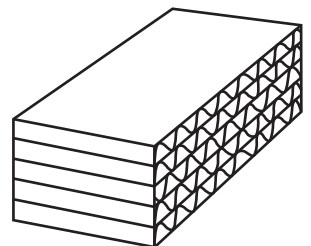
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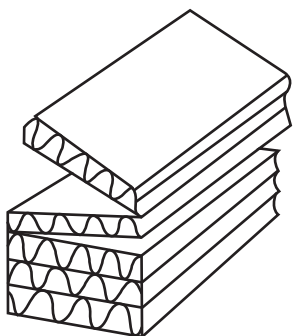
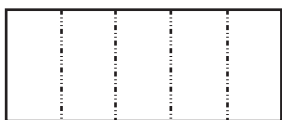
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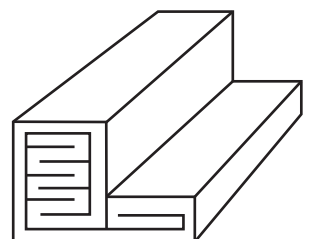
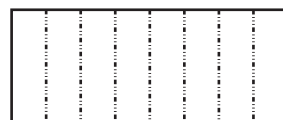
0966

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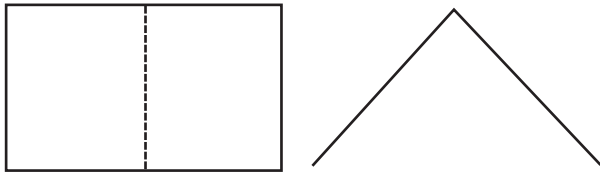
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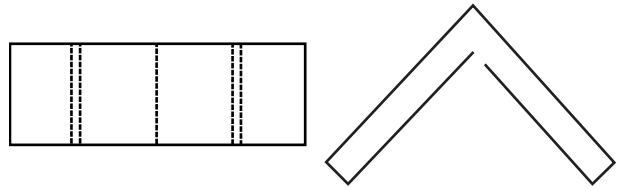
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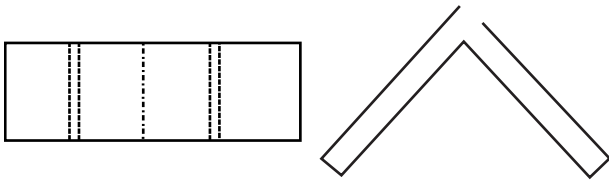
0971

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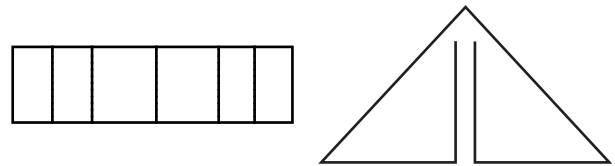
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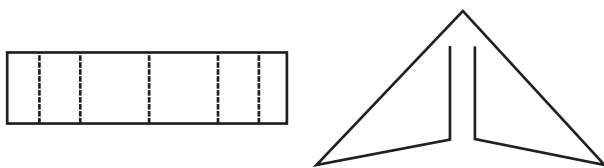
0973

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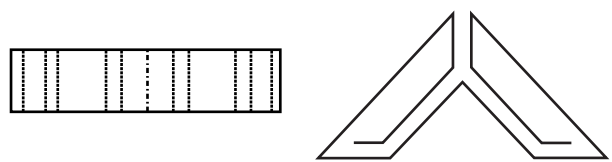
0974

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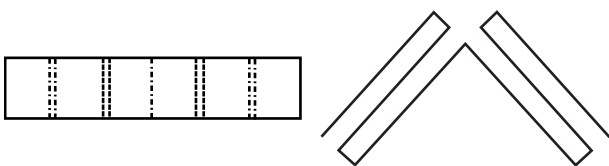
0975

M



0976

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